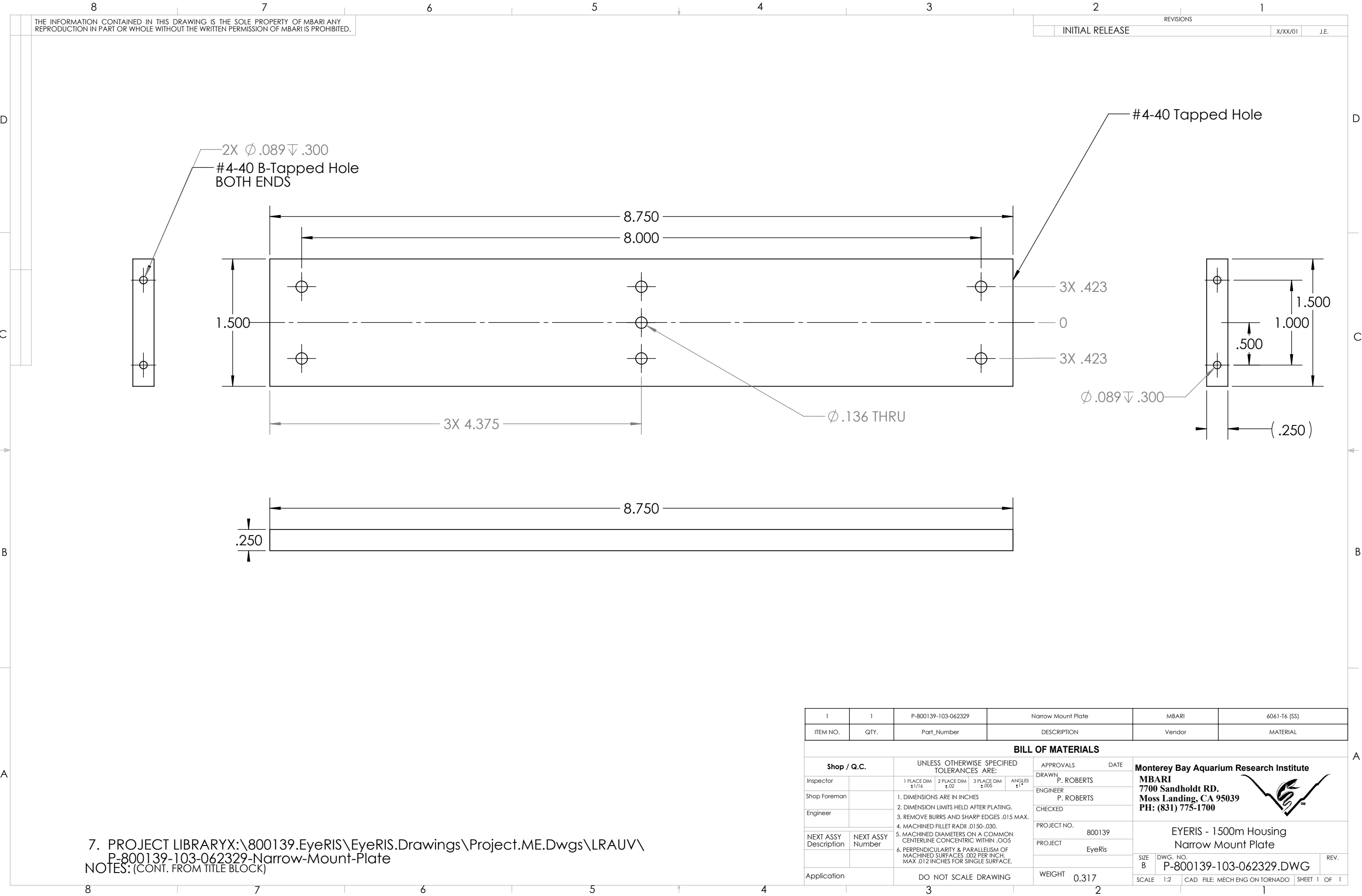




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

#4-40 Tapped Hole

2X $\phi .089 \nabla .300$
#4-40 B-Tapped Hole
BOTH ENDS

3X .423

3X .423

$\phi .136$ THRU

$\phi .089 \nabla .300$

7. PROJECT LIBRARYX:\800139.EyeRIS\EyeRIS.Drawings\Project.ME.Dwgs\LRAUV\
P-800139-103-062329-Narrow-Mount-Plate
NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-800139-103-062329	Narrow Mount Plate	MBARI	6061-T6 (SS)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN	P. ROBERTS
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER	P. ROBERTS
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO.	800139
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT	EyeRis
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT	0.317
Application		DO NOT SCALE DRAWING		SCALE	1:2
				CAD FILE:	MECH ENG ON TORNADO
				SHEET	1 OF 1
				SIZE	B
				DWG. NO.	P-800139-103-062329.DWG
				REV.	

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EYERIS - 1500m Housing
Narrow Mount Plate