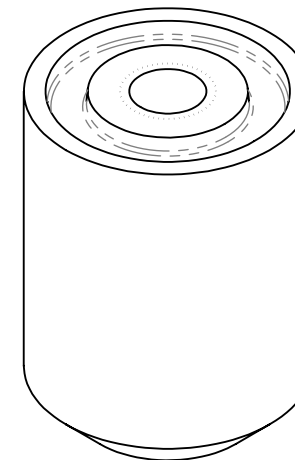
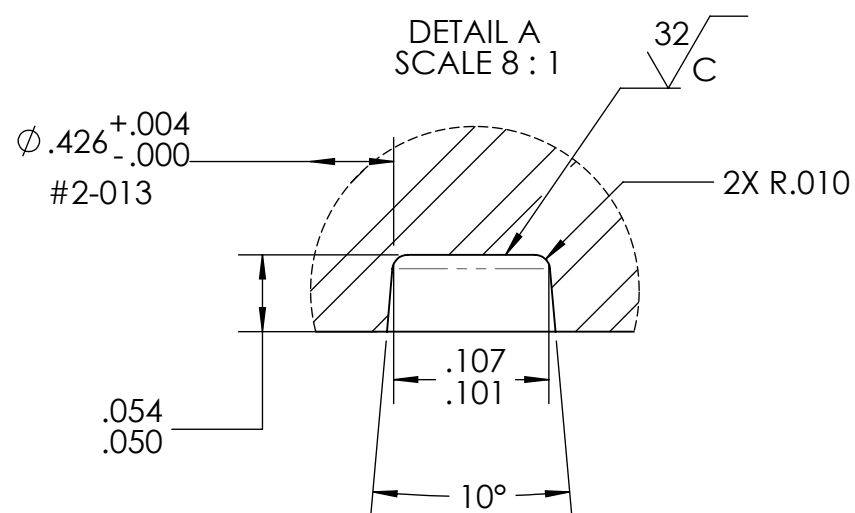
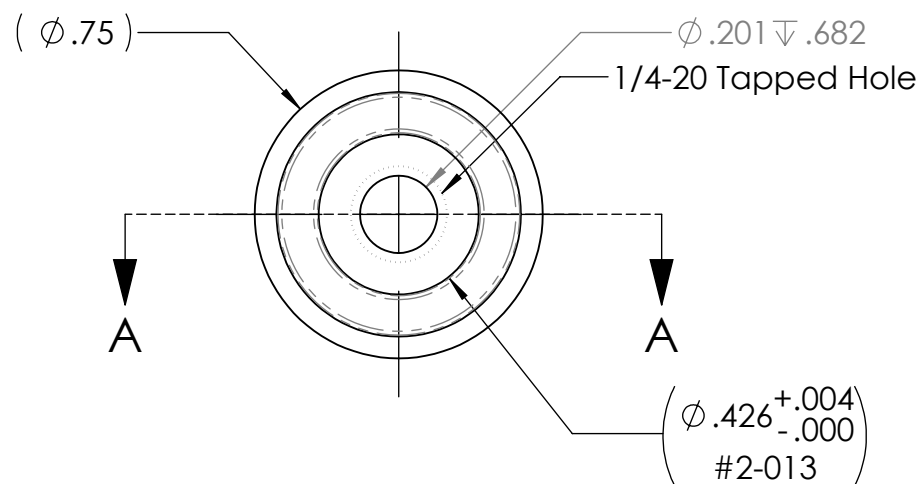




Technical drawing of a mechanical part, likely a pin or plug, showing a cross-section. The part has a central cylindrical body with a conical top and a flared base. The main body has a diameter of $\phi .426^{+.004}_{-.000}$. The base has a diameter of $\phi .250$. The total height is 1.00, and the height of the main body is .625. A detail view 'A' shows a cross-section of the base. The part is labeled #2-013.



12 EA.



NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-201030-11	Zinc Anode from Bar Stock	MBARI	Zinc - 99.3%
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES			
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.			
		4. MACHINED FILLET RADII .0150-.030.			
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT	0.1018
				PROJECT NO.	900739
				PROJECT	LRAUV
				SIZE B	DWG. NO. P-201030-11.DWG
				SCALE 2:1	CAD FILE: MECH ENG ON TORNADO
				SHEET 1	OF 1

Monterey Bay Aquarium Research Institute

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TETHYS - LRAUV

Zinc Anode from Bar Stock