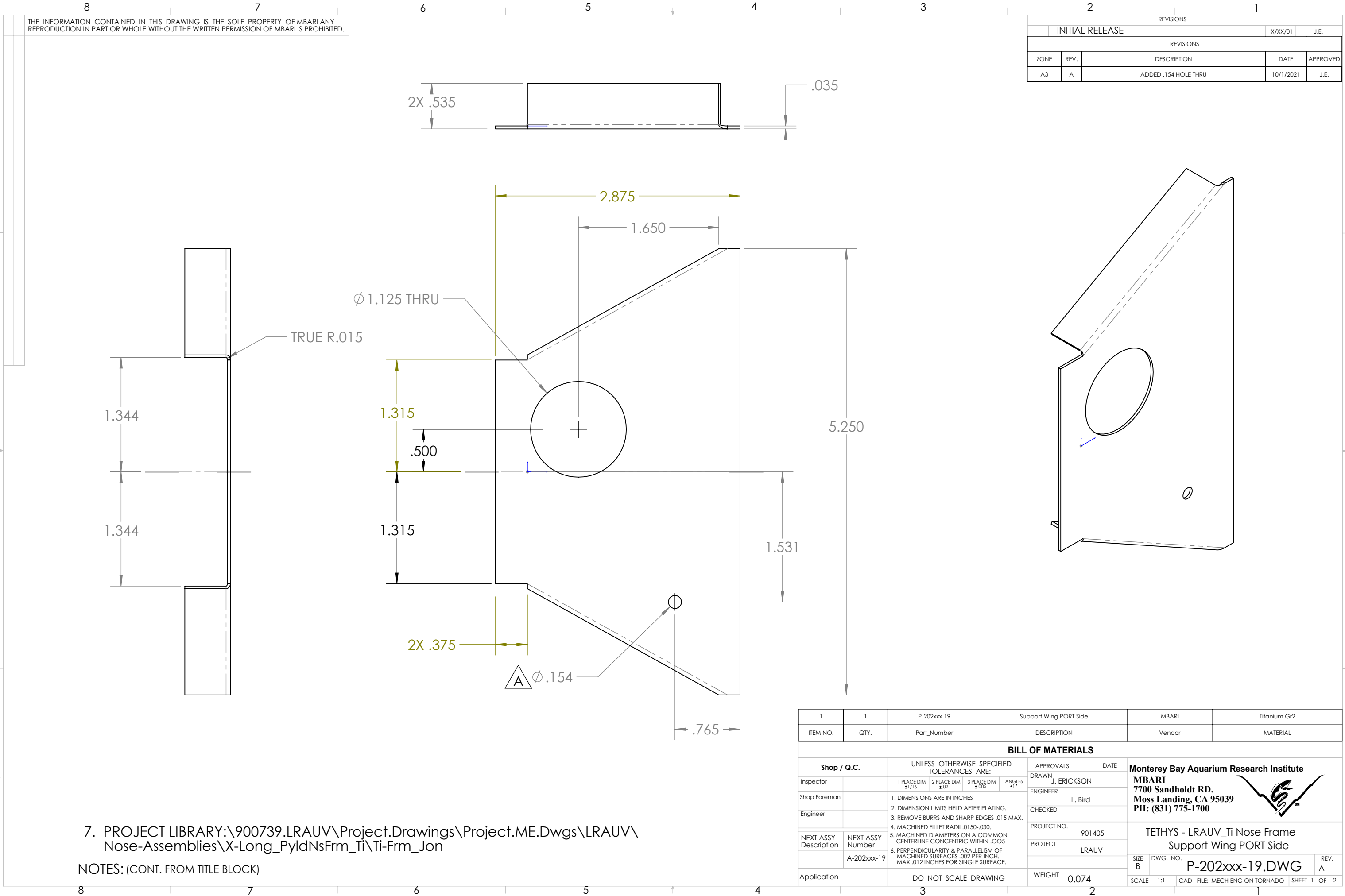




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REVISIONS				
INITIAL RELEASE			X/XX/01	J.E.
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
A3	A	ADDED .154 HOLE THRU	10/1/2021	J.E.

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Nose-Assemblies\X-Long_PyldNsFrm_Ti\Ti-Frm_Jon

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-202xxx-19	Support Wing PORT Side	MBARI	Titanium Gr2
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER L. Bird	
NEXT ASSY Description		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
NEXT ASSY Number		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901405	
Application		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT LRAUV	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.074	
		DO NOT SCALE DRAWING		TETHYS - LRAUV_Ti Nose Frame Support Wing PORT Side	
				SIZE B DWG. NO. P-202xxx-19.DWG	
				SCALE 1:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 2	

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