

FRONT VIEW



SECTION B-B

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-20755-09		MBARI	BLACK DELRIN
ITEM NO.	QTY.	Part_Number		Vendor	MATERIAL

BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Shop Foreman		1. DIMENSIONS ARE IN INCHES				
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				
		4. MACHINED FILLET RADII .0150-.030.				
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				PROJECT NO.
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				PROJECT
Application		DO NOT SCALE DRAWING			WEIGHT	0.509 lb.

IWHOI/DHS Sensor Frame	
SIZE B	DWG. NO. P-100221266-18 SCALE 1:2 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 2

