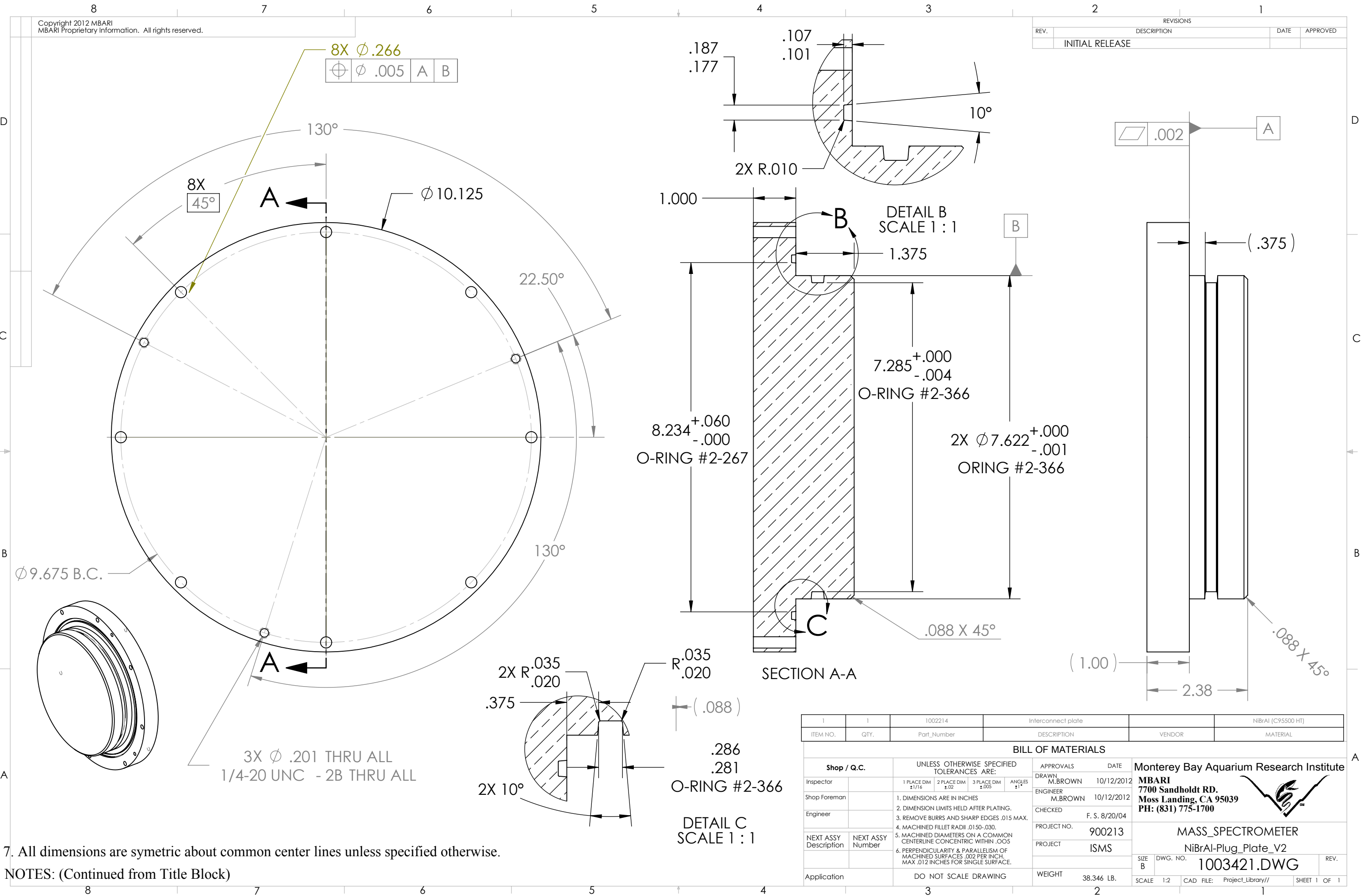




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE		

1	1	1002214	Interconnect plate		NiBrAl (C95500 HT)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN M.BROWN	10/12/2012
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER M.BROWN	10/12/2012
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED F. S. 8/20/04	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900213	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT ISMS	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 38.346 LB.	
Application		DO NOT SCALE DRAWING			

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MASS_SPECTROMETER
NiBrAl-Plug_Plate_V2
1003421.DWG

SIZE B DWG. NO. 1003421.DWG REV.

SCALE 1:2 CAD FILE: Project_Library// SHEET 1 OF 1

7. All dimensions are symmetric about common center lines unless specified otherwise.
NOTES: (Continued from Title Block)