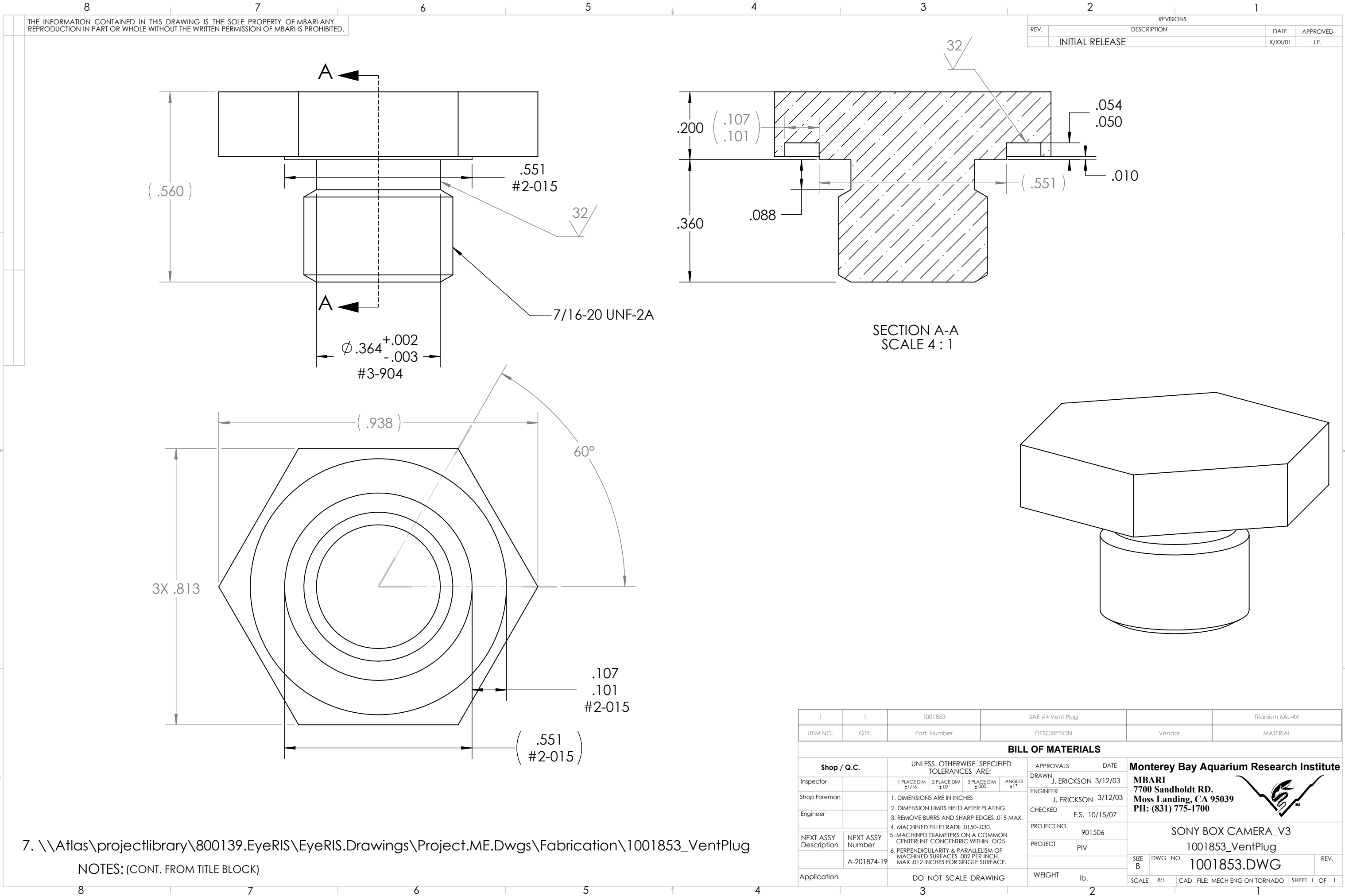




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/01	J.E.

SECTION A-A
SCALE 4:1

1	1	1001853	SAE #4 Vent Plug		Titanium 6AL-4V		
ITEM NO.	QTY.	Part_Number	DESCRIPTION		Vendor	MATERIAL	
BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			DRAWN		J. ERICKSON 3/12/03
Engineer					ENGINEER		J. ERICKSON 3/12/03
					CHECKED		F.S. 10/15/07
NEXT ASSY Description	NEXT ASSY Number	PROJECT NO.			901506		
	A-201874-19	PROJECT			PIV		
Application		DO NOT SCALE DRAWING			WEIGHT	lb.	
					SIZE B	DWG. NO.	
					1001853.DWG		
					SCALE 8:1	CAD FILE: MECH ENG ON TORNADO	
					SHEET 1	OF 1	

7. \\Atlas\projectlibrary\800139.EyeRIS\EyeRIS.Drawings\Project.ME.Dwgs\Fabrication\1001853_VentPlug

NOTES: (CONT. FROM TITLE BLOCK)