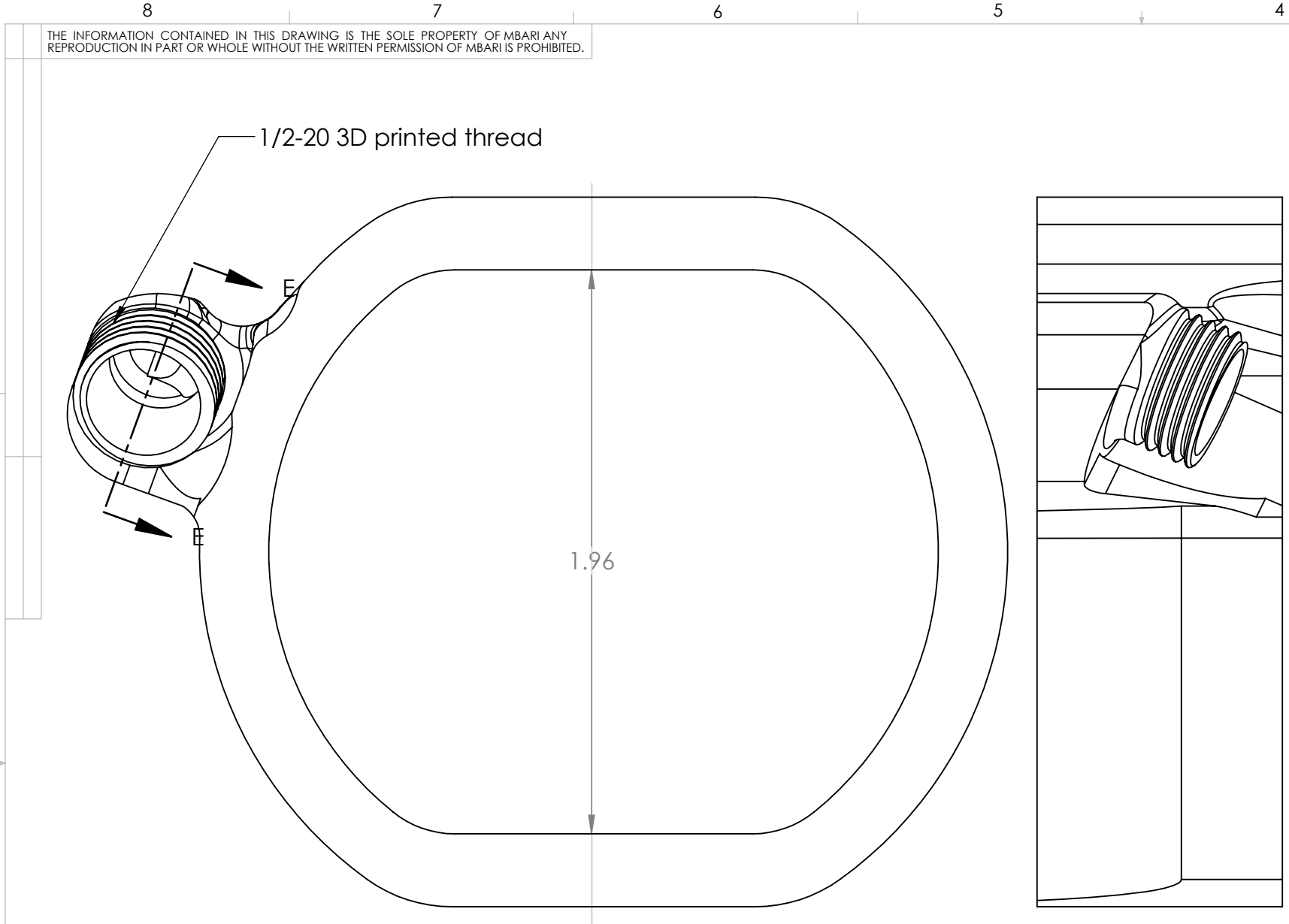
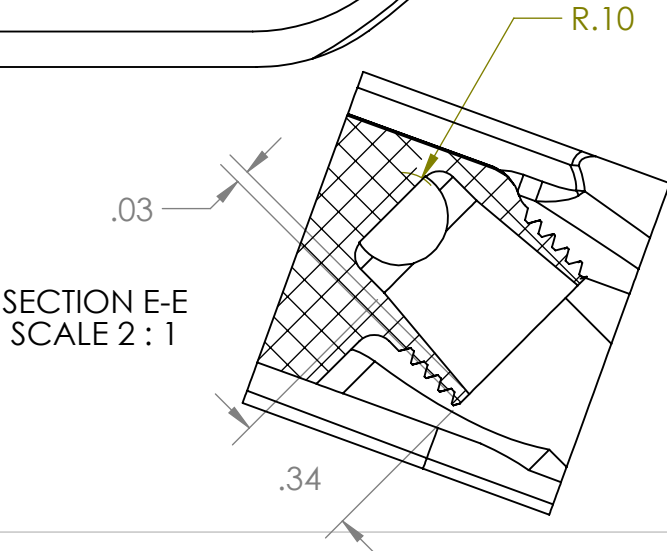
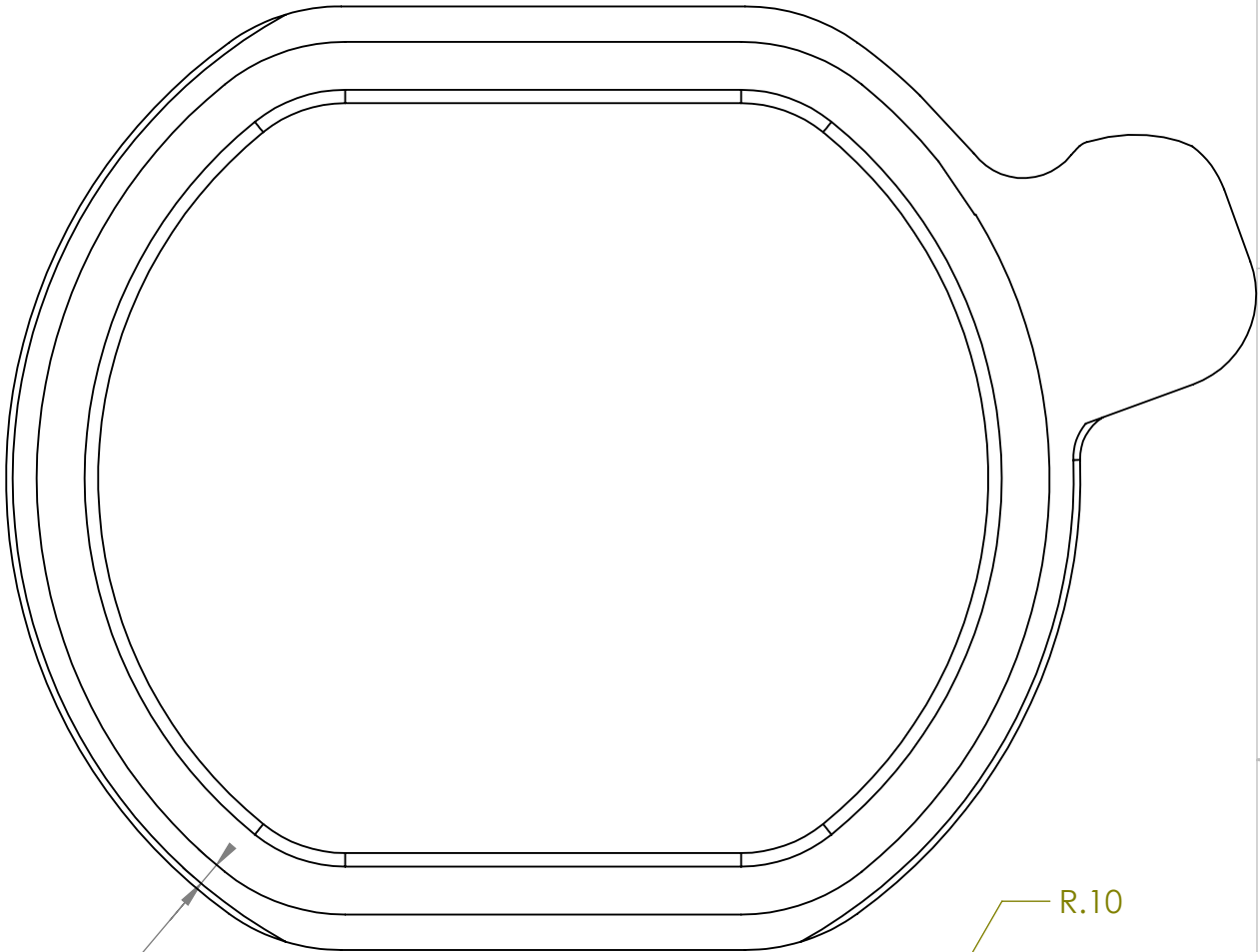




REVISIONS				
ALL	B	Initial Revision from Concept	2/05/2021	P.R.

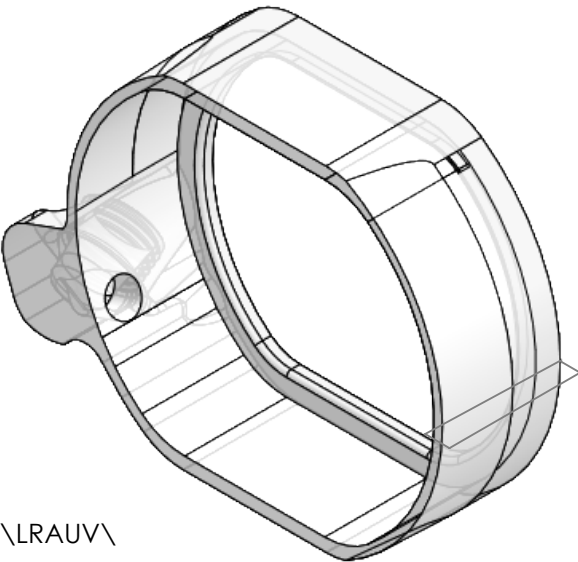


Materials

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	P-800139-83-061720-Strobe-Head-Ring	3D print on Union Tech with Watershed XC-11122	10

FILE LOCATION:

\\Atlas.shore.mbari.org\projectlibrary\800139.EyeRIS\EyeRIS.Drawings\Project.ME.Dwgs\LRAUV\ P-800139-83-061720-Strobe-Head-Ring



Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN P. Roberts	2/05/2021	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER P. ROBERTS	2/05/2021				
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED P. ROBERTS	2/05/2021	P-800139-83-061720-Strobe-Head-Ring			
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.	800139				
		4. MACHINED FILLET RADII .0150-.030.				PROJECT	EyeRIS	P-800139-83-061720			
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				WEIGHT					
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.						P-800139-83-061720			
Application		DO NOT SCALE DRAWING									
								SIZE B	DWG. NO.	REV. B	
								SCALE 2:1			SHEET 1 OF 1