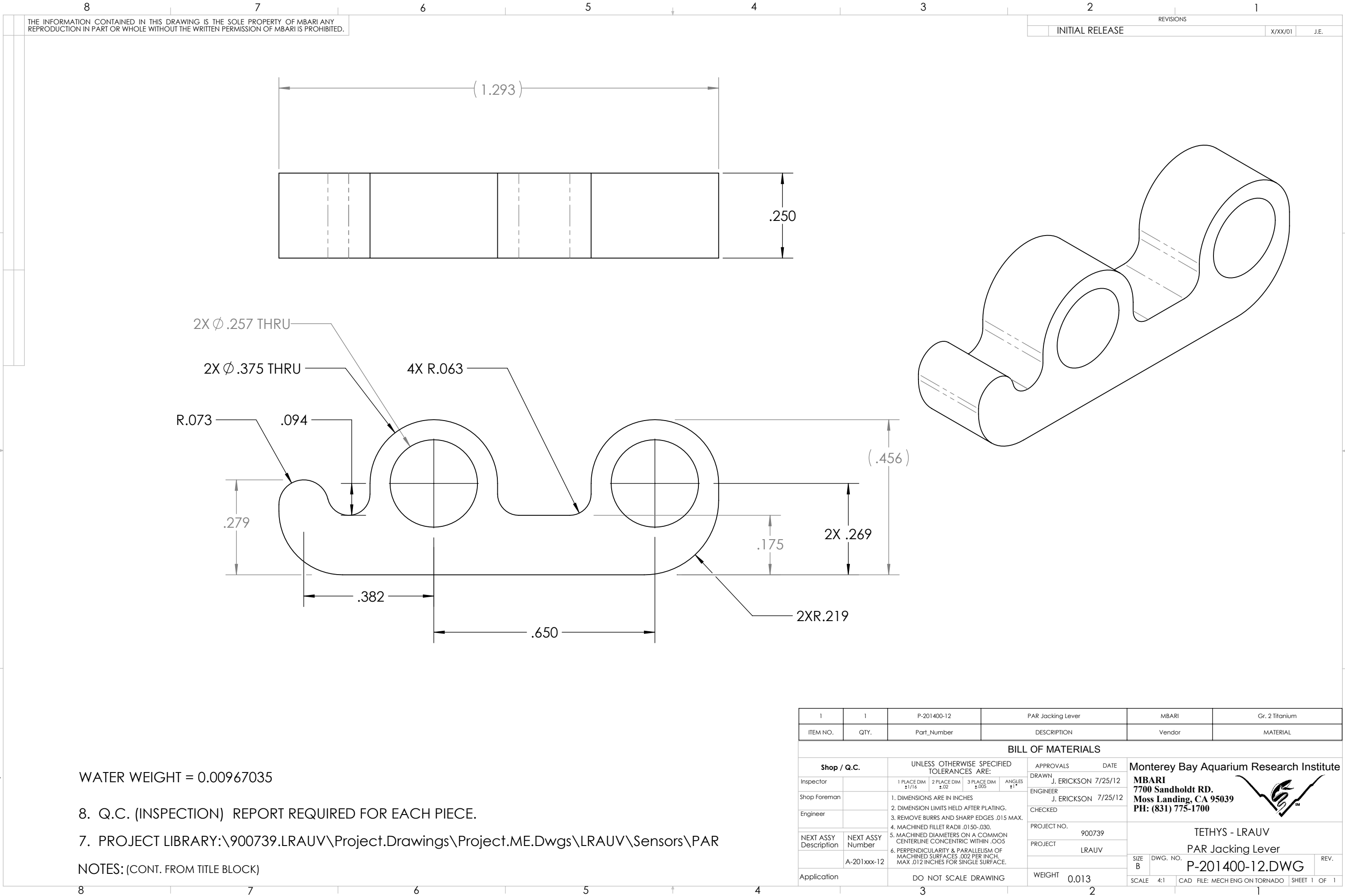
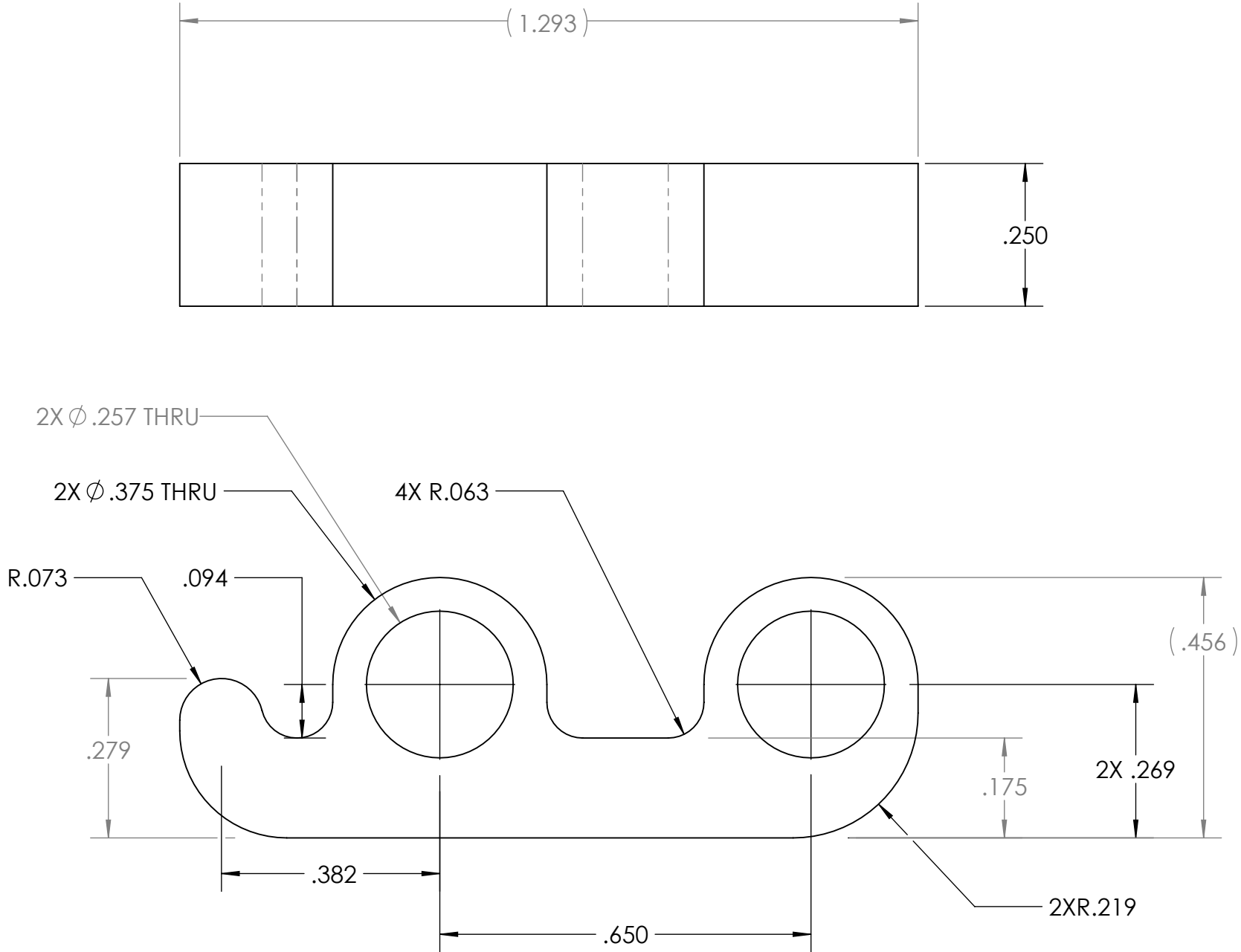




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.



WATER WEIGHT = 0.00967035

8. Q.C. (INSPECTION) REPORT REQUIRED FOR EACH PIECE.

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Sensors\PAR

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-201400-12	PAR Jacking Lever	MBARI	Gr. 2 Titanium
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 7/25/12	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 7/25/12	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900739	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT LRAUV	
	A-201xxx-12	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.013	
Application		DO NOT SCALE DRAWING		SCALE 4:1	
				CAD FILE: MECH ENG ON TORNADO	
				SHEET 1 OF 1	

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Moss Landing, CA 95039
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TETHYS - LRAUV
PAR Jacking Lever

P-201400-12.DWG

REV.