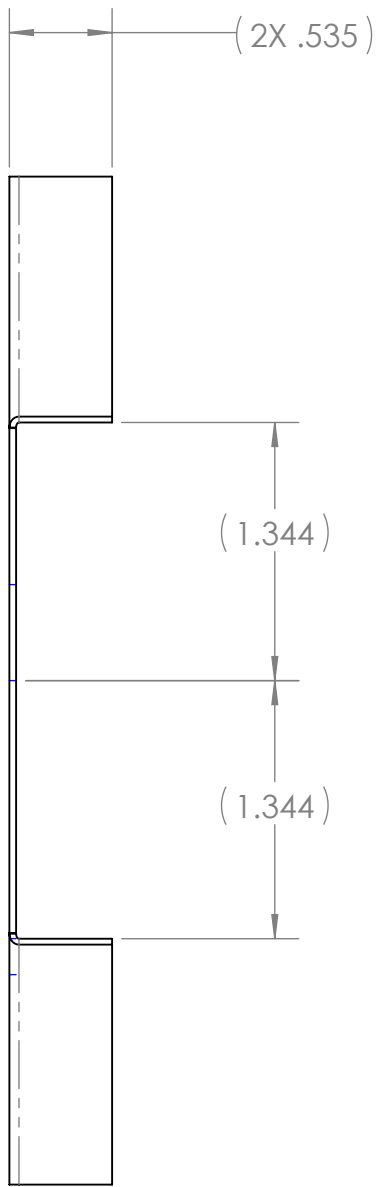
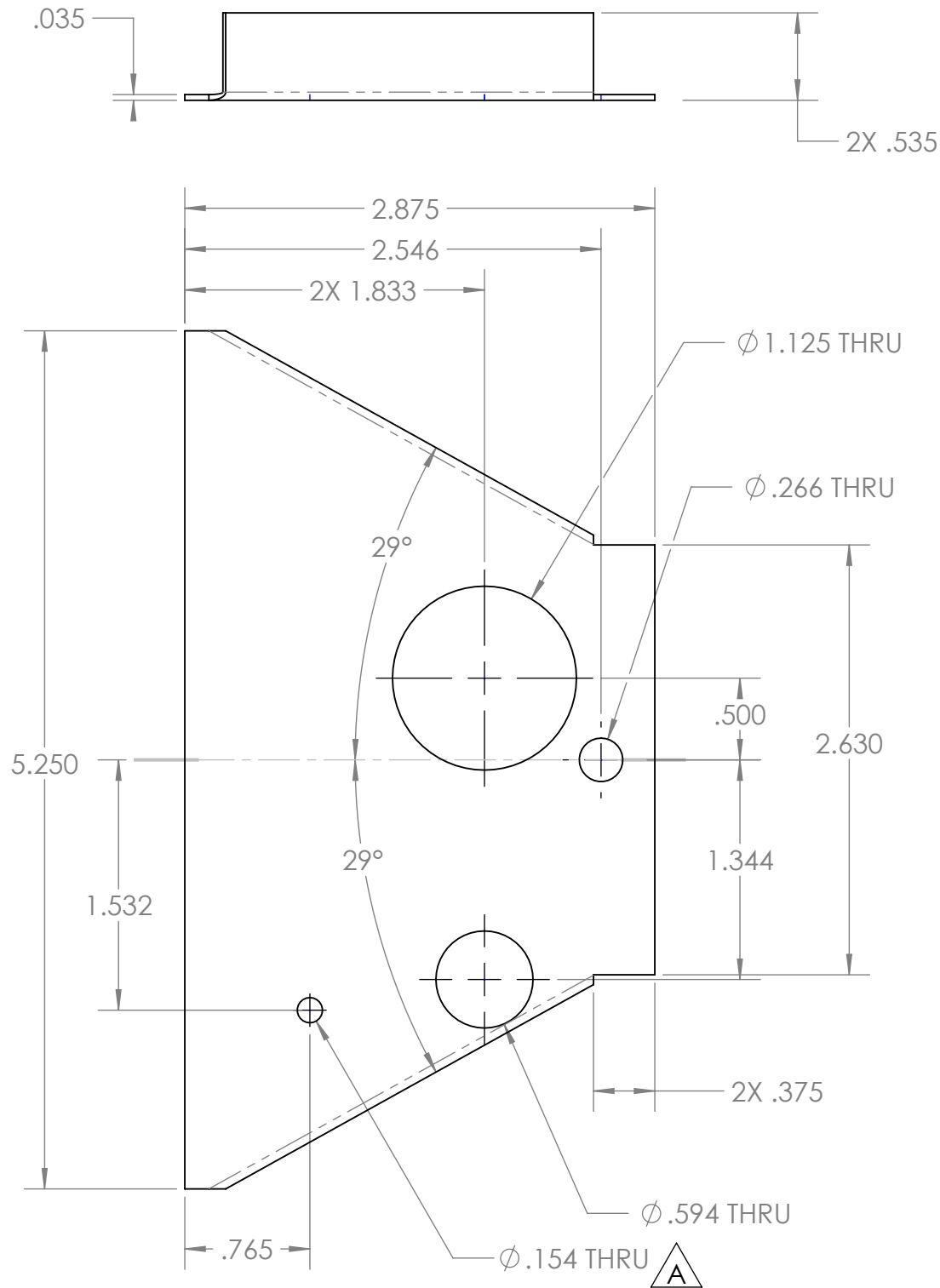


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REVISIONS				
INITIAL RELEASE		REVISIONS	X/XX/01	J.E.
ZONE	REV.	DESCRIPTION	DATE	APPROVED
A3	A	ADDED .154 HOLE THRU	10/1/2021	J.E.



7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Nose-Assemblies\X-Long_PyldNsFrm_Ti\Ti-Frm_Jon

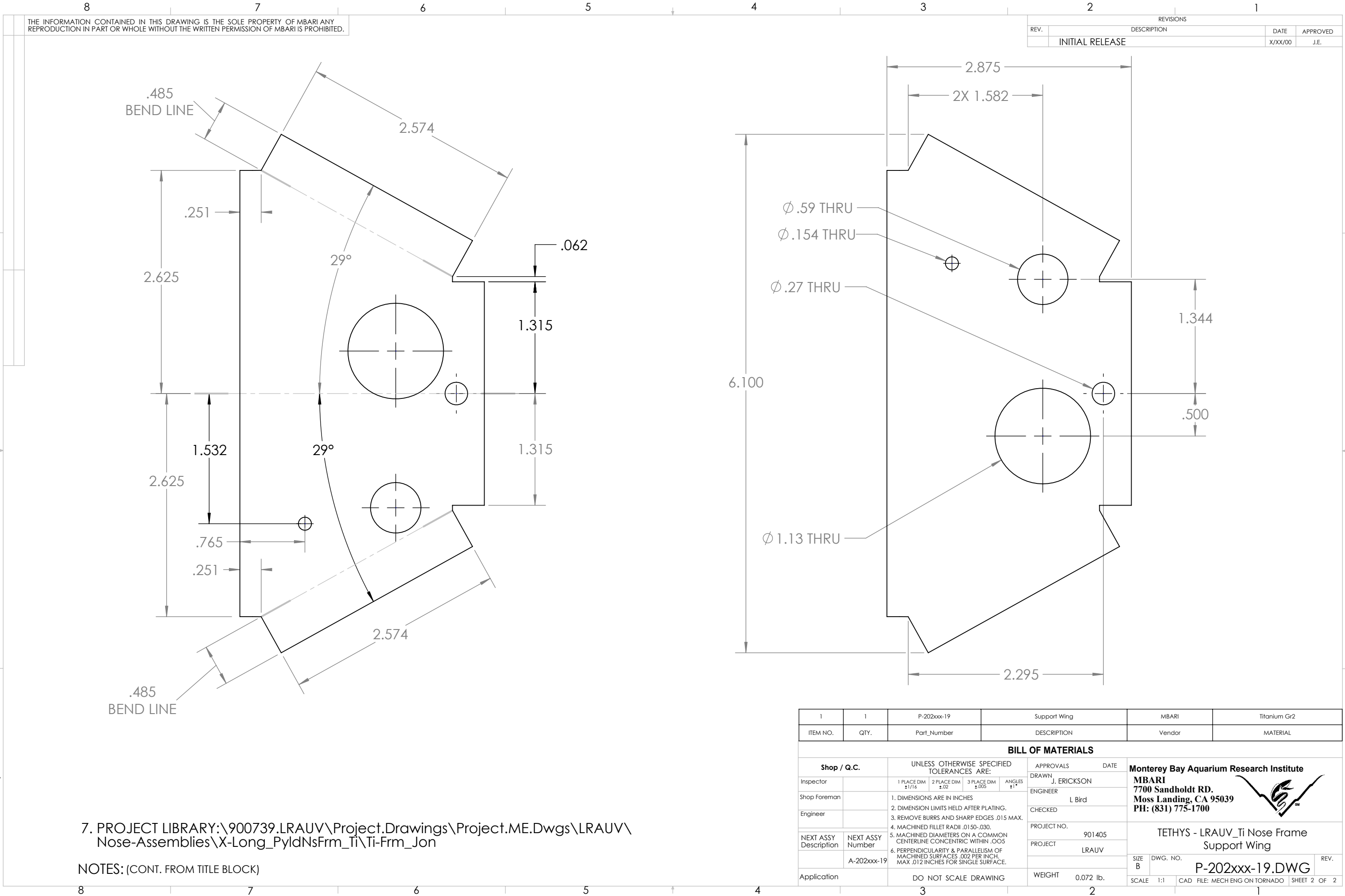
NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-202xxx-19	Support Wing	MBARI	Titanium Gr2
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030.				ENGINEER	L Bird				
Engineer						CHECKED					
NEXT ASSY Description		NEXT ASSY Number		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT NO.		901405	
		A-202xxx-19						PROJECT		LRAUV	
Application		DO NOT SCALE DRAWING				WEIGHT		0.072		TETHYS - LRAUV_Ti Nose Frame Support Wing	
						SIZE B		DWG. NO.		P-202xxx-19.DWG	
						SCALE 1:1		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 2	



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.

1	1	P-202xxx-19	Support Wing	MBARI	Titanium Gr2
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	L Bird		
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	901405		
	A-202xxx-19	PROJECT	LRAUV			TETHYS - LRAUV_Ti Nose Frame Support Wing			
Application		DO NOT SCALE DRAWING	WEIGHT	0.072 lb.					
		SIZE B	DWG. NO.		P-202xxx-19.DWG		REV.		
		SCALE 1:1	CAD FILE: MECH ENG ON TORNADO		SHEET 2 OF 2				

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TETHYS - LRAUV_Ti Nose Frame
Support Wing

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NOTES: (CONT. FROM TITLE BLOCK)