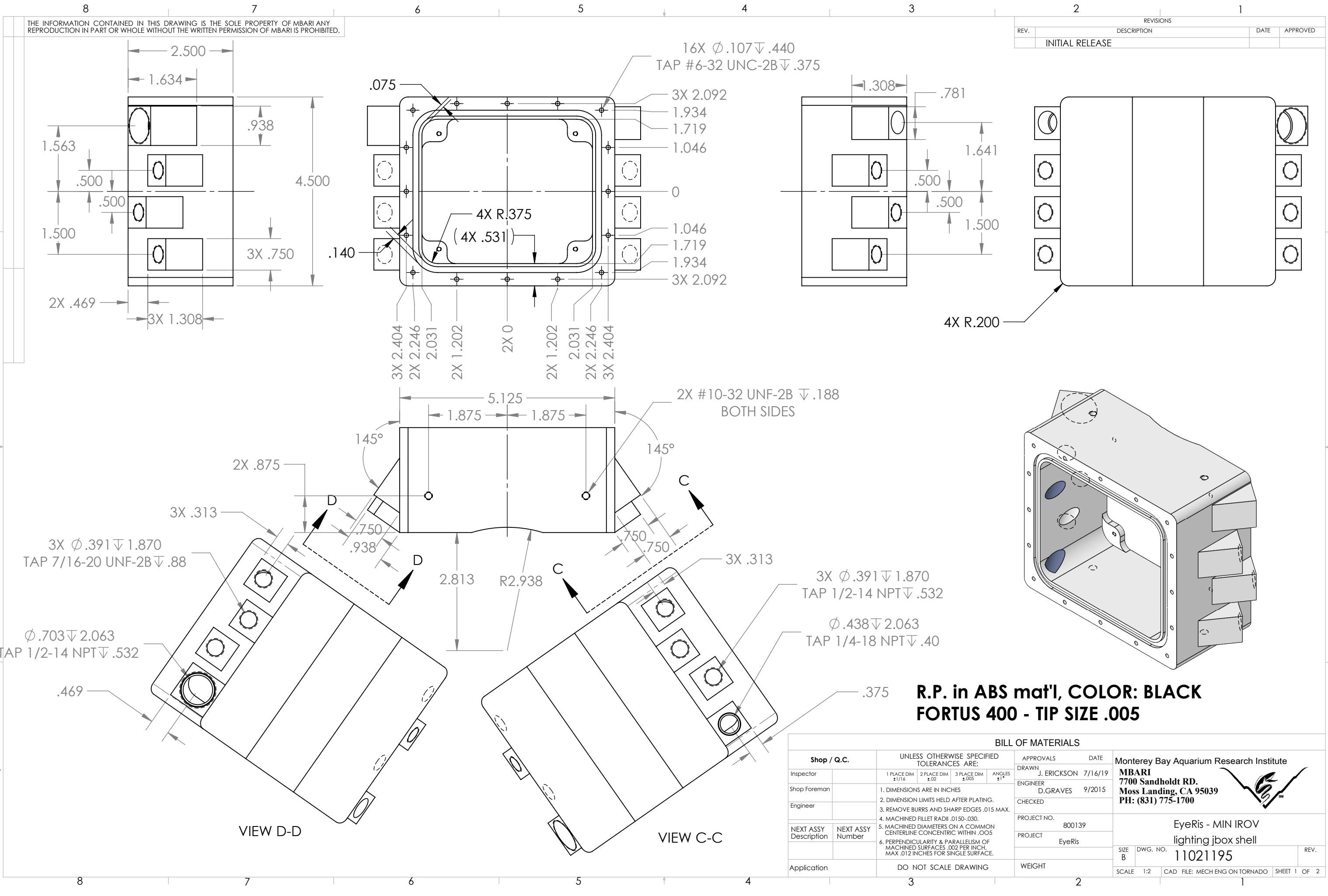




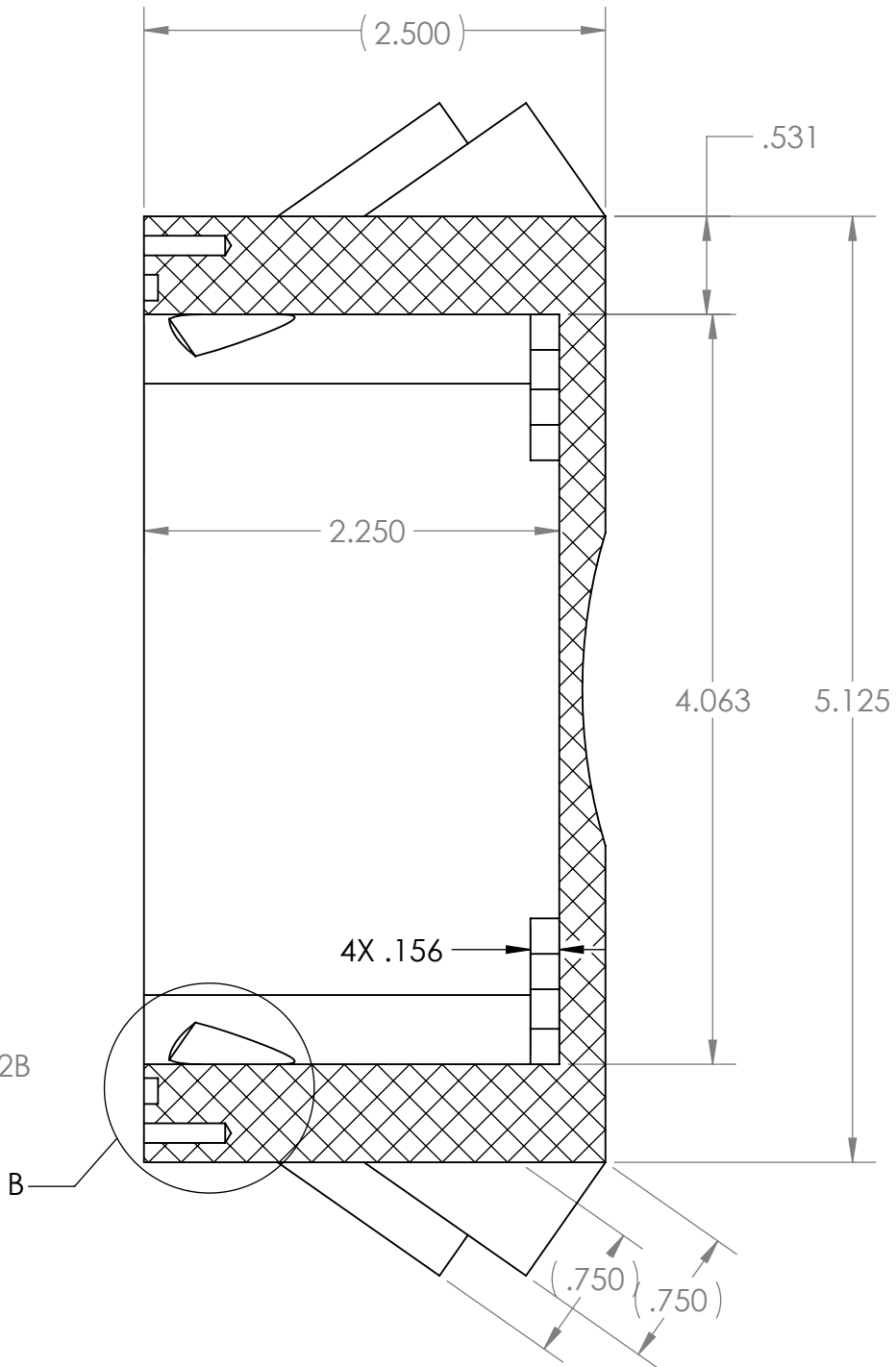
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE		

BILL OF MATERIALS			
Shop / Q.C.		APPROVALS	DATE
Inspector		DRAWN J. ERICKSON	7/16/19
Shop Foreman		ENGINEER D.GRAVES	9/2015
Engineer		CHECKED	
NEXT ASSY Description	NEXT ASSY Number	PROJECT NO.	800139
		PROJECT	EyeRis
Application	DO NOT SCALE DRAWING	WEIGHT	
		SCALE	1:2
		CAD FILE:	MECH ENG ON TORNADO
		SHEET	1 OF 2

Monterey Bay Aquarium Research Institute			
MBARI			
7700 Sandholdt RD.			
Moss Landing, CA 95039			
PH: (831) 775-1700			
EyeRis - MIN IROV			
lighting jbox shell			
SIZE B	DWG. NO.	REV.	
	11021195		

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



Shop / Q.C.				UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON	7/16/19	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER	D.GRAVES	9/2015			
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED					
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.	800139				
NEXT ASSY Description	NEXT ASSY Number	4. MACHINED FILLET RADII .0150-.030.				PROJECT	EyeRis		EyeRis - MINIROV lighting jbox shell		
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005									
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.							SIZE B	DWG. NO.	REV.
Application		DO NOT SCALE DRAWING				WEIGHT		SCALE	1:2	CAD FILE: MECH ENG ON TORNADO	SHEET 2 OF 2