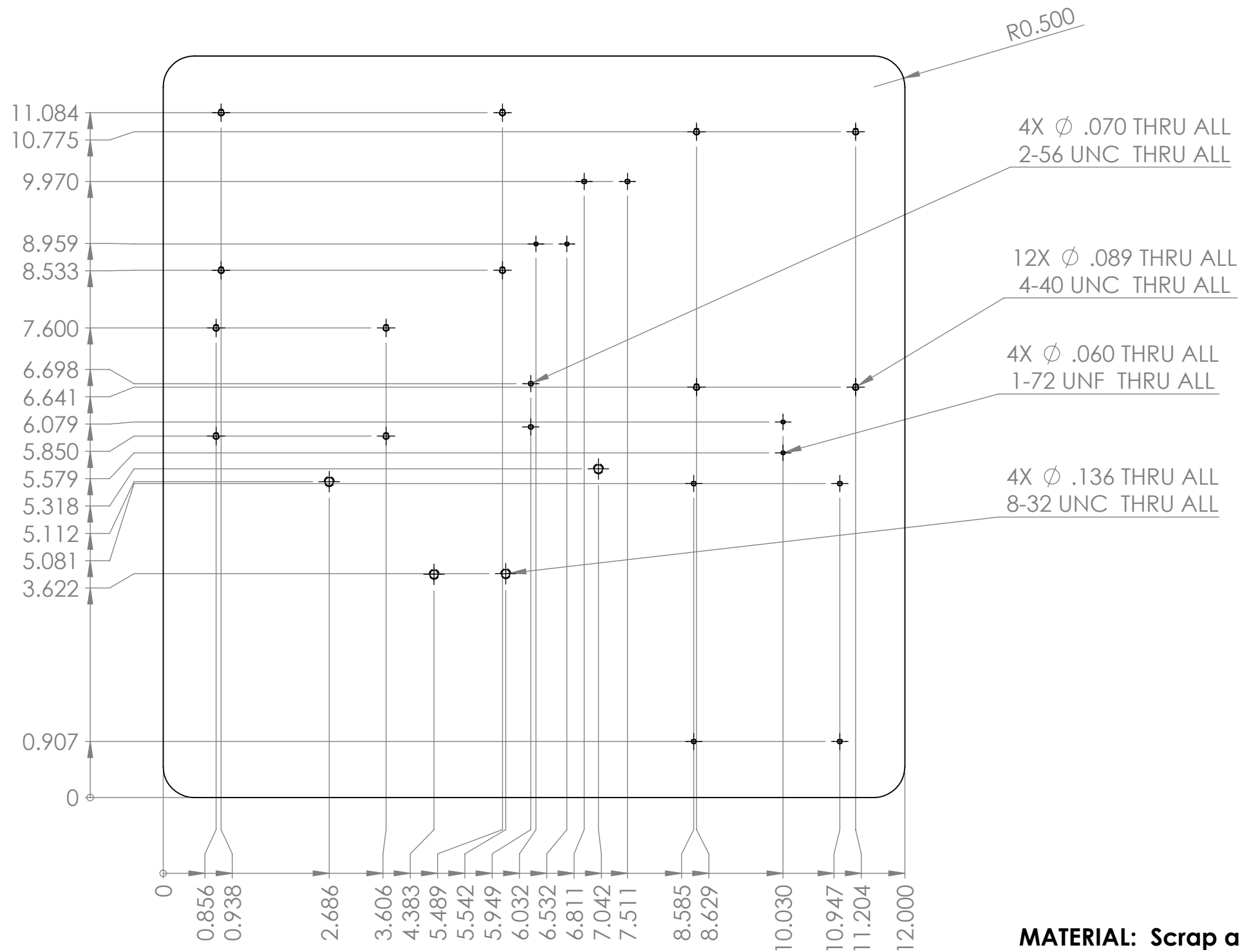


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REVISIONS			



MATERIAL: Scrap aluminum plate, 12"x12"

Shop / Q.C.					UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute			
Inspector					1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN P. Roberts	6/10/2019		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 				
Shop Foreman					1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER CH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER P. Roberts	6/10/2019						
Engineer									CHECKED							
NEXT ASSY Description		NEXT ASSY Number						PROJECT NO.		P-800139-17-060619-System-Test-Plate						
								PROJECT								
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO.		REV.					
								SCALE		1:4		SHEET 1 OF 1				

FILE LOCATION:
X:\800139.EyeRIS\EyeRIS.Drawings\Project.ME.Dwgs\Fabrication\P-800139-17-060619-System-Test-Plate