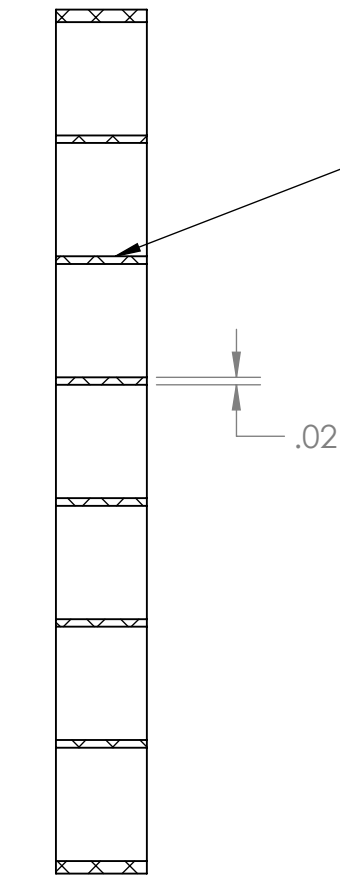
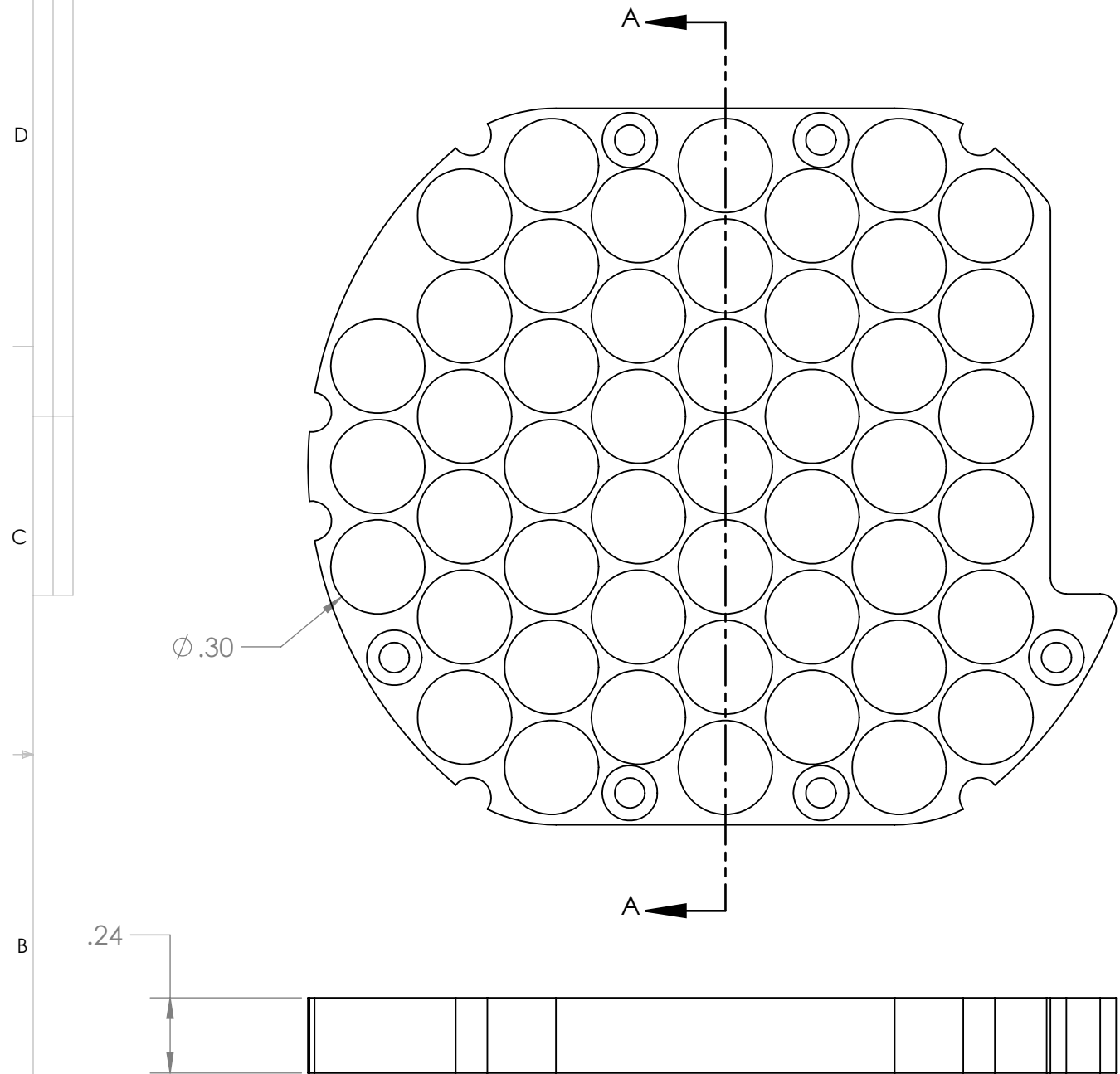


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REVISIONS				
ALL	B	Initial Revision from Concept	2/05/2021	P.R.



SECTION A-A

Cylindrical surfaces should be flat black after painting, no sheen



Materials

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	P-800139-82-061720-EyeRIS-Strobe-Shroud-RevB	3D print on HP Multijet dye black	1

FILE LOCATION:

\\Atlas.shore.mbari.org\projectlibrary\800139.EyeRIS\EyeRIS.Drawings\Project.ME.Dwgs\LRAUV\
P-800139-82-061720-EyeRIS-Strobe-Shroud-RevB

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE		Monterey Bay Aquarium Research Institute	
Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN P. Roberts	2/05/2021
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER P. ROBERTS	2/05/2021
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED P. ROBERTS	2/05/2021
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.	800139
		4. MACHINED FILLET RADI .0150-.030.				PROJECT	EyeRIS
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				P-800139-82-061720-EyeRIS-Strobe-Shroud-RevB	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				SIZE B	DWG. NO. P-800139-82-061720
Application		DO NOT SCALE DRAWING				REV. B	
						SCALE	SHEET 1 OF 1