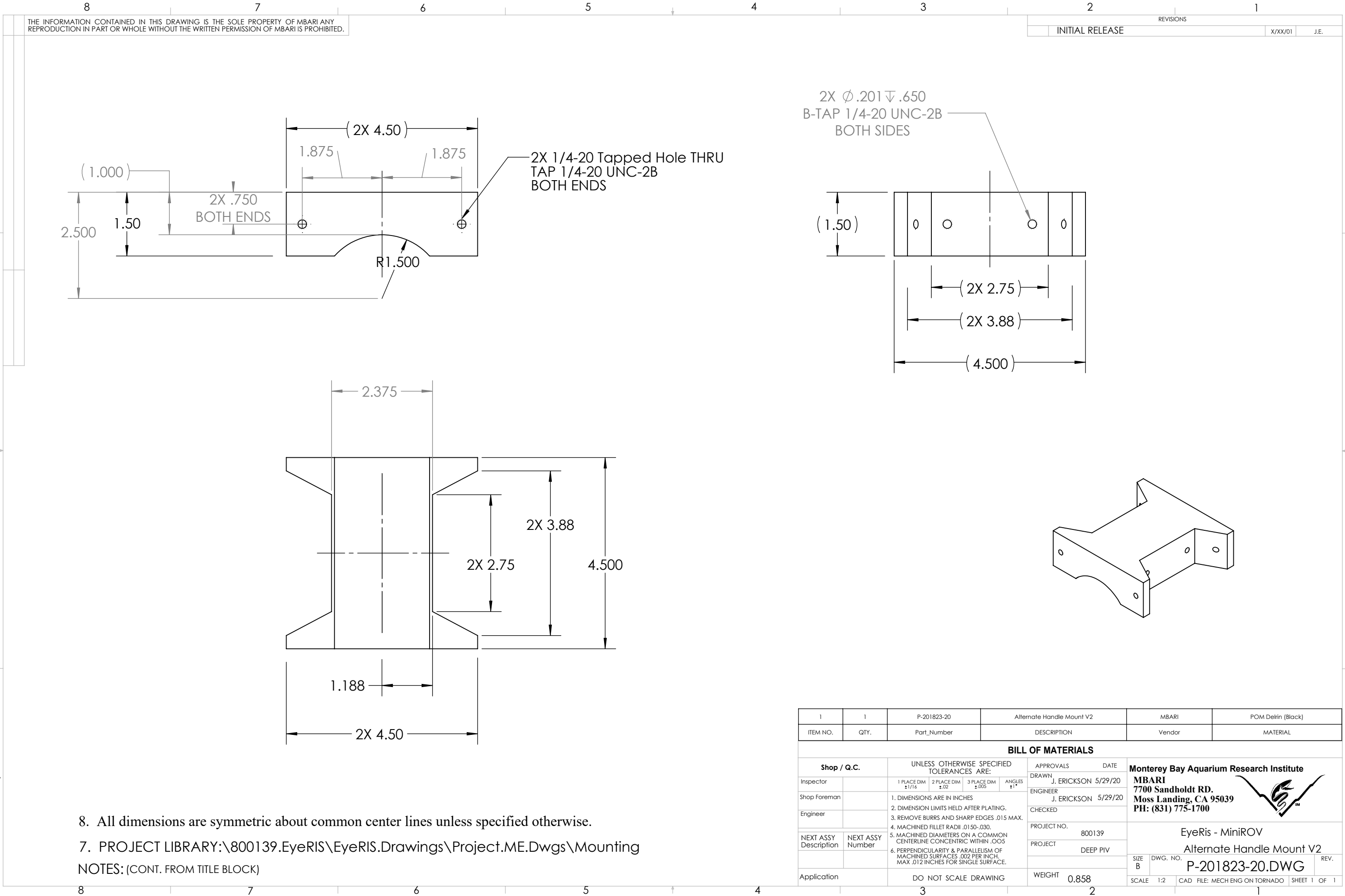




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

2X $\varnothing .201 \nabla .650$
B-TAP 1/4-20 UNC-2B
BOTH SIDES

2X 1/4-20 Tapped Hole THRU
TAP 1/4-20 UNC-2B
BOTH ENDS

2X .750
BOTH ENDS

R1.500

2X 3.88

2X 2.75

1.188

2X 4.50

8. All dimensions are symmetric about common center lines unless specified otherwise.

7. PROJECT LIBRARY:\800139.EyeRIS\EyeRIS.Drawings\Project.ME.Dwgs\Mounting

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-201823-20	Alternate Handle Mount V2	MBARI	POM Delrin (Black)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 5/29/20	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 5/29/20	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 800139	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT DEEP PIV	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.858	
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-201823-20.DWG	
				SCALE 1:2	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



EyeRis - MiniROV
Alternate Handle Mount V2