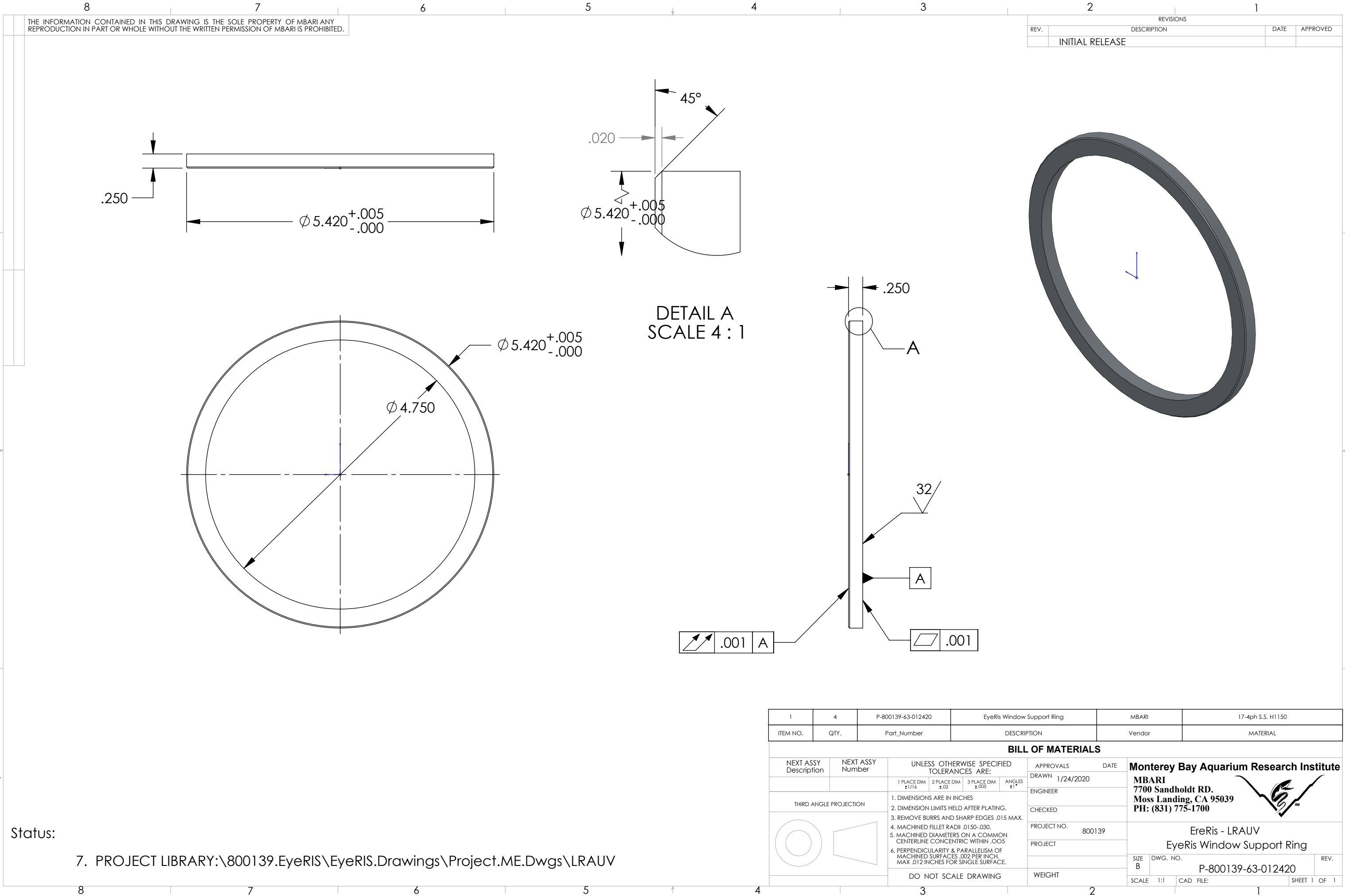




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
INITIAL RELEASE			

DETAIL A
SCALE 4 : 1

1	4	P-800139-63-012420	EyeRis Window Support Ring	MBARI	17-4ph S.S. H1150
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN	1/24/2020
				ENGINEER	
				CHECKED	
				PROJECT NO.	800139
				PROJECT	
				WEIGHT	
		DO NOT SCALE DRAWING		SIZE B	DWG. NO.
				SCALE 1:1	CAD FILE:
				SHEET 1	OF 1

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EreRis - LRAUV
EyeRis Window Support Ring

P-800139-63-012420