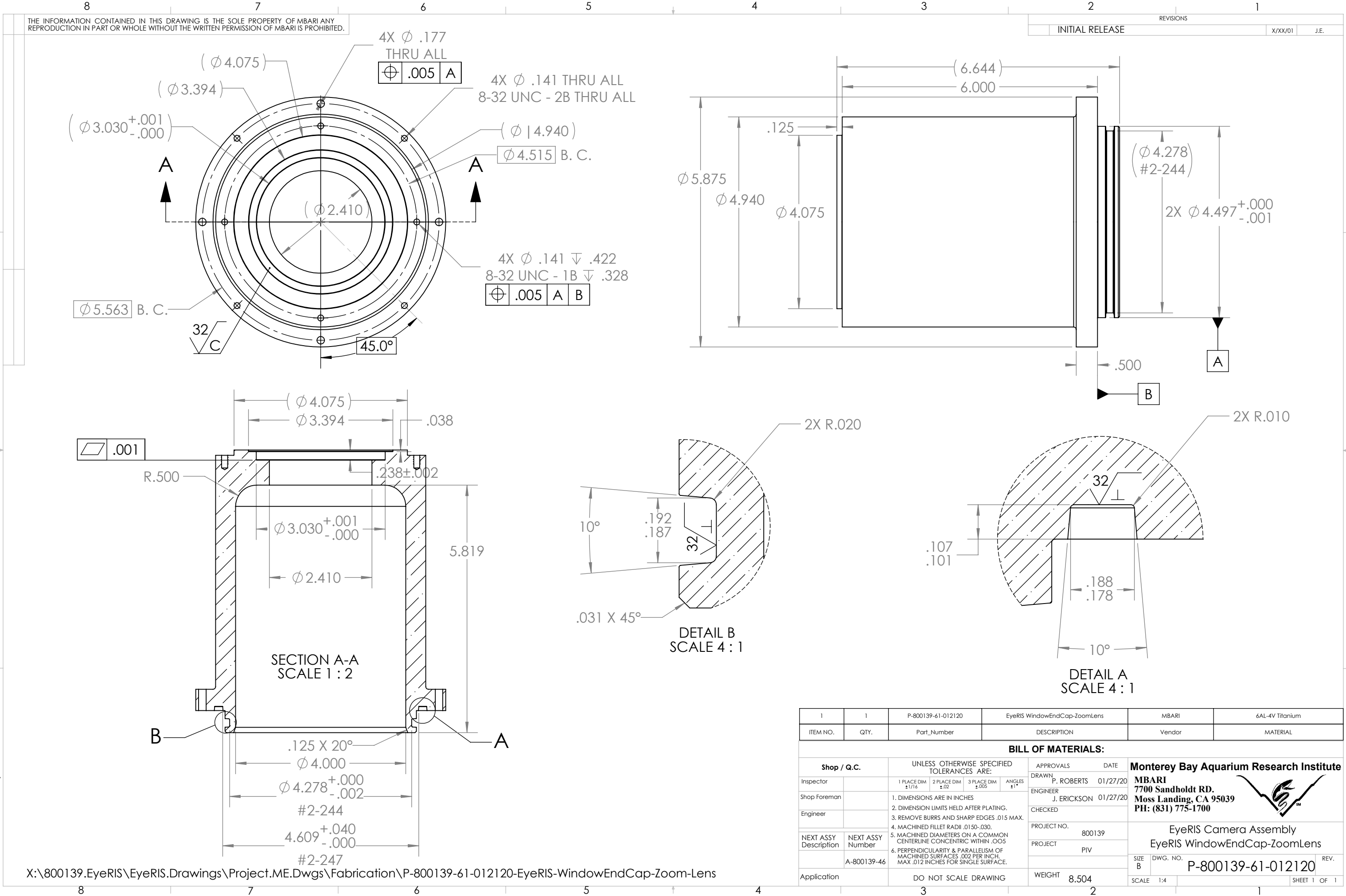




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

1	1	P-800139-61-012120	EyeRIS WindowEndCap-ZoomLens	MBARI	6AL-4V Titanium
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS:					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN P. ROBERTS	01/27/20
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON	01/27/20
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO.	800139
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT	PIV
	A-800139-46	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT	8.504
Application		DO NOT SCALE DRAWING		SIZE B	DWG. NO. P-800139-61-012120
				SCALE 1:4	REV.
					SHEET 1 OF 1

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EyeRIS Camera Assembly
EyeRIS WindowEndCap-ZoomLens