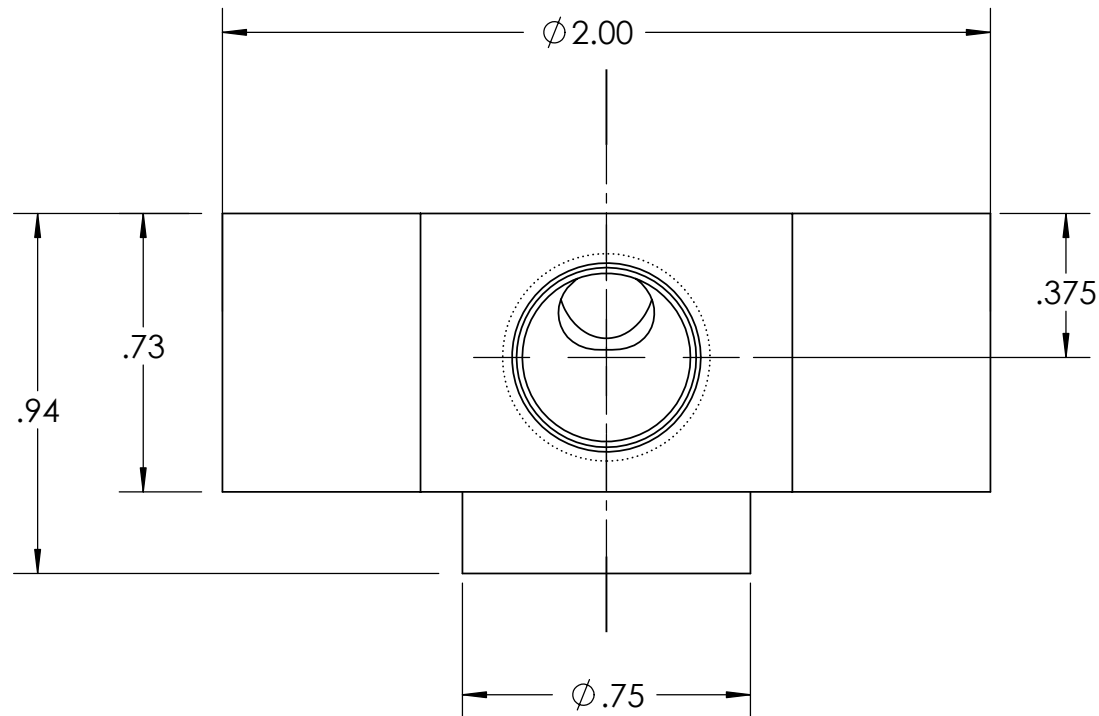
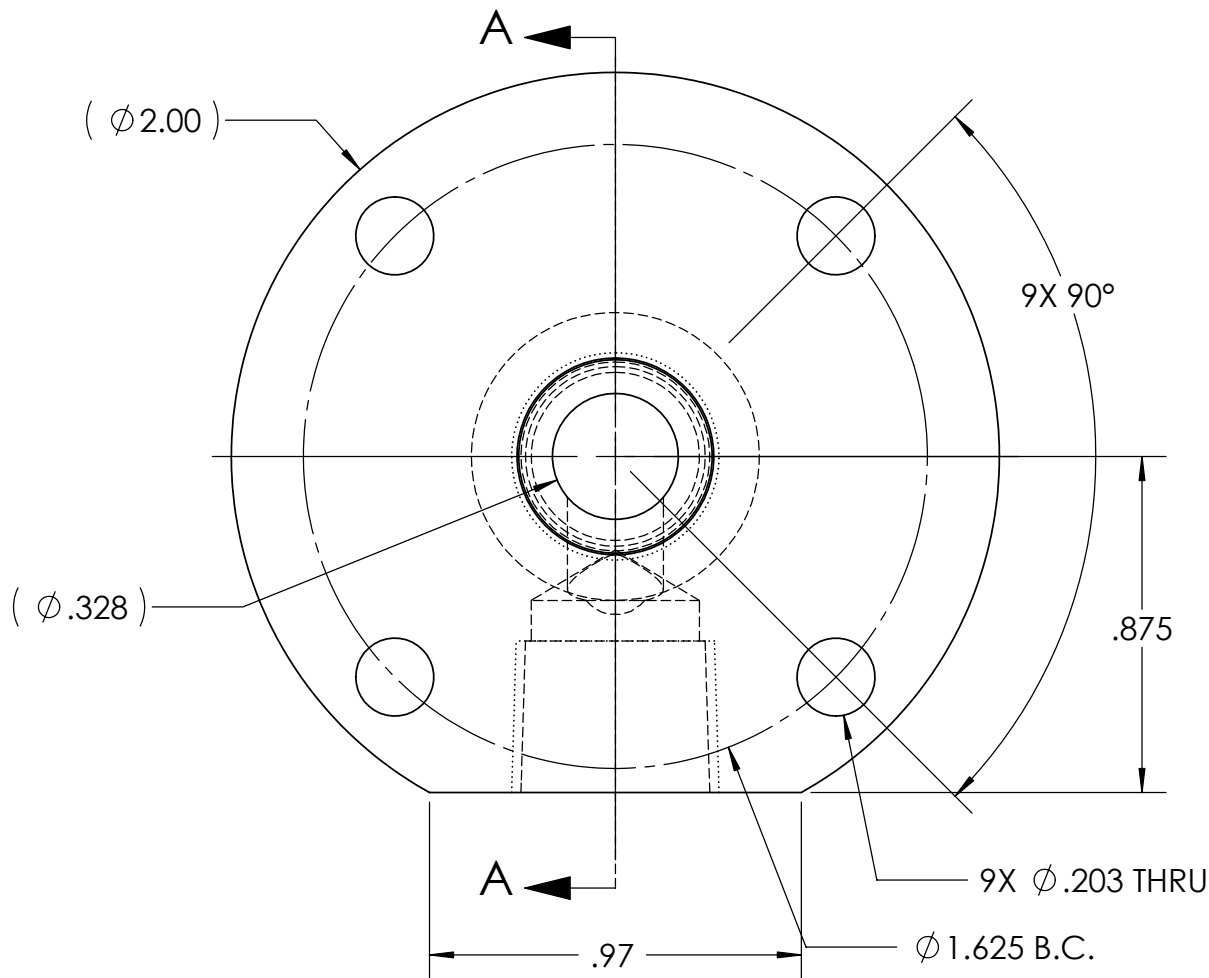


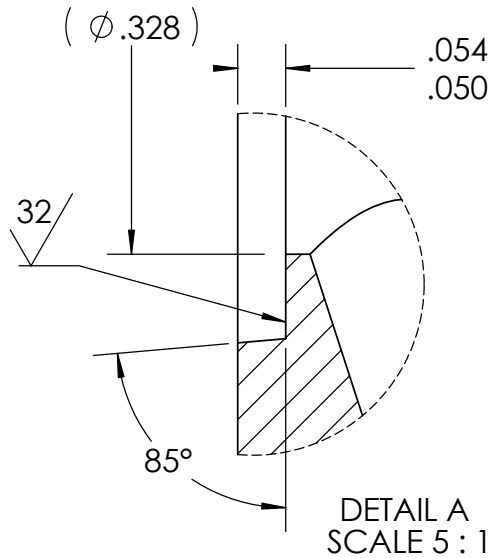
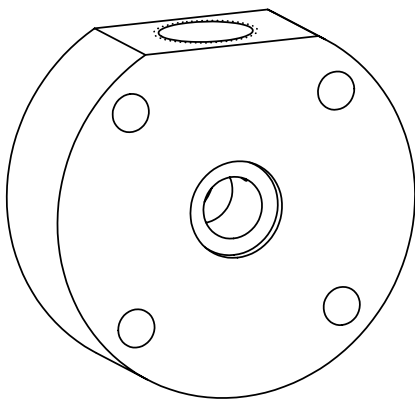
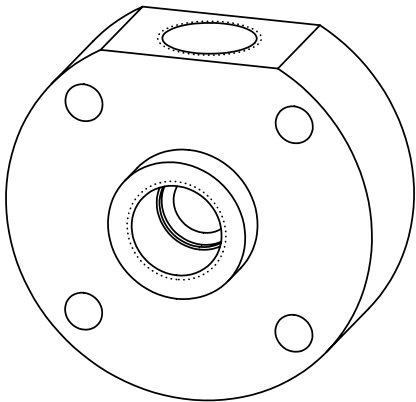
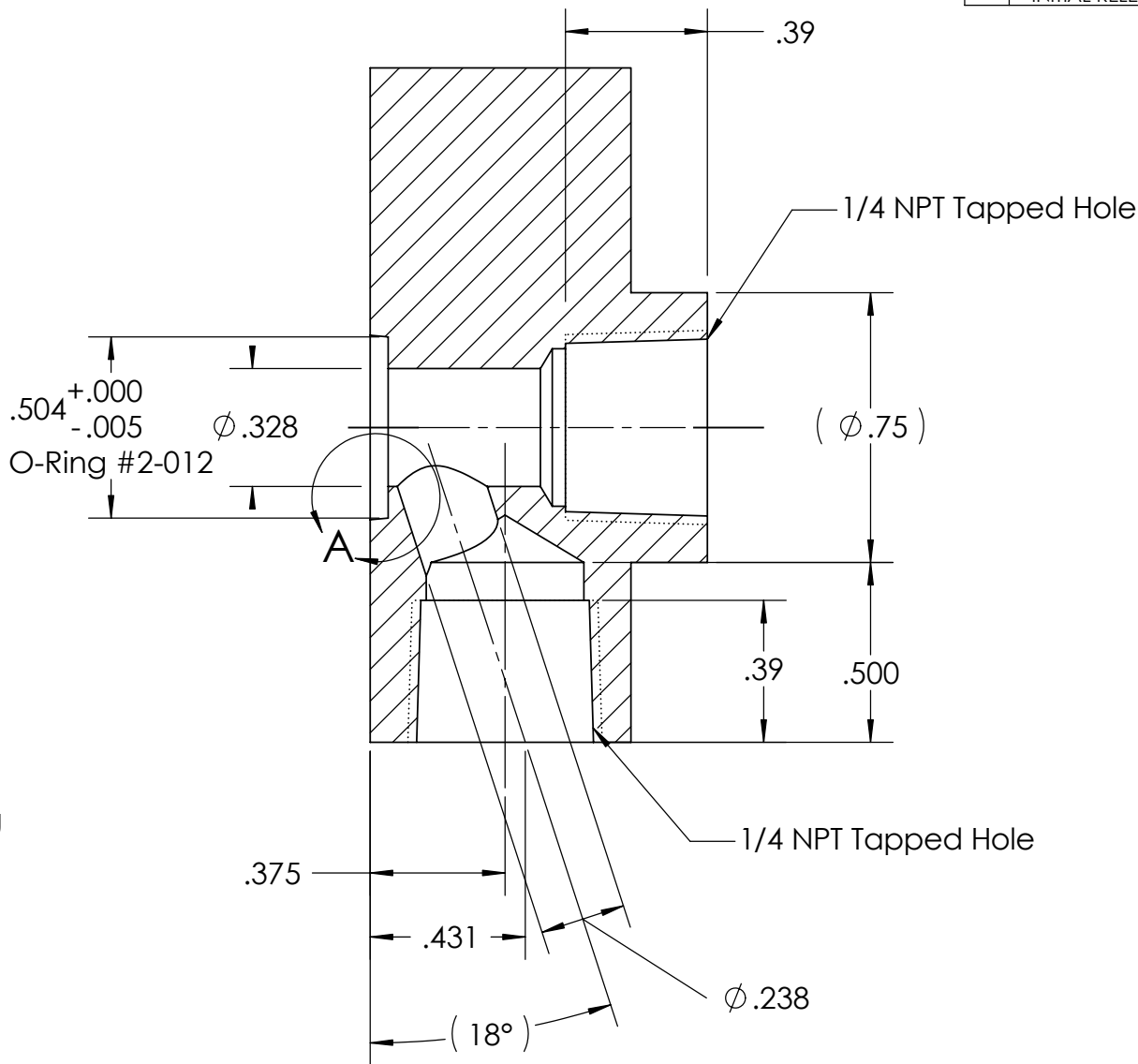
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/01	J.E.



NOTES: (CONT. FROM TITLE BLOCK)

SECTION A-A



1	1			RND. BAR		316 S.S.
ITEM NO.	QTY.	Part_Number		DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				DRAWN J. ERICKSON 9/2/04
Engineer						ENGINEER J. ERICKSON 9/2/04
						CHECKED
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 900213
						PROJECT MASS SPECTROMETER
Application		DO NOT SCALE DRAWING			WEIGHT	
					SIZE B	DWG. NO.
					SCALE 2:1	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1
					1002555.DWG	

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ISUS MEMBRANE ASSEMBLY

Pump_Frit-Cover_V3