

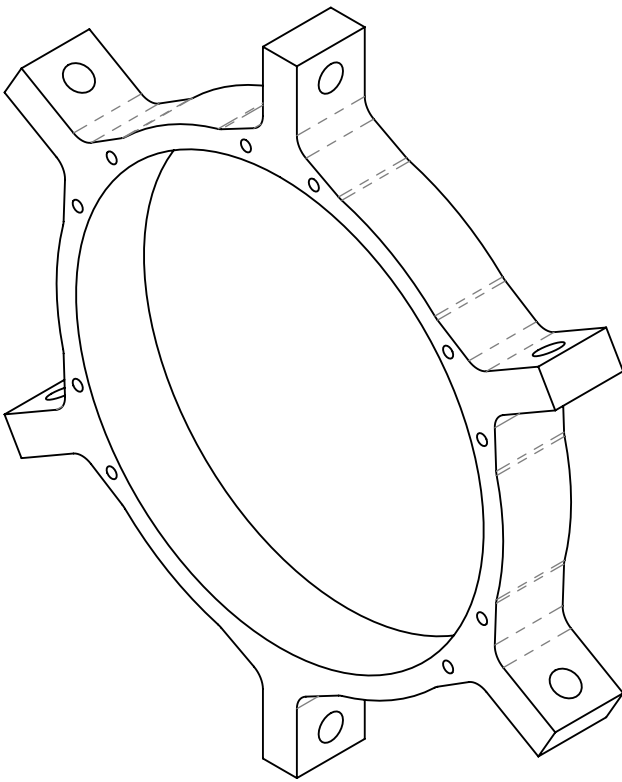
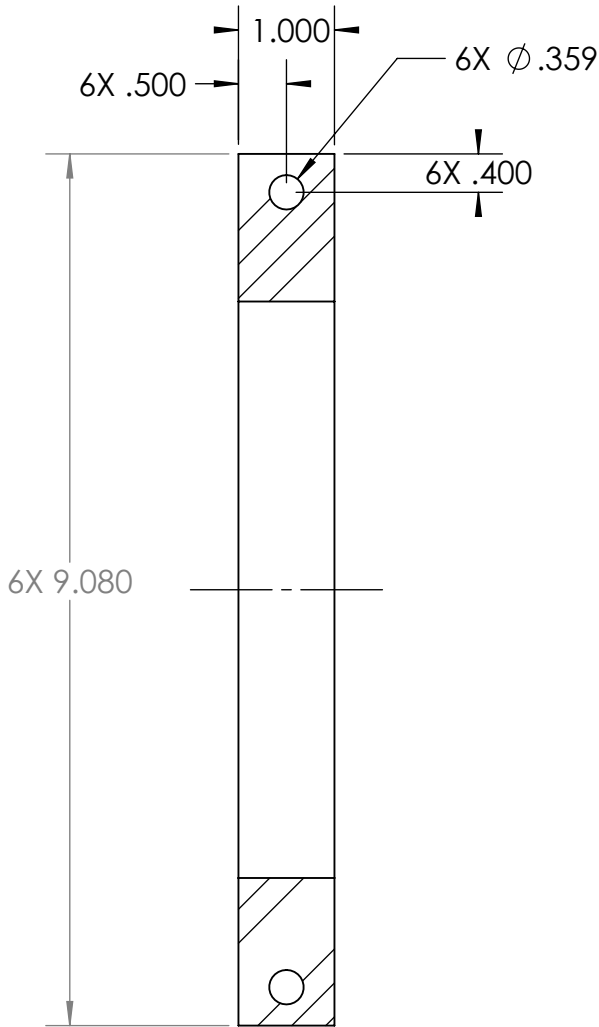
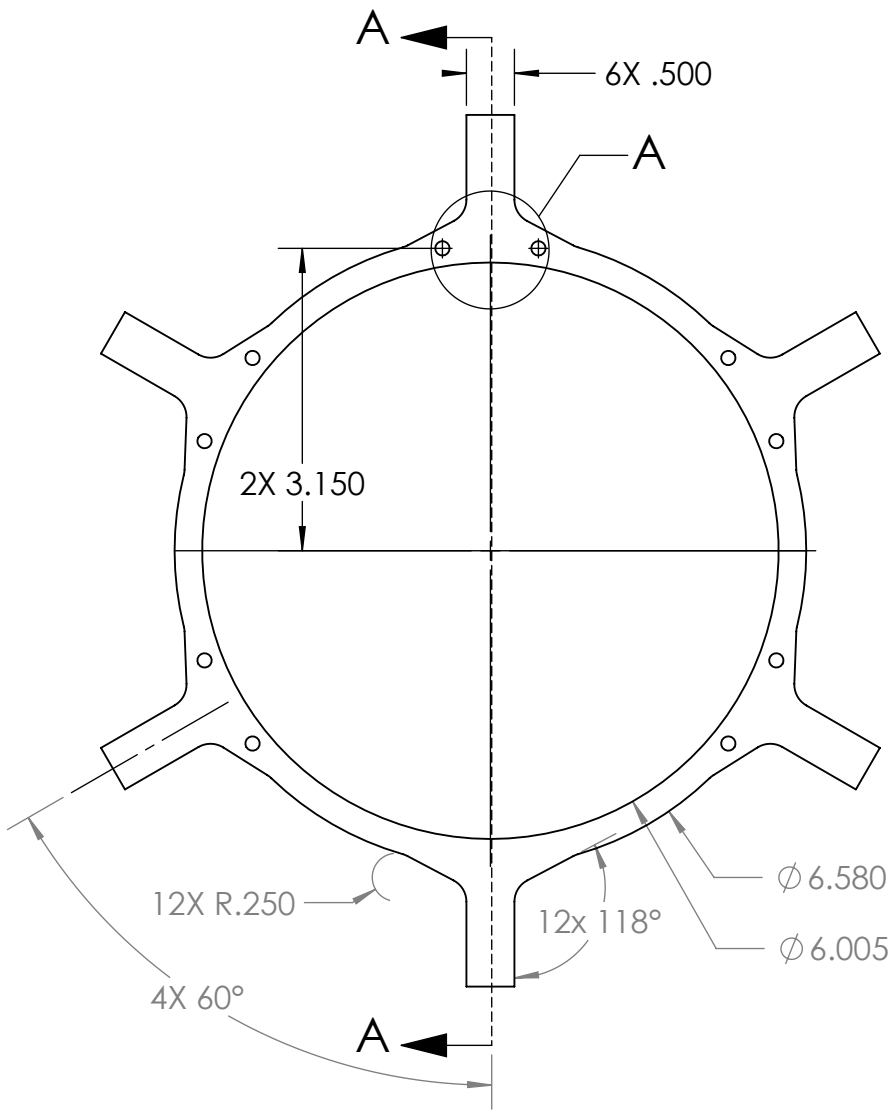
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REVISIONS

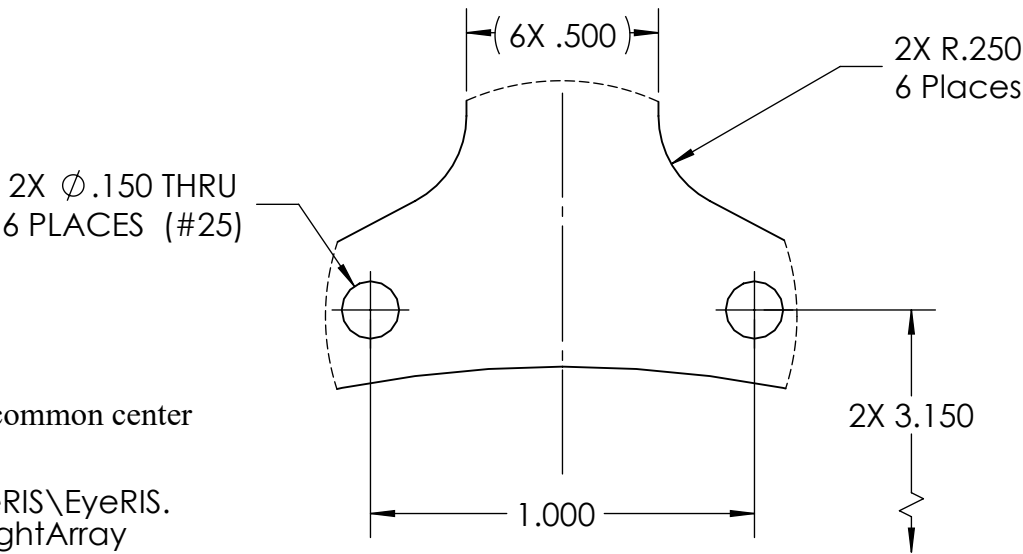
INITIAL RELEASE

X/XX/01

J.E.



SECTION A-A



DETAIL A
SCALE 2 : 1

8. All dimensions are symetric about common center lines unless specified otherwise.
7. PROJECT LIBRARY:\800139.EyeRIS\EyeRIS. Drawings\Project.ME.Dwgs\LightArray

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-100221459-20	Spider Bracket V3_Clamped	MBARI	POM Acetal Copolymer (BLACK)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 5/20/20	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 5/20/20	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 800139	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT EyeRis	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.491	
NEXT ASSY Description		NEXT ASSY Number		A-100221453-20	
Application		DO NOT SCALE DRAWING		SCALE 1:2	
				CAD FILE: MECH ENG ON TORNADO	
				SHEET 1 OF 1	

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EyeRis Zoom Camera Light Array
Spider Bracket V3_Clamped

SIZE B DWG. NO. P-100221459-20.DWG REV.