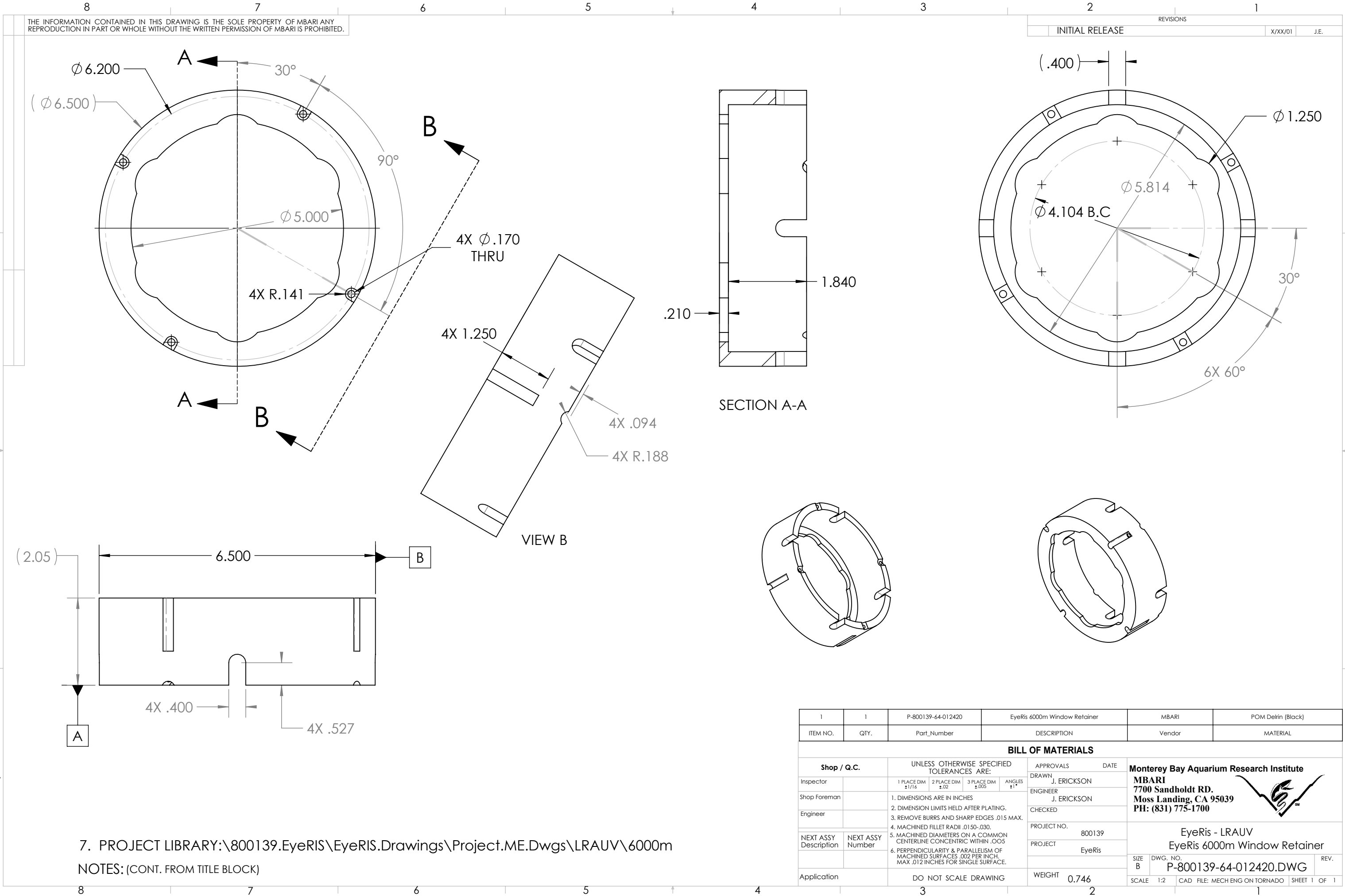




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

SECTION A-A

VIEW B

7. PROJECT LIBRARY:\800139.EyeRIS\EyeRIS.Drawings\Project.ME.Dwgs\LRAUV\6000m

NOTES: (CONT. FROM TITLE BLOCK)

	1	P-800139-64-012420	EyeRis 6000m Window Retainer	MBARI	POM Delrin (Black)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN	J. ERICKSON
Engineer				ENGINEER	J. ERICKSON
				CHECKED	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO.	800139
				PROJECT	EyeRis
Application		DO NOT SCALE DRAWING		WEIGHT	0.746
				SIZE B	DWG. NO. P-800139-64-012420.DWG
				SCALE 1:2	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1

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EyeRis - LRAUV
EyeRis 6000m Window Retainer