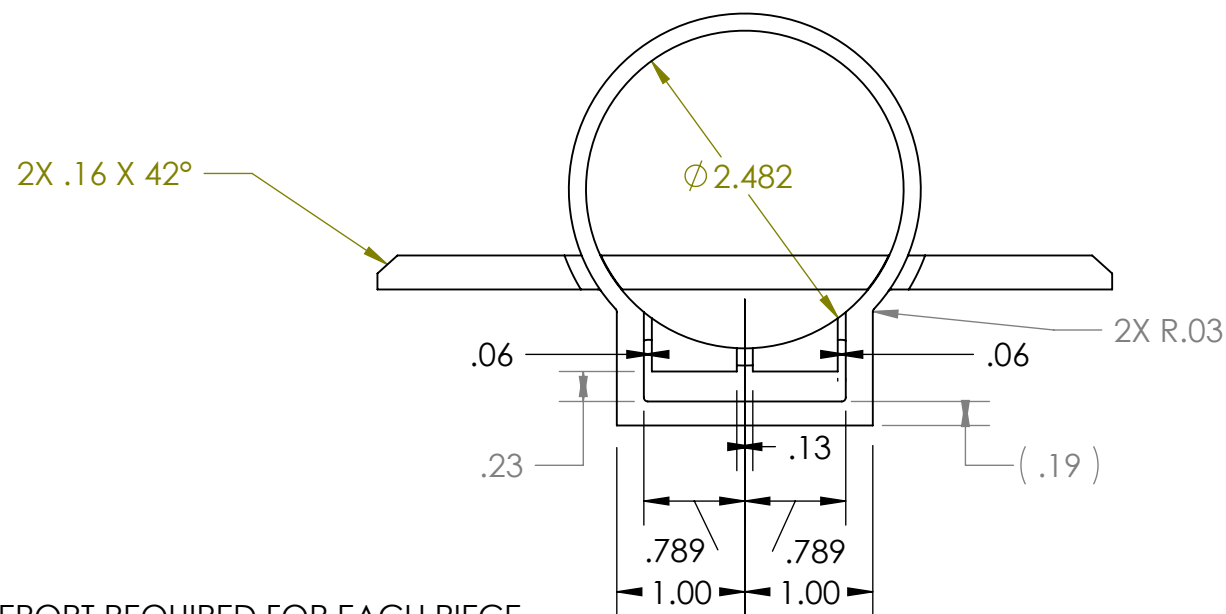
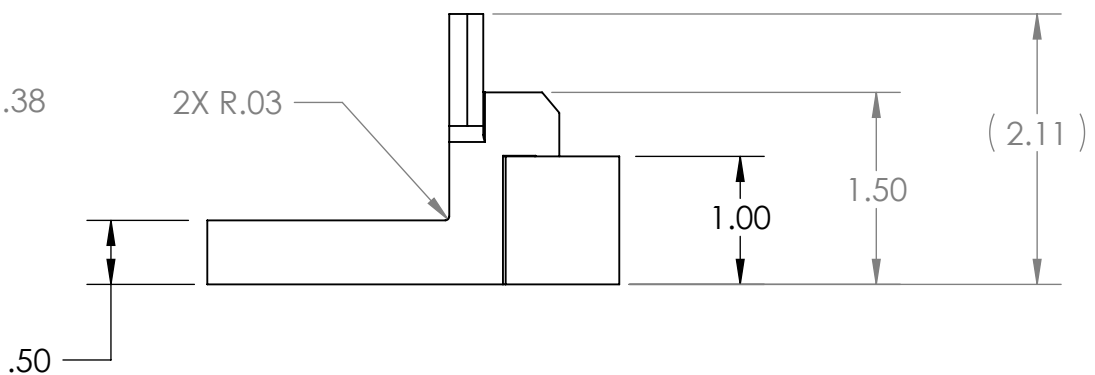
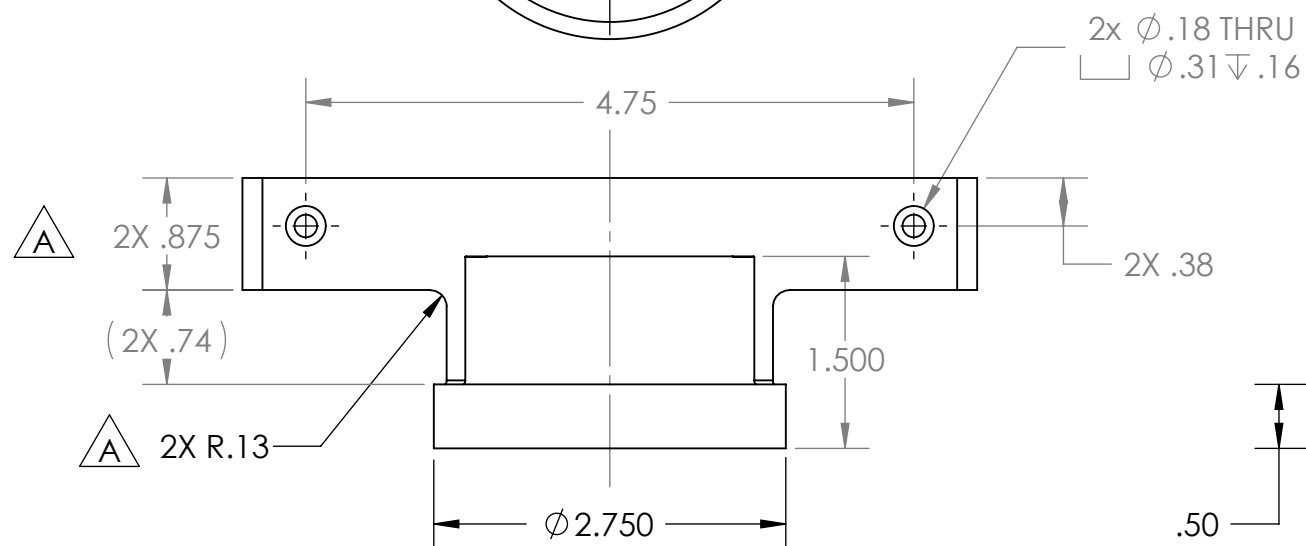
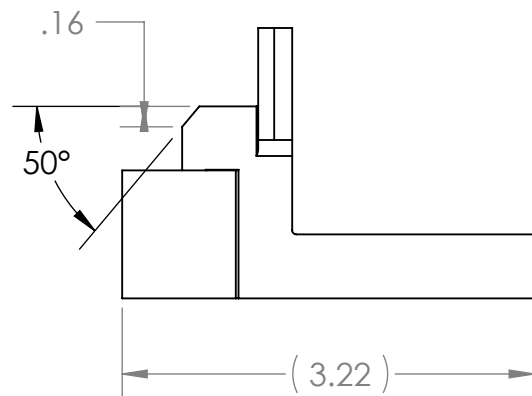
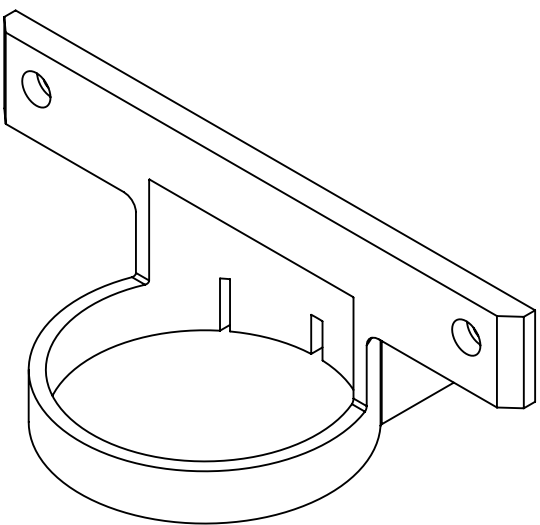
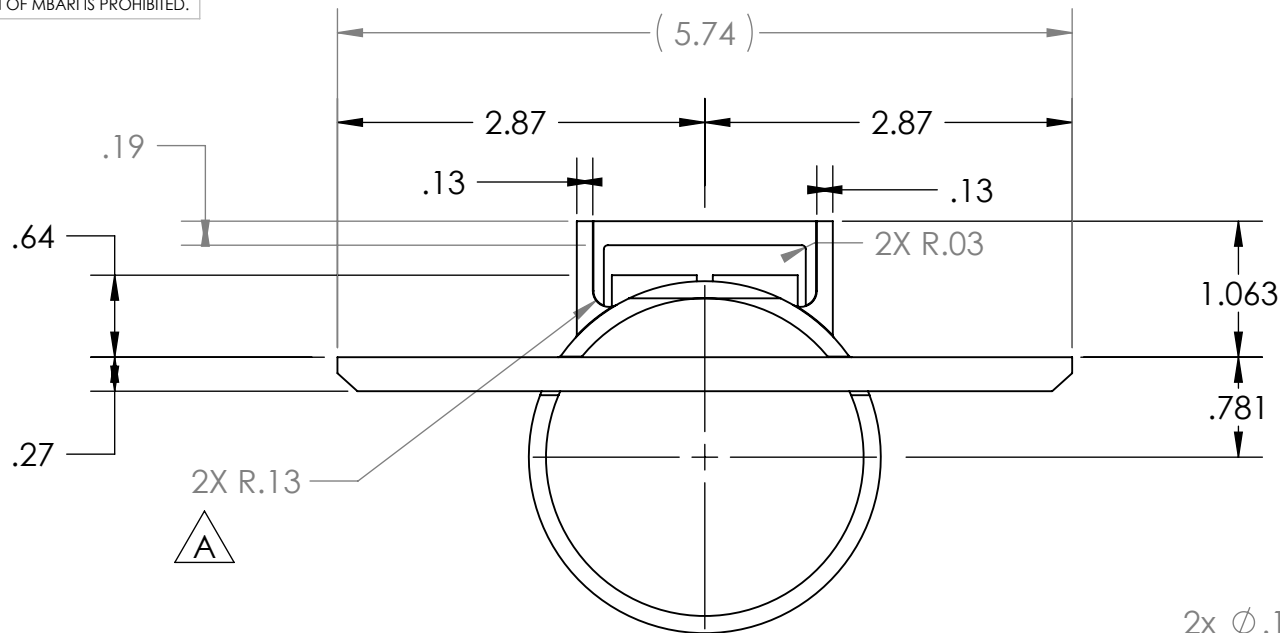


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REVISIONS					
REV.	DESCRIPTION			DATE	APPROVED
	INITIAL RELEASE			X/XX/00	J.E.
REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APPROVED	
	A	CHG DIM frm .8 to .875 CHG RAD 19.125	1/23/2012	J.E.	



8. Q.C. (INSPECTION) REPORT REQUIRED FOR EACH PIECE.

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Sensors

NOTES: (CONT. FROM TITLE BLOCK)

	1	P-200743-09	ECO Puck Bracket V8	P-200743-09	Black DELRIN (Acetal)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

Shop / Q.C.

Inspector

Shop Foreman

Engineer

NEXT ASSY Description

A-200756-09

Application

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

1 PLACE DIM ±1/16

2 PLACE DIM ±.02

3 PLACE DIM ±.005

ANGLES ±1°

1. DIMENSIONS ARE IN INCHES

2. DIMENSION LIMITS HELD AFTER PLATING.

3. REMOVE BURRS AND SHARP EDGES .015 MAX.

4. MACHINED FILLET RADII .0150-.030.

5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005

6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.

DO NOT SCALE DRAWING

APPROVALS

DATE

DRAWN J. ERICKSON 6/12/09

ENGINEER J. ERICKSON 6/12/09

CHECKED B.H. 9/08/09

PROJECT NO. 900739

PROJECT LRAUV

WEIGHT 0.128 lb.

Monterey Bay Aquarium Research Institute

MBARI

7700 Sandholdt RD.

Moss Landing, CA 95039

PH: (831) 775-1700

TETHYS - LRAUV

ECO Puck Bracket V8

P-200743-09.DWG

SIZE B

DWG. NO.

REV. A

SCALE 1:1

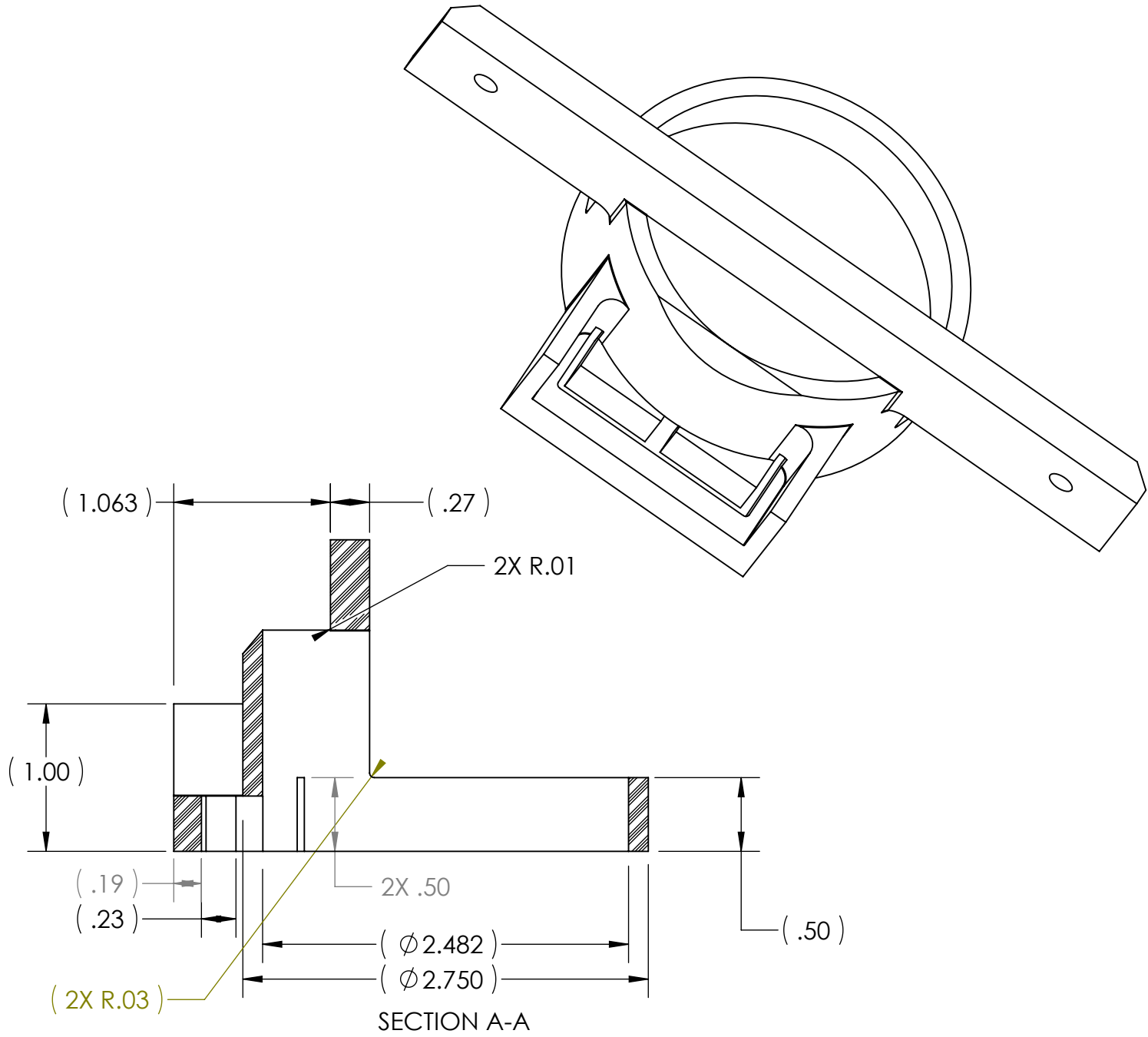
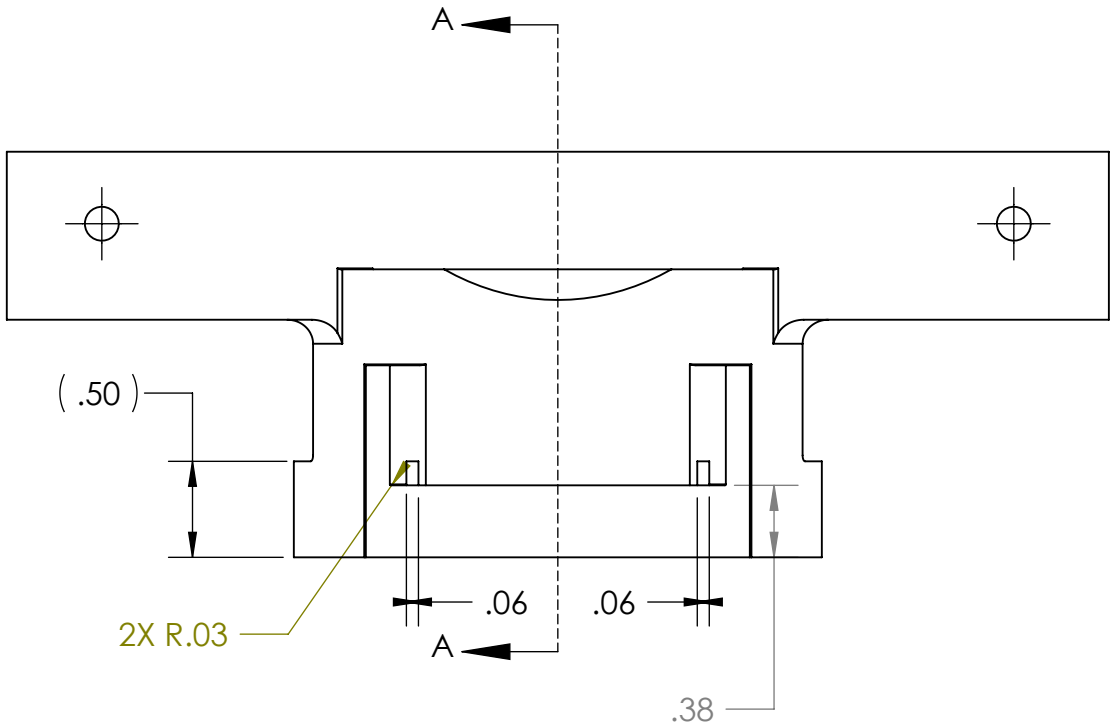
CAD FILE: MECH ENG ON TORNADO

SHEET 1 OF 2



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.



NOTES: (CONT. FROM TITLE BLOCK)

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON	6/12/09					
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON	6/12/09					
Engineer						CHECKED							
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	900739						
						PROJECT	LRAUV						
Application		DO NOT SCALE DRAWING				WEIGHT	0.128 lb.			SIZE B	DWG. NO. P-200743-09.DWG	REV.	
						SCALE	1:1	CAD	FILE: MECH ENG ON TORNADO	SHEET	2	OF	2