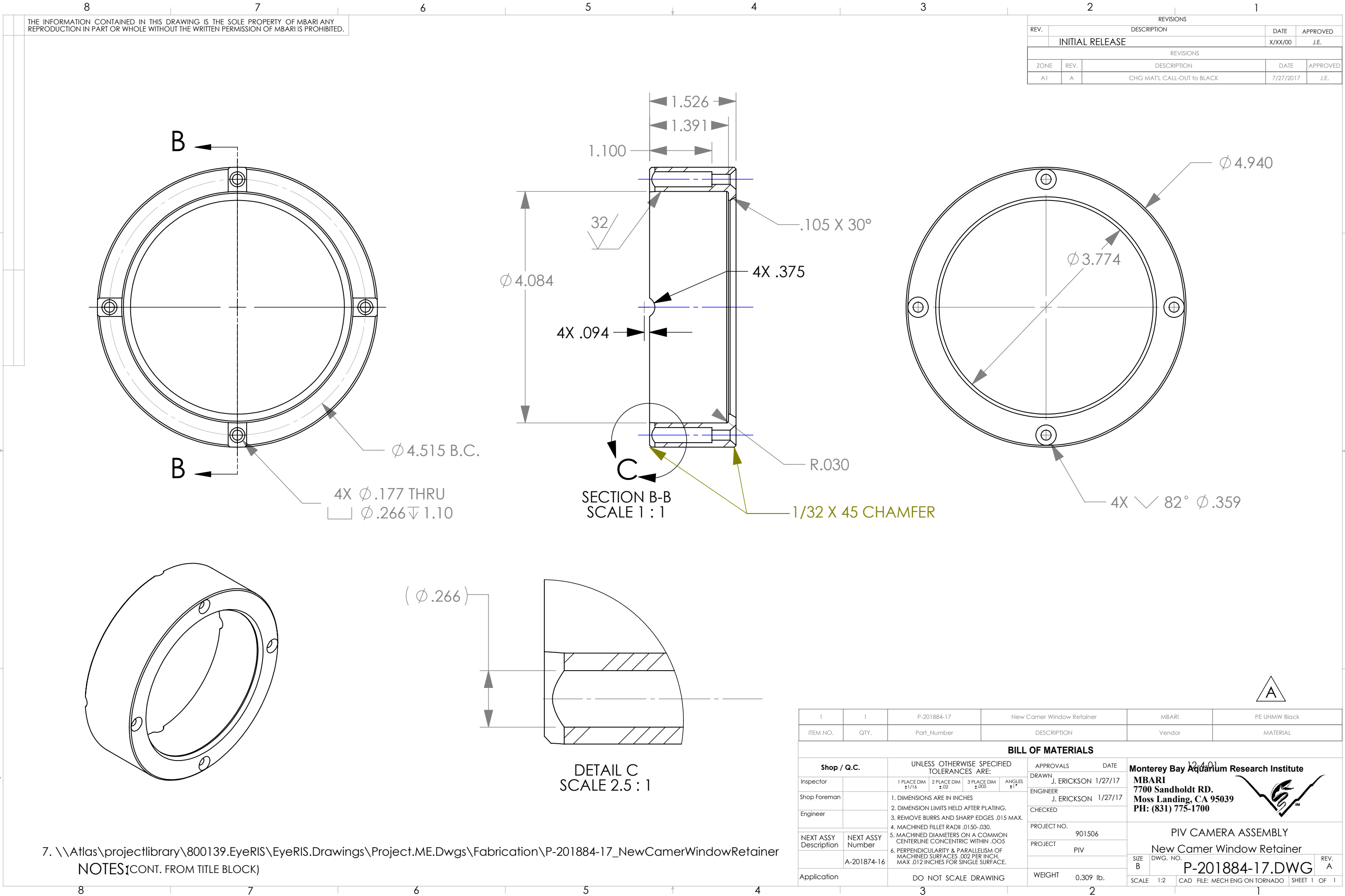




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REVISIONS					
REV.	DESCRIPTION			DATE	APPROVED
	INITIAL RELEASE			X/XX/00	J.E.
REVISIONS					
ZONE	REV.	DESCRIPTION		DATE	APPROVED
A1	A	CHG MAT'L CALL-OUT to BLACK		7/27/2017	J.E.

7. \\Atlas\projectlibrary\800139.EyeRIS\EyeRIS.Drawings\Project.ME.Dwgs\Fabrication\P-201884-17_NewCamerWindowRetainer

NOTES (CONT. FROM TITLE BLOCK)

1	1	P-201884-17	New Camer Window Retainer	MBARI	PE UHMW Black
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN	J. ERICKSON 1/27/17
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER	J. ERICKSON 1/27/17
NEXT ASSY Description		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
NEXT ASSY Number		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO.	901506
Application		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT	PIV
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT	0.309 lb.

Monterey Bay Aquarium Research Institute			
MBARI			
7700 Sandholdt RD.			
Moss Landing, CA 95039			
PH: (831) 775-1700			
PIV CAMERA ASSEMBLY			
New Camer Window Retainer			
SIZE	DWG. NO.	REV.	
B	P-201884-17.DWG	A	
SCALE	1:2	CAD	FILE: MECH ENG ON TORNADO
		SHEET	1 OF 1