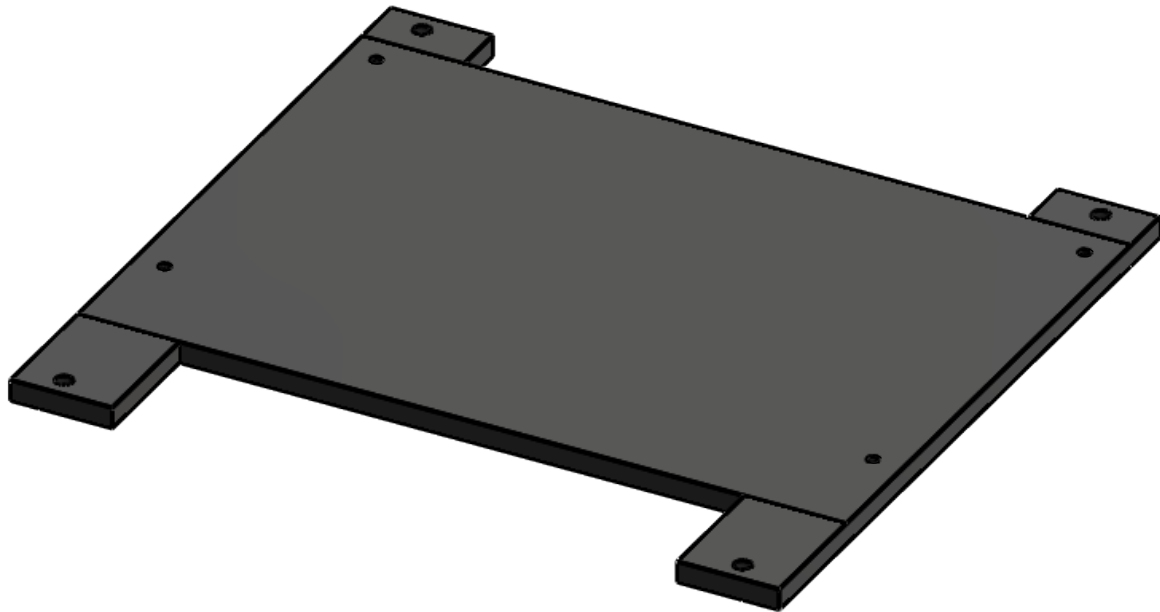
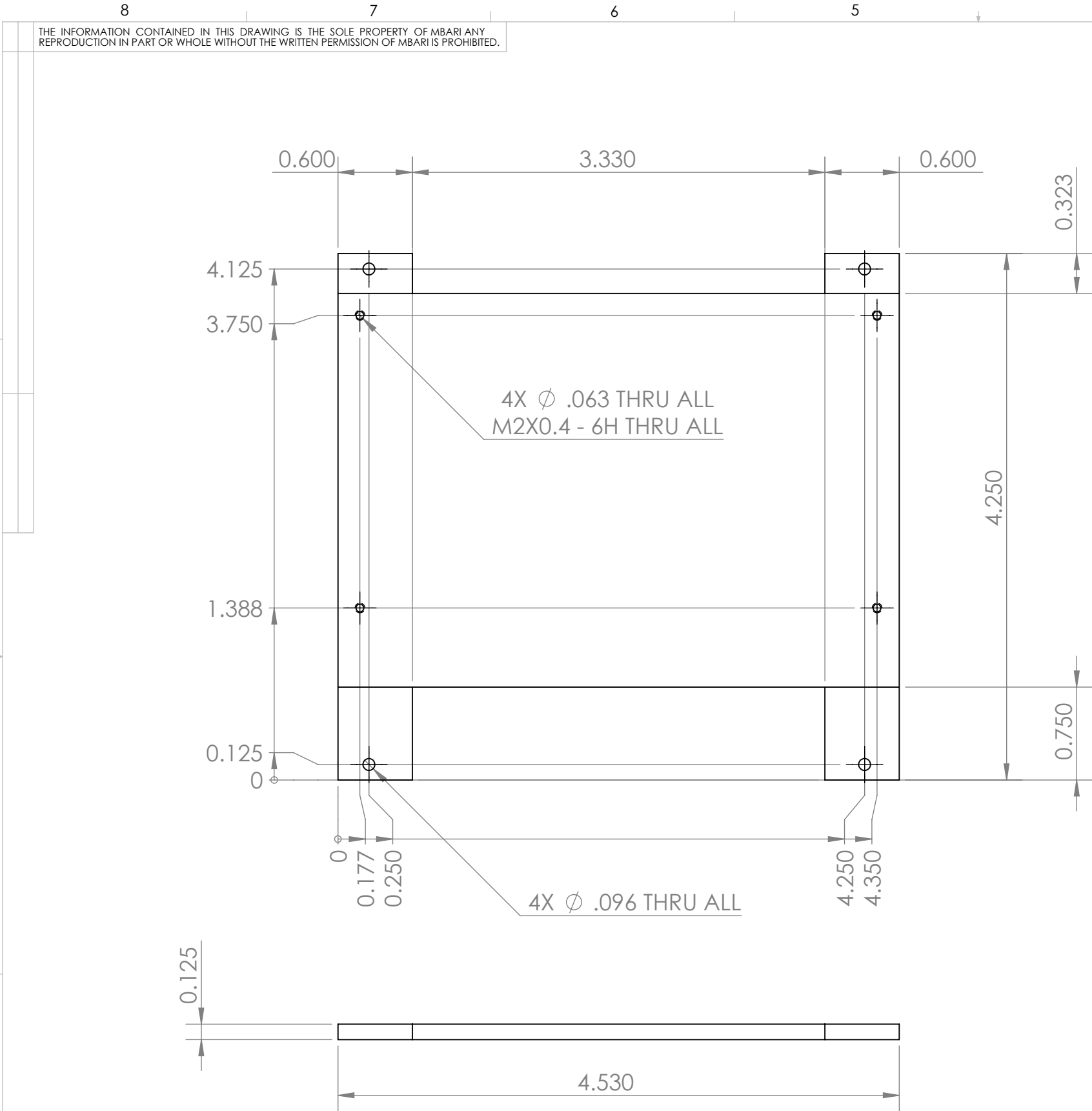




MATERIAL: 6061 Alloy
Black Anodize per MIL-A-8625F Type IIB Class 2

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	P. Roberts	6/3/2019	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	P. Roberts	6/3/2019	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	800139		
						PROJECT	EyeRIS		
Application		DO NOT SCALE DRAWING				WEIGHT			
				SIZE B	DWG. NO.	P-800139-11-042319		REV.	
				SCALE 1:1				SHEET 1 OF 1	

FILE LOCATION:
X:\800139.EyeRIS\EyeRIS.Drawings\Project.ME.Dwgs\Fabrication\P-800139-11-042319-ASM-PHT4-Plate