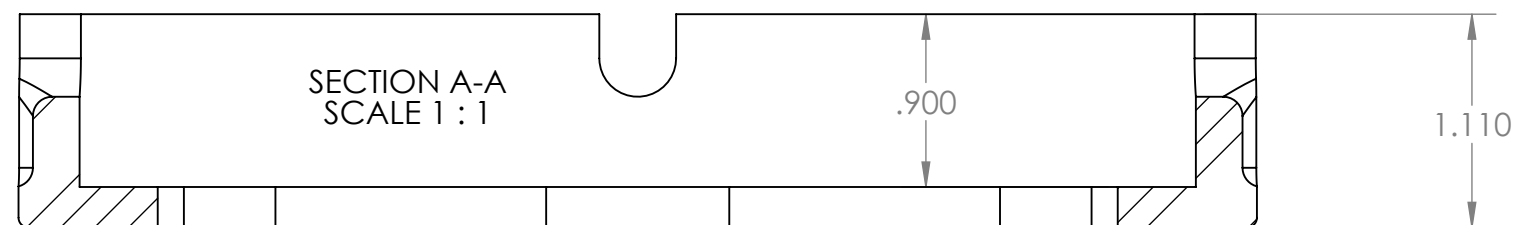
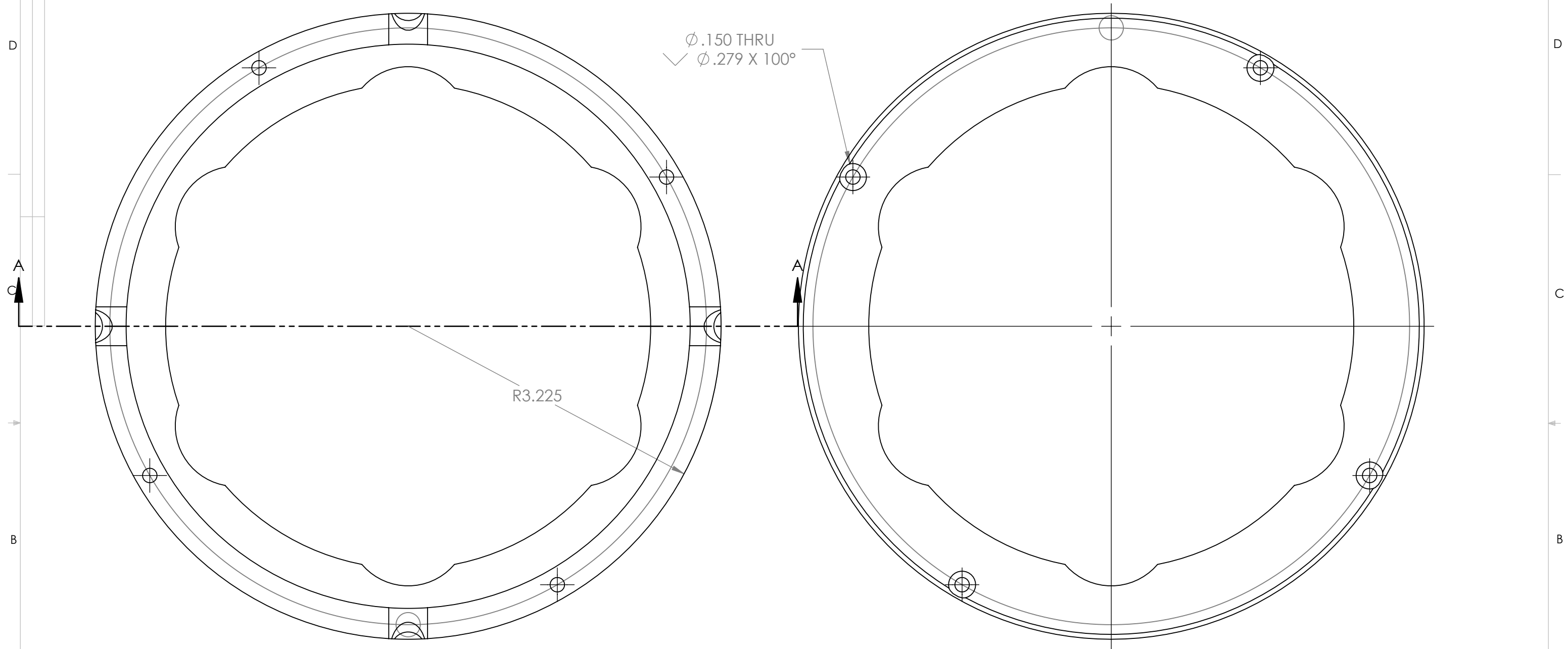


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| REVISIONS |      |                 |            |          |
|-----------|------|-----------------|------------|----------|
| ZONE      | REV. | DESCRIPTION     | DATE       | APPROVED |
| ALL       | A    | Initial Release | 03/24/2021 | P.R.     |



**Print in Black ABS on Fortus machine, 100% infill**

| BILL OF MATERIALS     |                  |                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               |                        |        |        |          |                                                                                                                                                                                                                                                                     |      |
|-----------------------|------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|----------------------|---------------|------------------------|--------|--------|----------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|
| Shop / Q.C.           |                  | UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:                                                                                                                                                                                                                                                                                                      |                     |                      |               | APPROVALS              |        | DATE   |          | <div>Monterey Bay Aquarium Research Institute</div> <div>MBARI</div> <div>7700 Sandholdt RD.</div> <div>Moss Landing, CA 95039</div> <div>PH: (831) 775-1700</div> <div></div> |      |
| Inspector             |                  | 1 PLACE DIM<br>±1/16                                                                                                                                                                                                                                                                                                                            | 2 PLACE DIM<br>±.02 | 3 PLACE DIM<br>±.005 | ANGLES<br>±1° | DRAWN<br>P. Roberts    |        |        |          |                                                                                                                                                                                                                                                                     |      |
| Shop Foreman          |                  | 1. DIMENSIONS ARE IN INCHES<br>2. DIMENSION LIMITS HELD AFTER PLATING.<br>3. REMOVE BURRS AND SHARP EDGES .015 MAX.<br>4. MACHINED FILLET RADII .0150-.030.<br>5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005<br>6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE. |                     |                      |               | ENGINEER<br>P. ROBERTS |        |        |          |                                                                                                                                                                                                                                                                     |      |
| Engineer              |                  |                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               | CHECKED<br>P. ROBERTS  |        |        |          |                                                                                                                                                                                                                                                                     |      |
| NEXT ASSY Description | NEXT ASSY Number |                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               | PROJECT NO.            | 800139 |        |          | EyeRis - LRAUV                                                                                                                                                                                                                                                      |      |
|                       |                  |                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               | PROJECT                | EyeRIS |        |          | EyeRis 300m Acrylic Window Retainer                                                                                                                                                                                                                                 |      |
|                       |                  |                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               |                        |        | SIZE B | DWG. NO. |                                                                                                                                                                                                                                                                     | REV. |
| Application           |                  | DO NOT SCALE DRAWING                                                                                                                                                                                                                                                                                                                            |                     |                      |               | WEIGHT                 | 0.41   | SCALE  |          | SHEET 1 OF 1                                                                                                                                                                                                                                                        |      |

FILE LOCATION:  
X:\800139.EyeRIS\EyeRIS.Drawings\Project.ME.Dwgs\LR  
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P-800139-64-012420-EyeRIS-Window-Retainer-LRAUV-  
Acrylic-Port