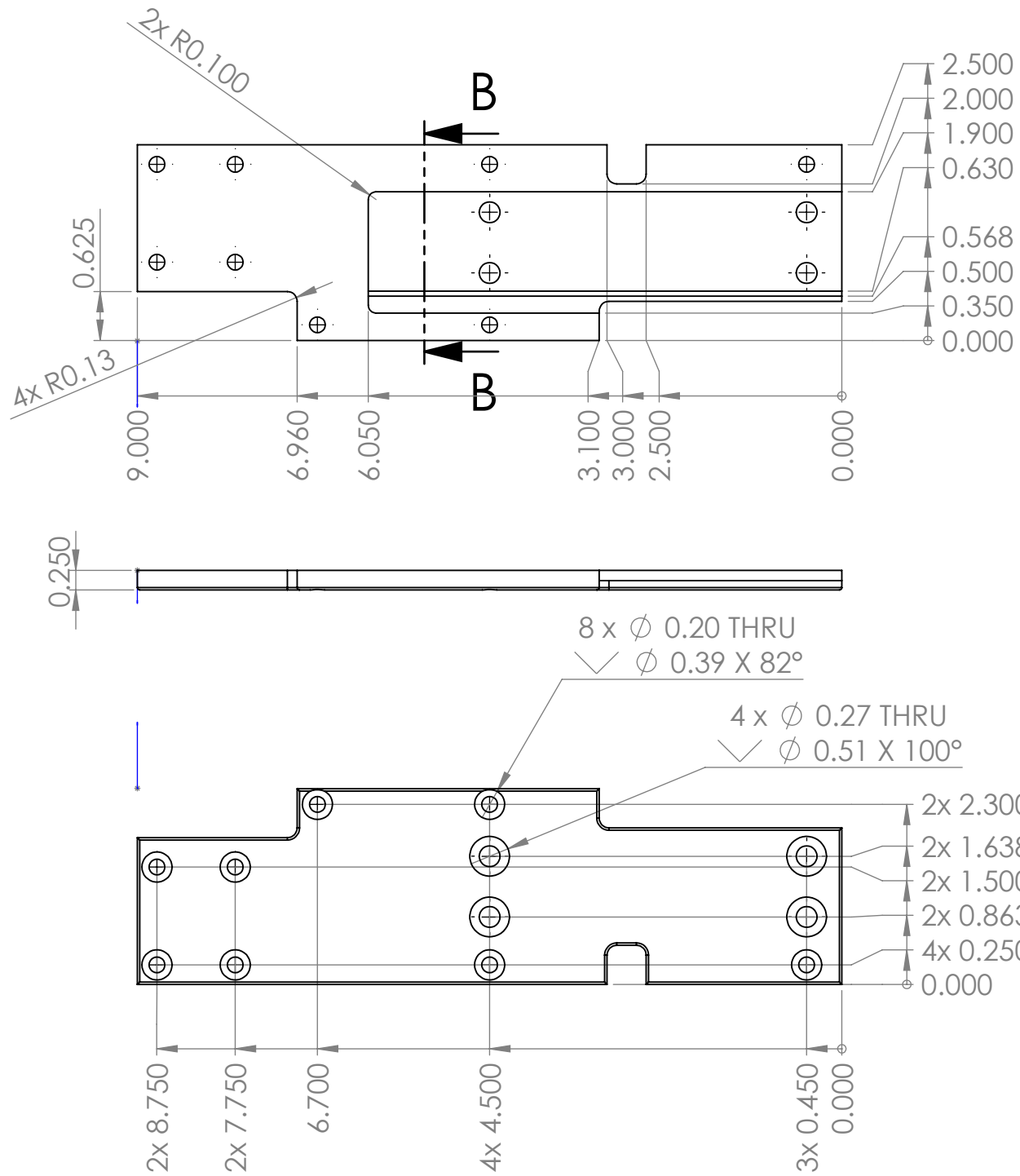


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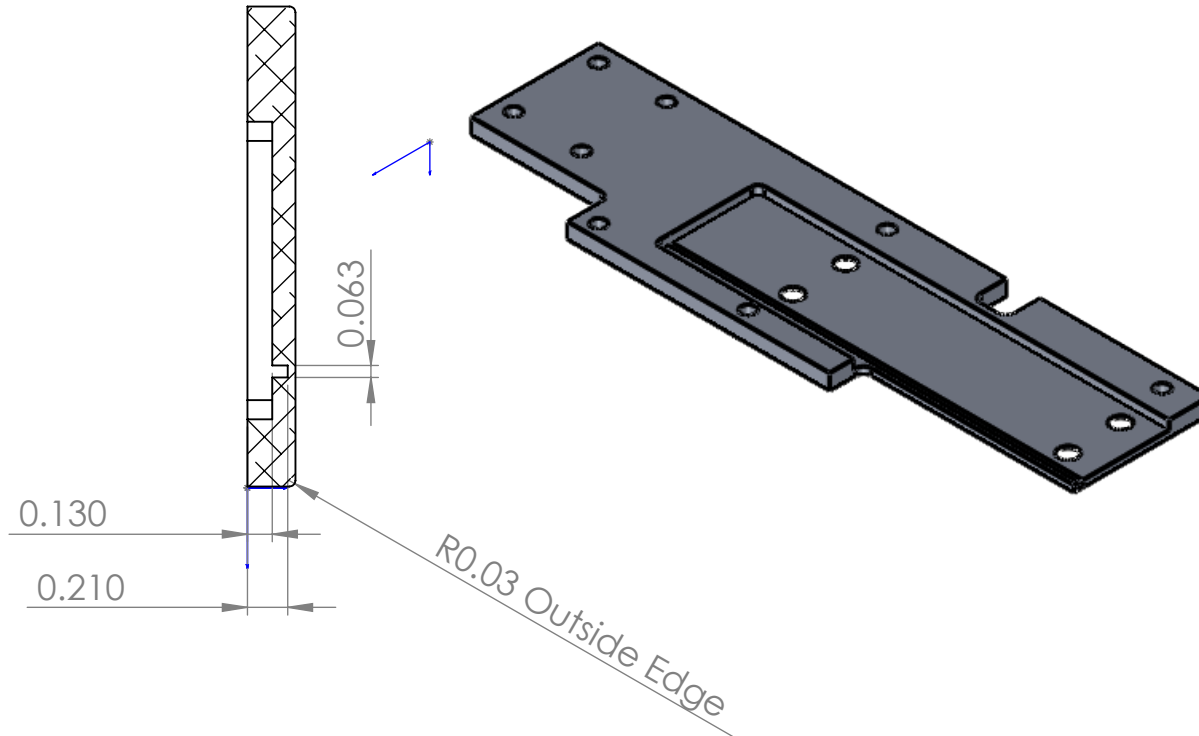


NOTES:

7. Finish: HARD BLACK ANODIZE IN ACCORDANCE WITH MIL-A-8625F Type III (.001 THICK) TEFLON TOP COAT. RACK AS INDICATED.

SECTION B-B

SCALE 1 : 1



1	1	P-100221267-18	Whisker Adapter Plate	MBARI	6061-T6 Aluminum
ITEM NO.	UNIT QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN	
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER	
Engineer		1. DIMENSIONS ARE IN INCHES		CHECKED	
NEXT ASSY Description	NEXT ASSY Number	2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT NO.	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT	
		4. MACHINED FILLET RADII .0150-.030.		WEIGHT	0.34 lb.
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		SCALE	1:2
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		CAD FILE:	MECH ENG ON TORNADO
Application		DO NOT SCALE DRAWING		SHEET	1 OF 1

Monterey Bay Aquarium Research Institute

MBARI

7700 Sandholdt RD.

Moss Landing, CA 95039

PH: (831) 775-1700

Whisker Adapter Plate

SIZE B

DWG. NO. P-100221267-18

REV.