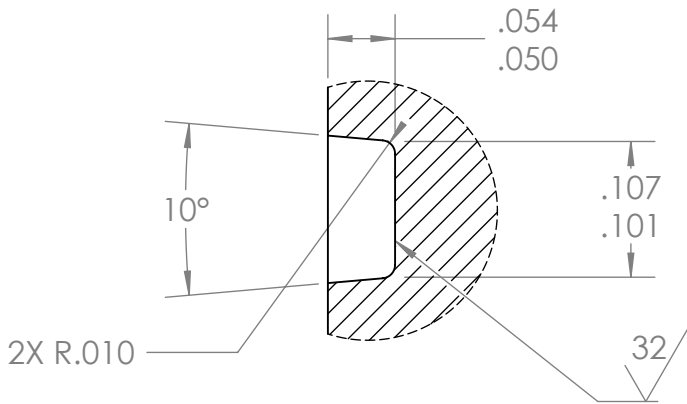
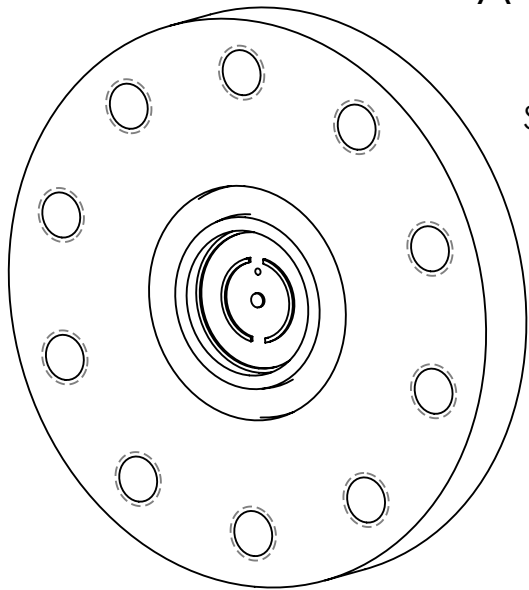
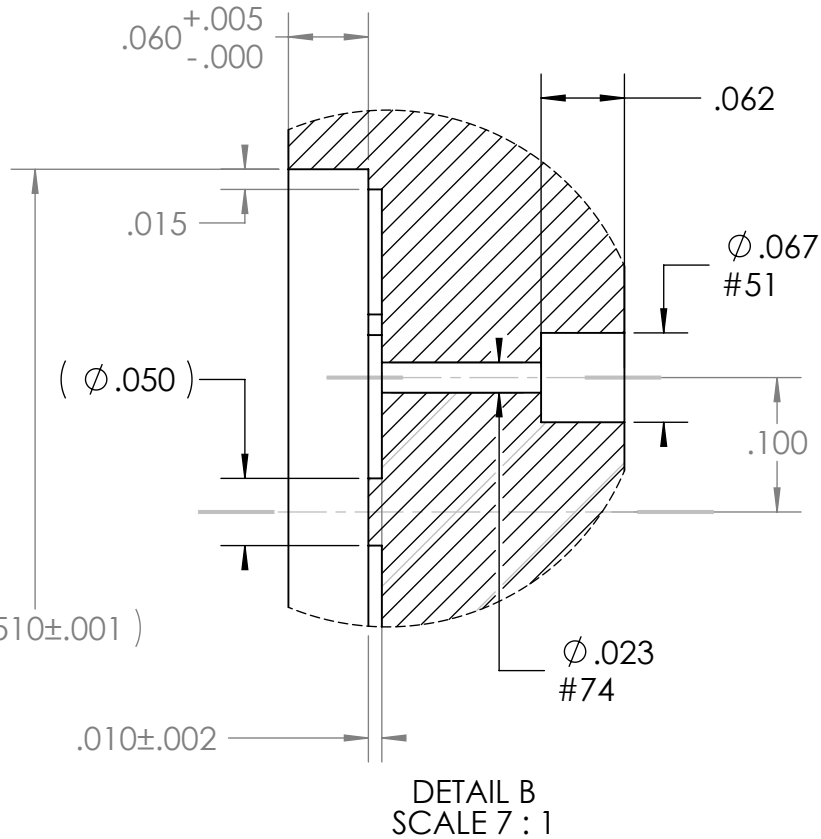
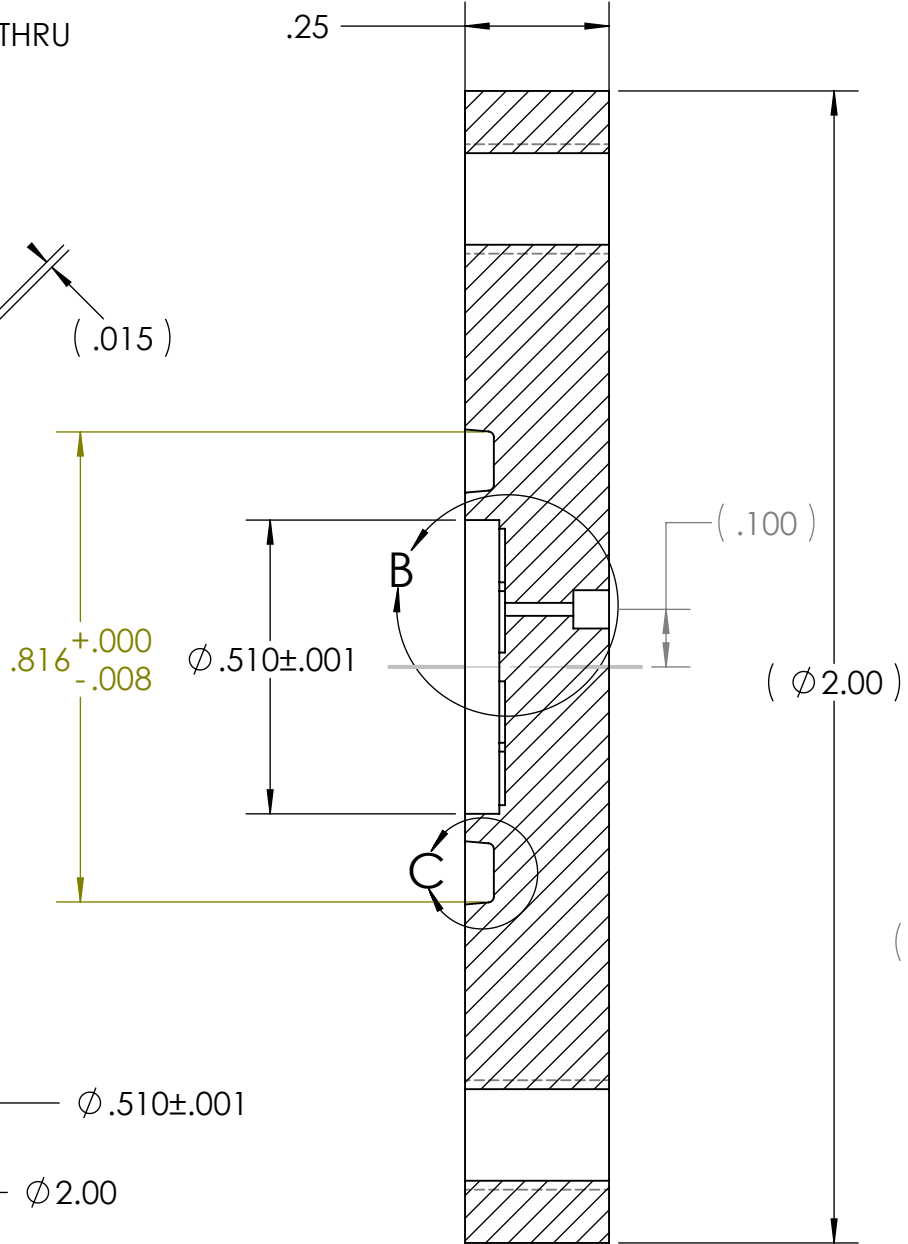
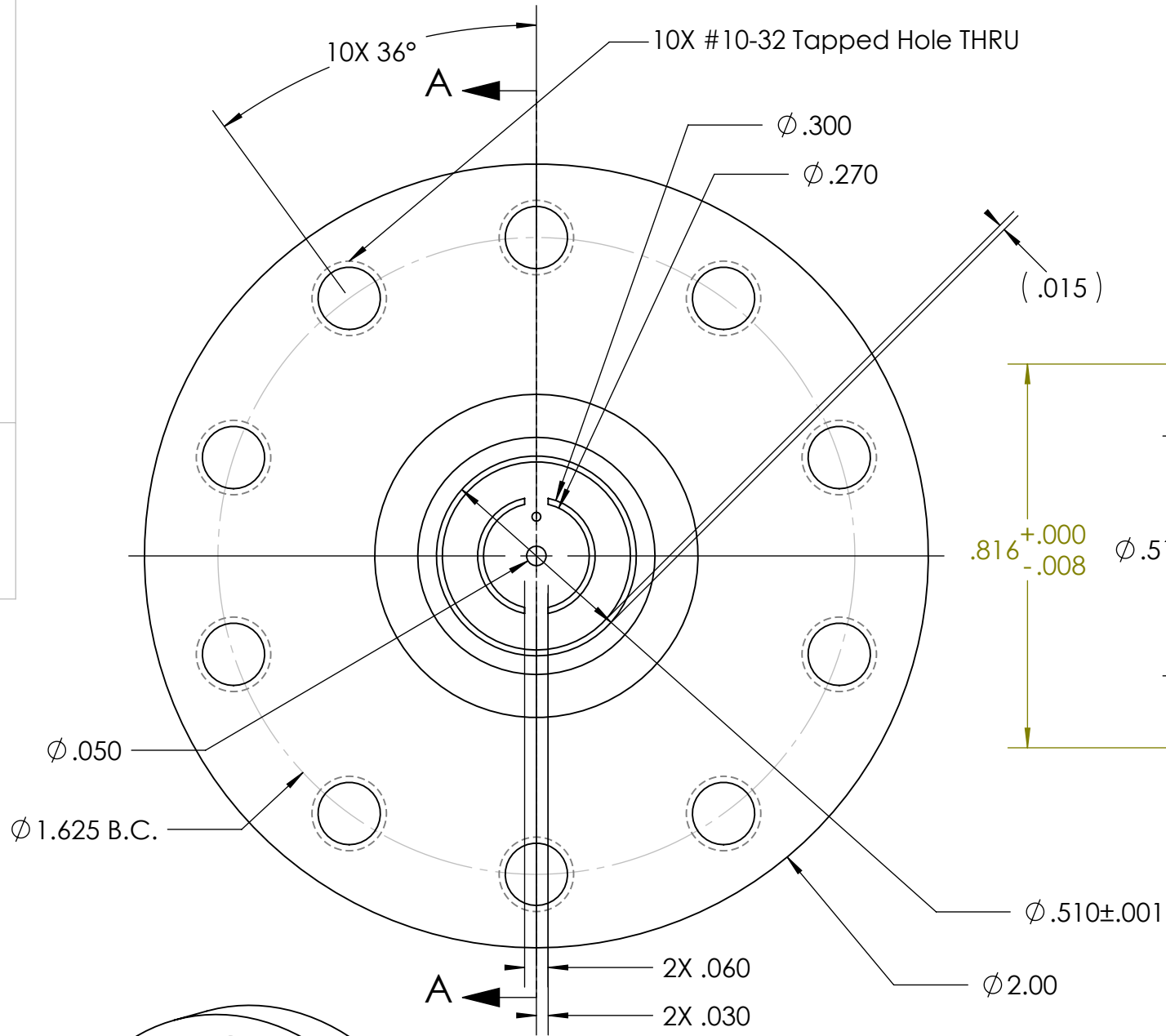


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/01	J.E.



NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	Frit Backing V3			316 S.S.

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 10/10/02	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 10/10/02	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED F.S. 1/16/03	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900213	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT MASS SPECTROMETER	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT	
				SIZE B DWG. NO. 1001666.DWG	
				REV.	
				SCALE 2:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

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SAMPLE MEMBRANE
Frit_Backing_V3

1001666.DWG

REV.