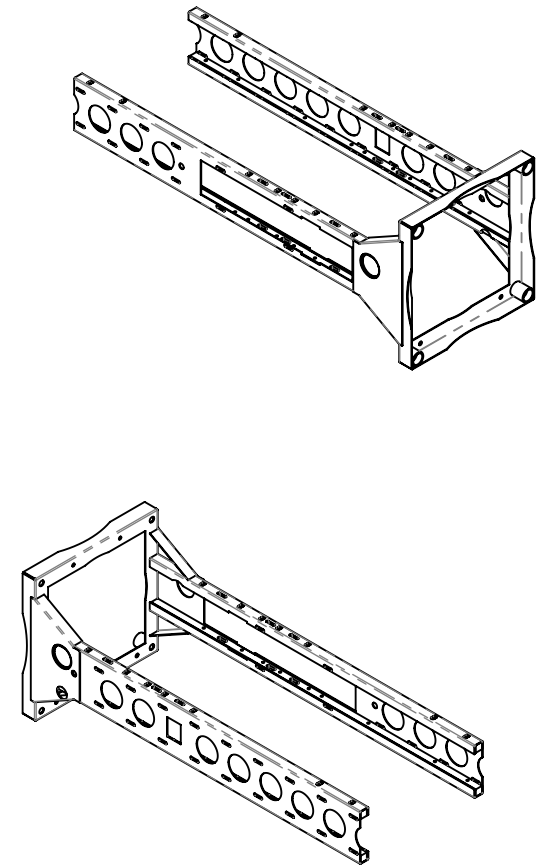
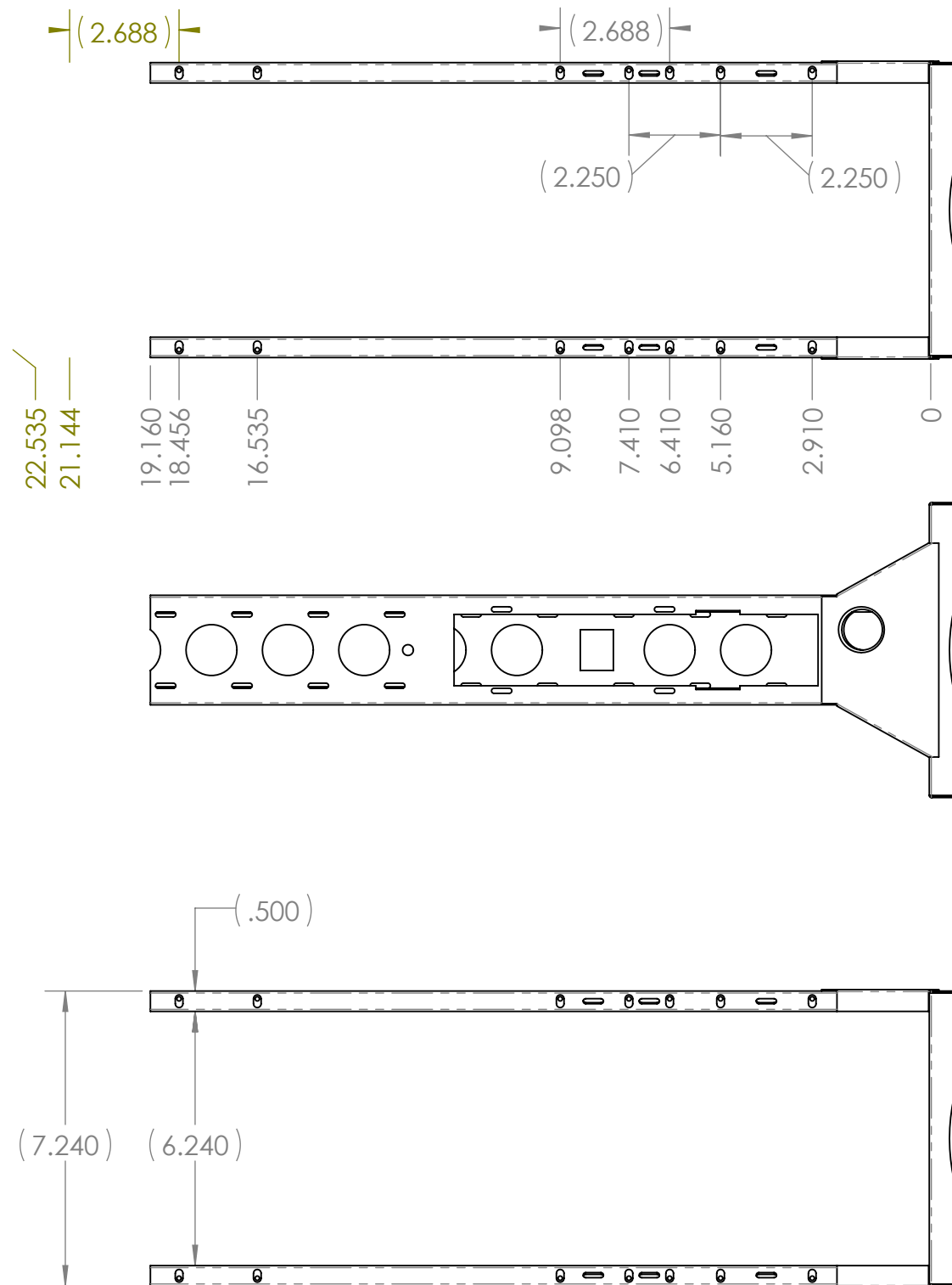
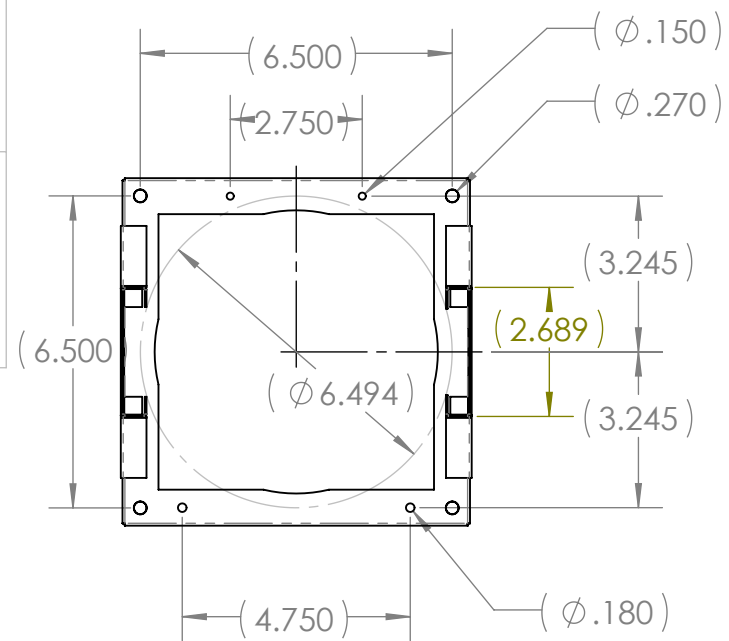


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REVISIONS

INITIAL RELEASE

X/XX/01	
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7. PROJECT LIBRARYX:\800139.EyeRIS\EyeRIS.Drawings\Project.ME.Dwgs\LRAUV\Assemblies\LRAUV_XL-Ti_Nose\A-202xxx-19_X-LngPyLdFrm-EyeRis

NOTES: (CONT. FROM TITLE BLOCK)

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER J. ERICKSON			
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.			
		PROJECT	EyeRis				EYERIS - LRAUV_Ti NOSE FRAME X-Long PatLoad Frame - EyeRis		
Application		DO NOT SCALE DRAWING				WEIGHT	2.087		
		SIZE B		DWG. NO.		A-202xxx-19.DWG			REV.
		SCALE 1:8		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1			