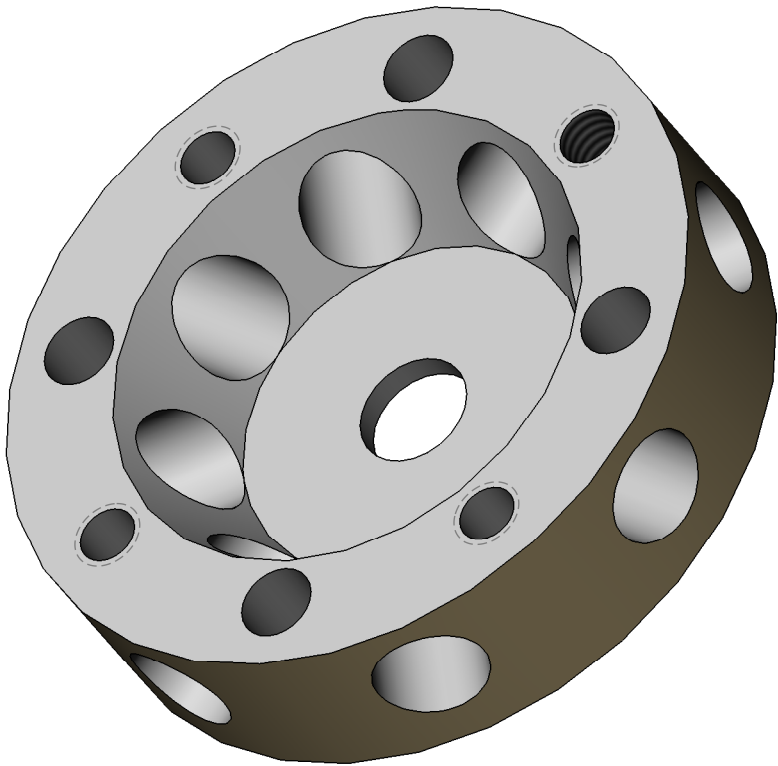
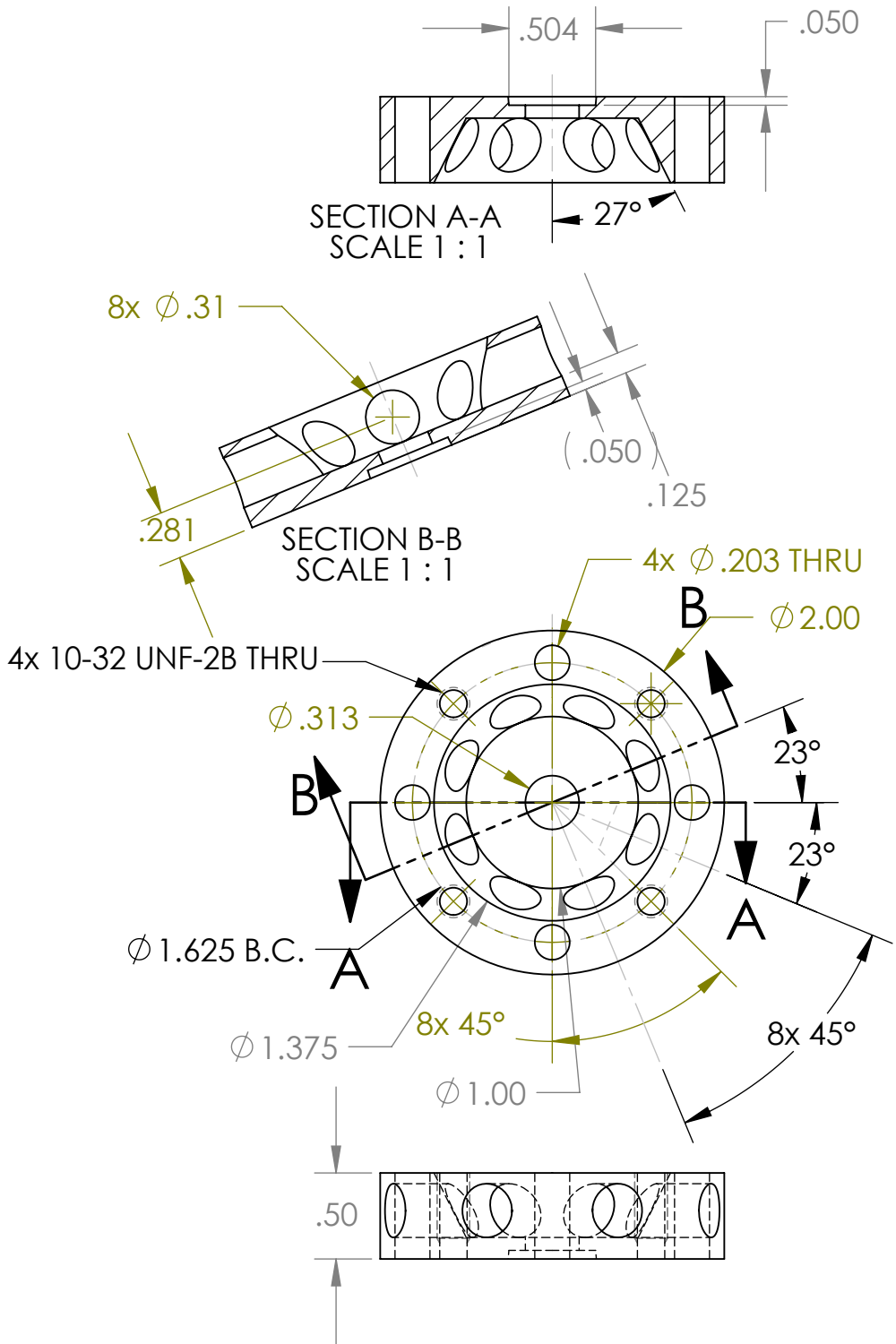


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



1	1 Ea.		Cover, Modified cross-flow	316 St. Stl.
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	
1. DIMENSIONS ARE IN INCHES			DRAWN	F. Shane 20Jul2004
2. DIMENSION LIMITS HELD AFTER PLATING.			ENGINEER	F. Shane 20Jul2004
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			CHECKED	
4. MACHINED FILLET RADII .0150-.030.			PROJECT NO.	900213
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			PROJECT	Mass Spect.
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			WEIGHT	
NEXT ASSY	USED ON			
APPLICATION	DO NOT SCALE DRAWING			
1002506.DWG			SCALE	NONE
CAD FILE: Project Library			SHEET	1 OF 1