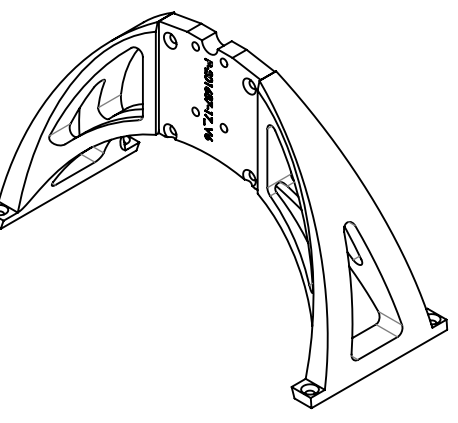
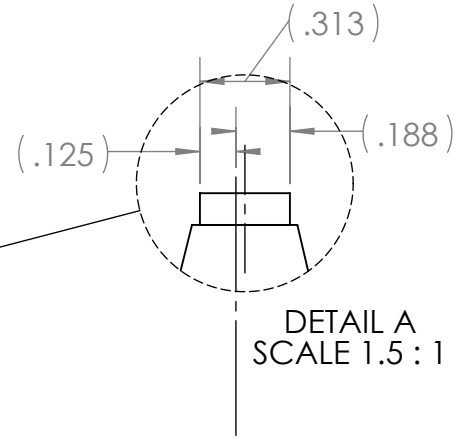
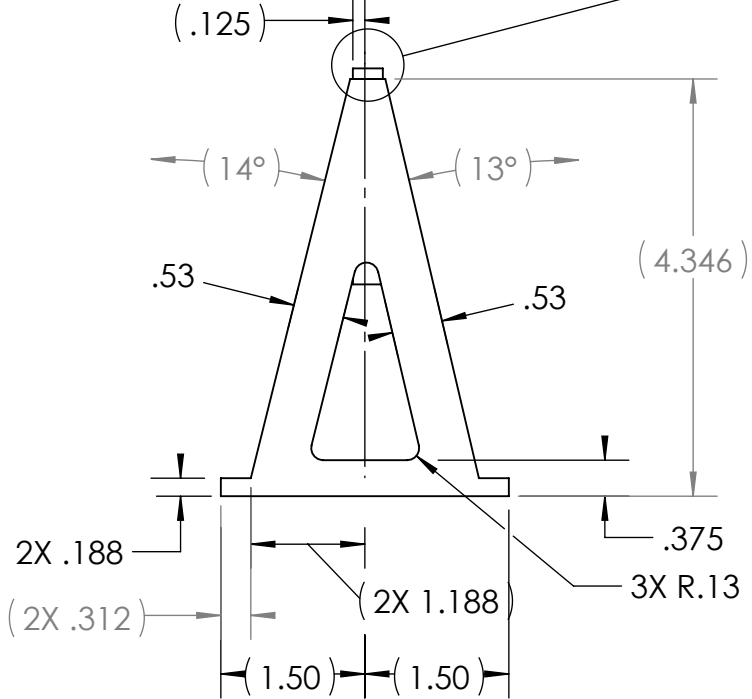
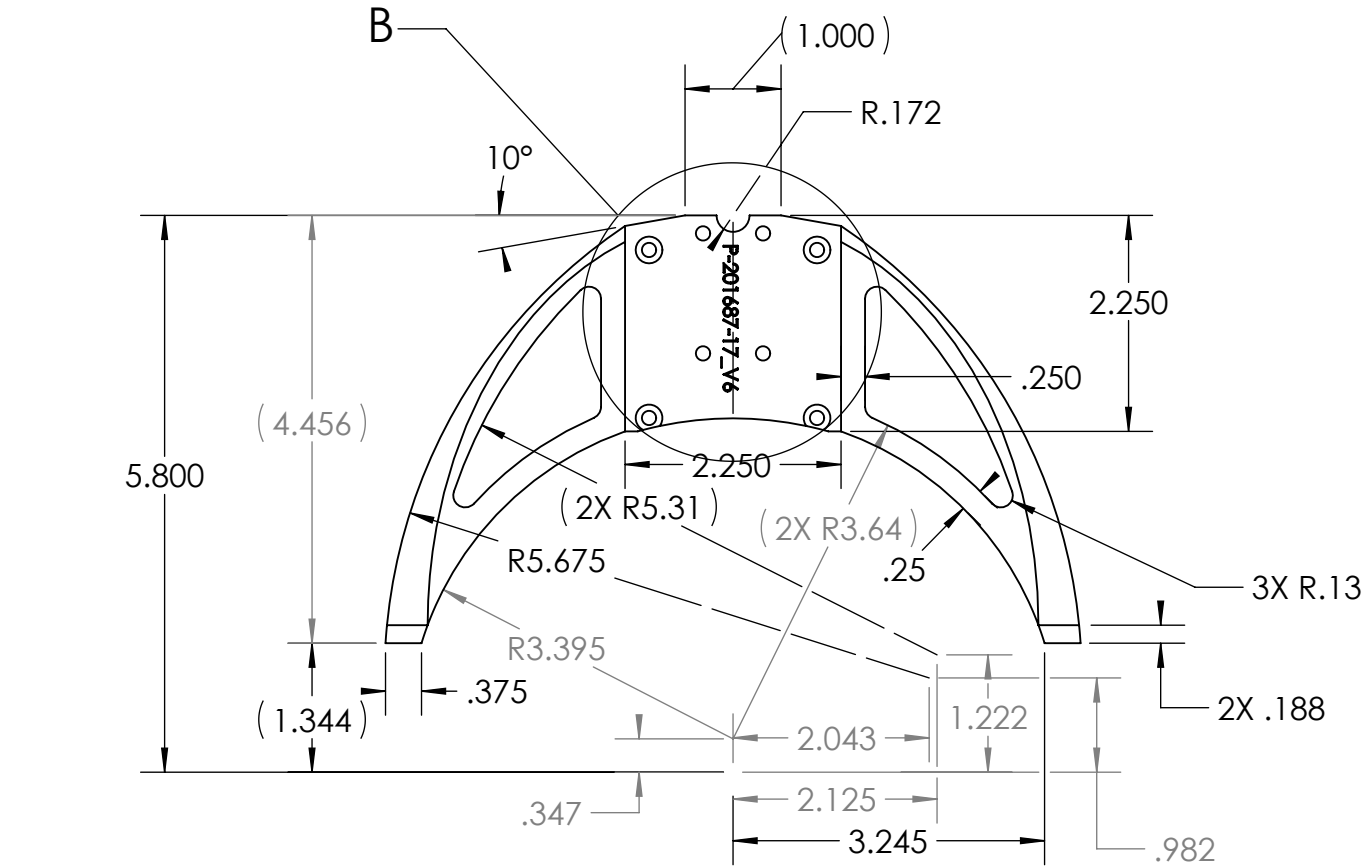
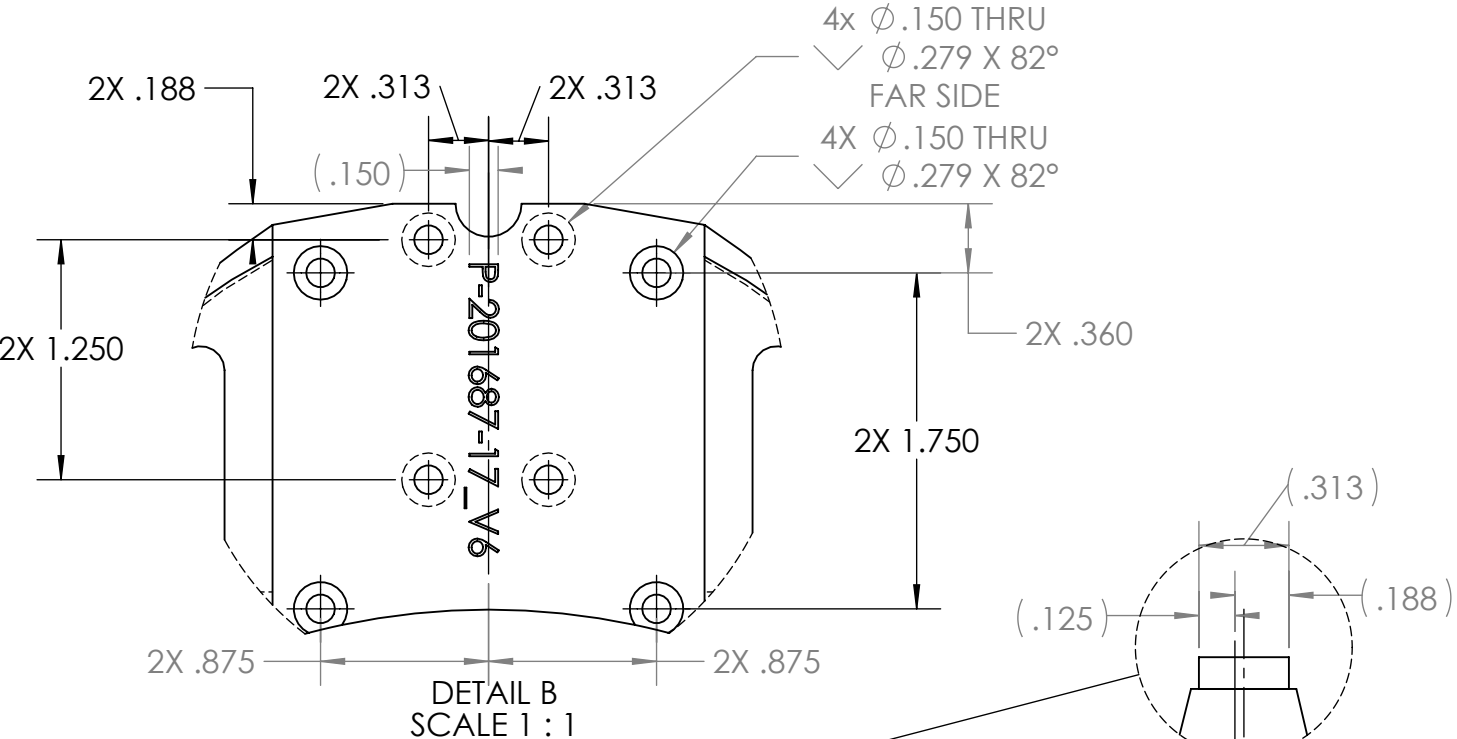
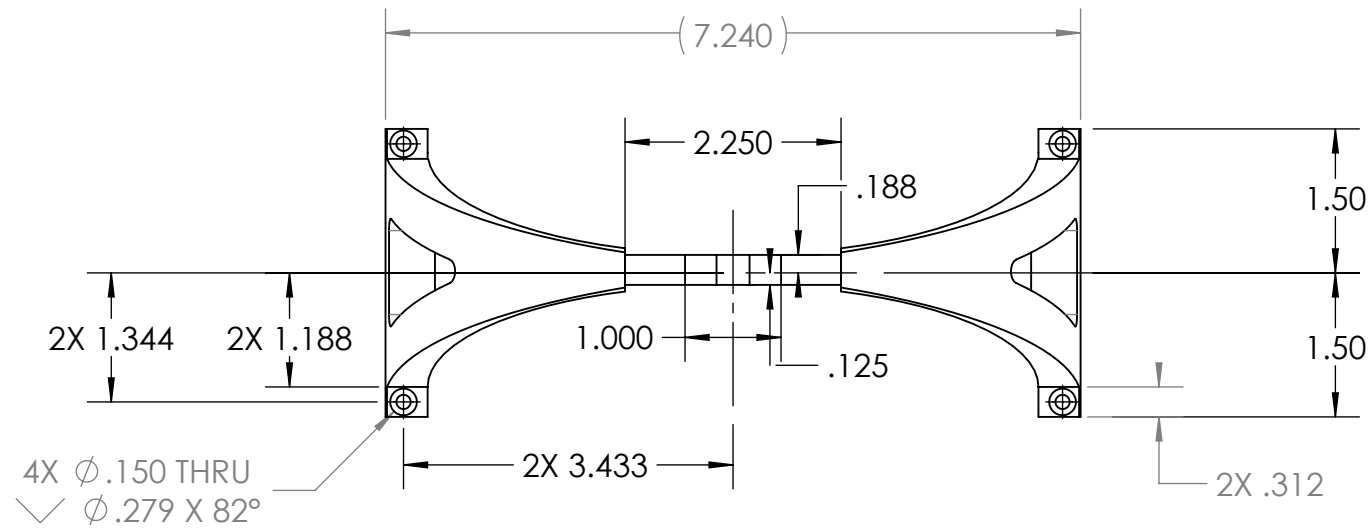


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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.



**R.P. in ABS mat'l, COLOR: NATURAL
FORTUS 400 - TIP SIZE .005**

7. All dimensions are symetric about common center lines unless specified otherwise.
7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Sensors\PAR
NOTES: (CONT. FROM TITLE BLOCK)

1		1		P-201687-17		PAR Assembly Bracket-Compass_V6		MBARI		ABS	
ITEM NO.		QTY.		Part_Number		DESCRIPTION		Vendor		MATERIAL	
BILL OF MATERIALS											
Shop / Q.C.			UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		
Inspector				1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°	
Shop Foreman				1. DIMENSIONS ARE IN INCHES				DRAWN		J. ERICKSON 3/9/16	
Engineer				2. DIMENSION LIMITS HELD AFTER PLATING.				ENGINEER		J. ERICKSON 3/9/16	
				3. REMOVE BURRS AND SHARP EDGES .015 MAX.				CHECKED			
				4. MACHINED FILLET RADII .0150-.030.				PROJECT NO.		900739	
NEXT ASSY Description		NEXT ASSY Number		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				PROJECT		LRAUV	
		A-201816-16		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.							
Application				DO NOT SCALE DRAWING				WEIGHT		0.227	
Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700											
											
TETHYS - LRAUV PAR Assembly Bracket-Compass_V6											
SIZE B		DWG. NO.		P-201687-17.DWG						REV.	
SCALE 1:2		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1							