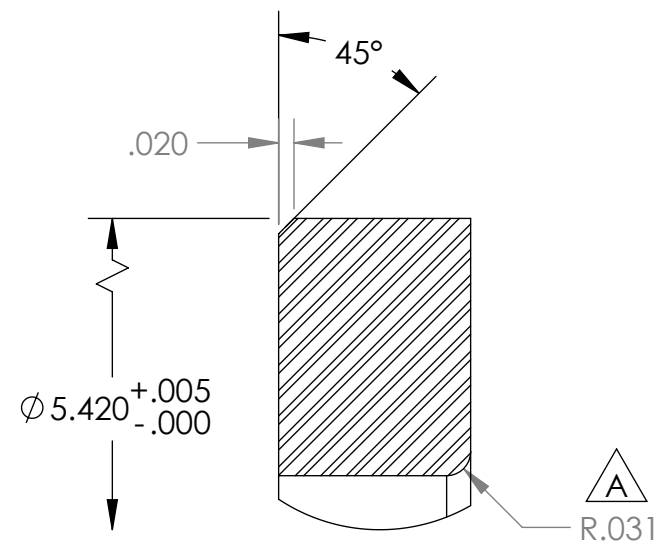
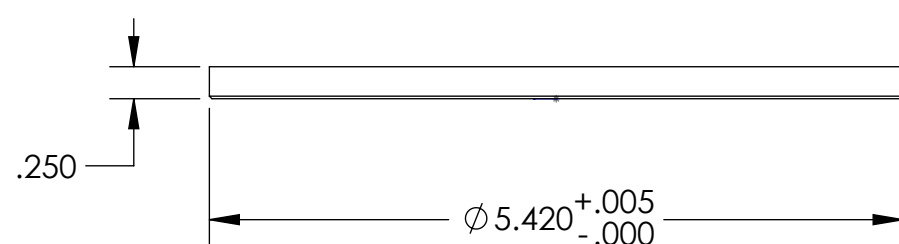
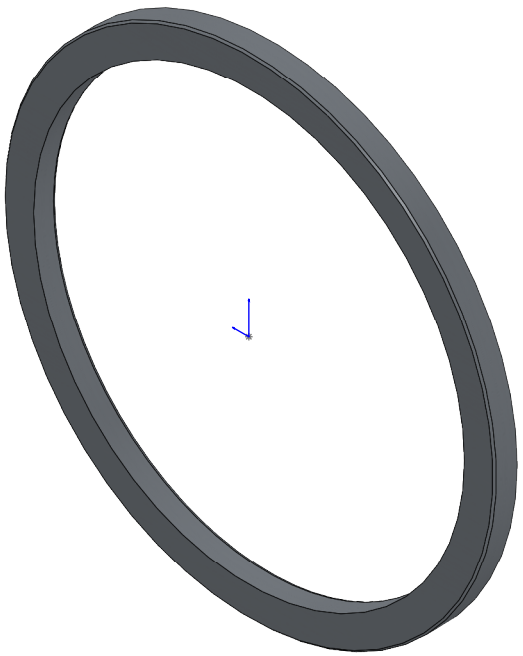
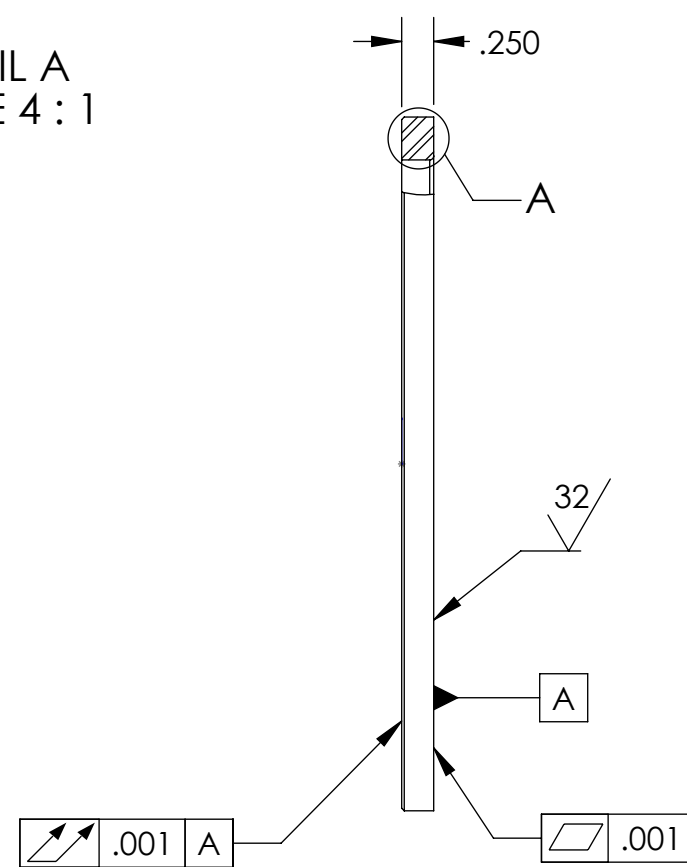
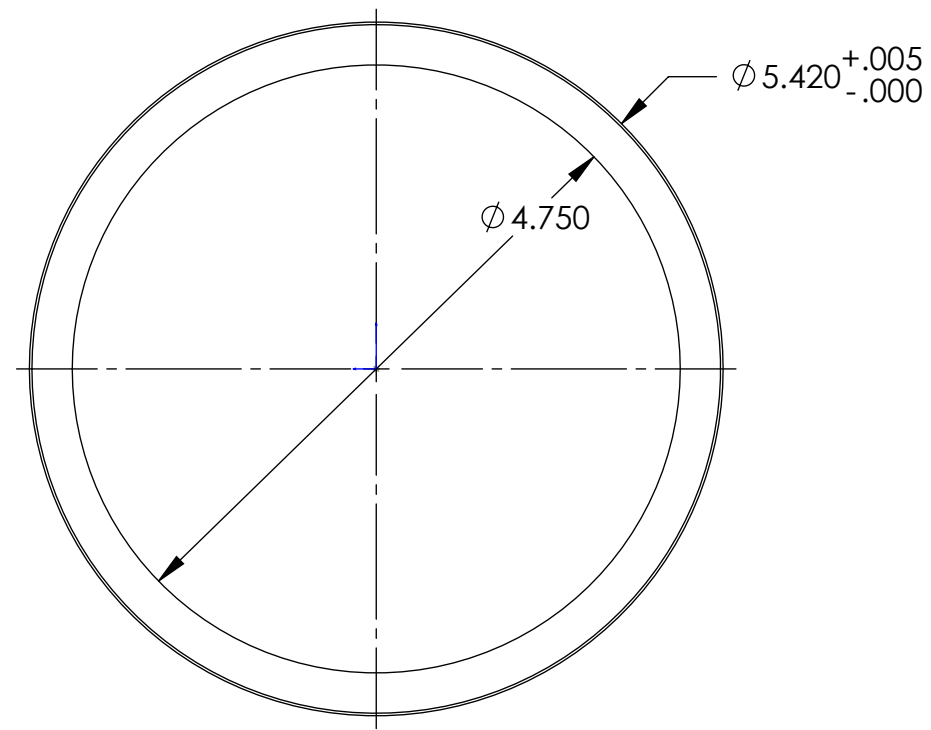


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REVISIONS				
REV.	DESCRIPTION		DATE	APPROVED
	INITIAL RELEASE			
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
B2	A	ADDED FILET .031	3/19/2021	J.E.



DETAIL A
SCALE 4 : 1



1	4	P-800139-63-012420	EyeRis Window Support Ring	MBARI	17-4ph S.S. H1150
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS

NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±.1°	DRAWN	1/24/2020			
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER				
						CHECKED				
						PROJECT NO.	800139			
						PROJECT	EyeRis	EreRis - LRAUV EyeRis Window Support Ring		
						WEIGHT				
		DO NOT SCALE DRAWING				SIZE B			DWG. NO.	REV. A
						SCALE 1:1			CAD FILE:	SHEET 1 OF 1

Status:

7. PROJECT LIBRARY:\800139.EyeRIS\EyeRIS.Drawings\Project.ME.Dwgs\LRAUV