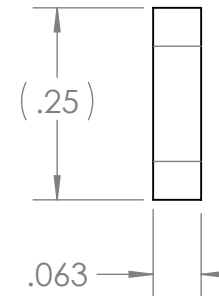


REVISIONS			
	INITIAL RELEASE	X/XX/01	J.E.



NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-100221456-20	Roller Retainer Plate	MBARI	AISI 316
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON 5/21/20			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADI .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				DRAWN J. ERICKSON 5/21/20			
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	800139		
A-100221453-20		PROJECT	EyeRis	EyeRis Zoom Camera Light Array Roller Retainer Plate		SIZE B	DWG. NO. P-100221456-20.DWG	REV.	
Application		DO NOT SCALE DRAWING		WEIGHT		0.005			
						SCALE	4:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1