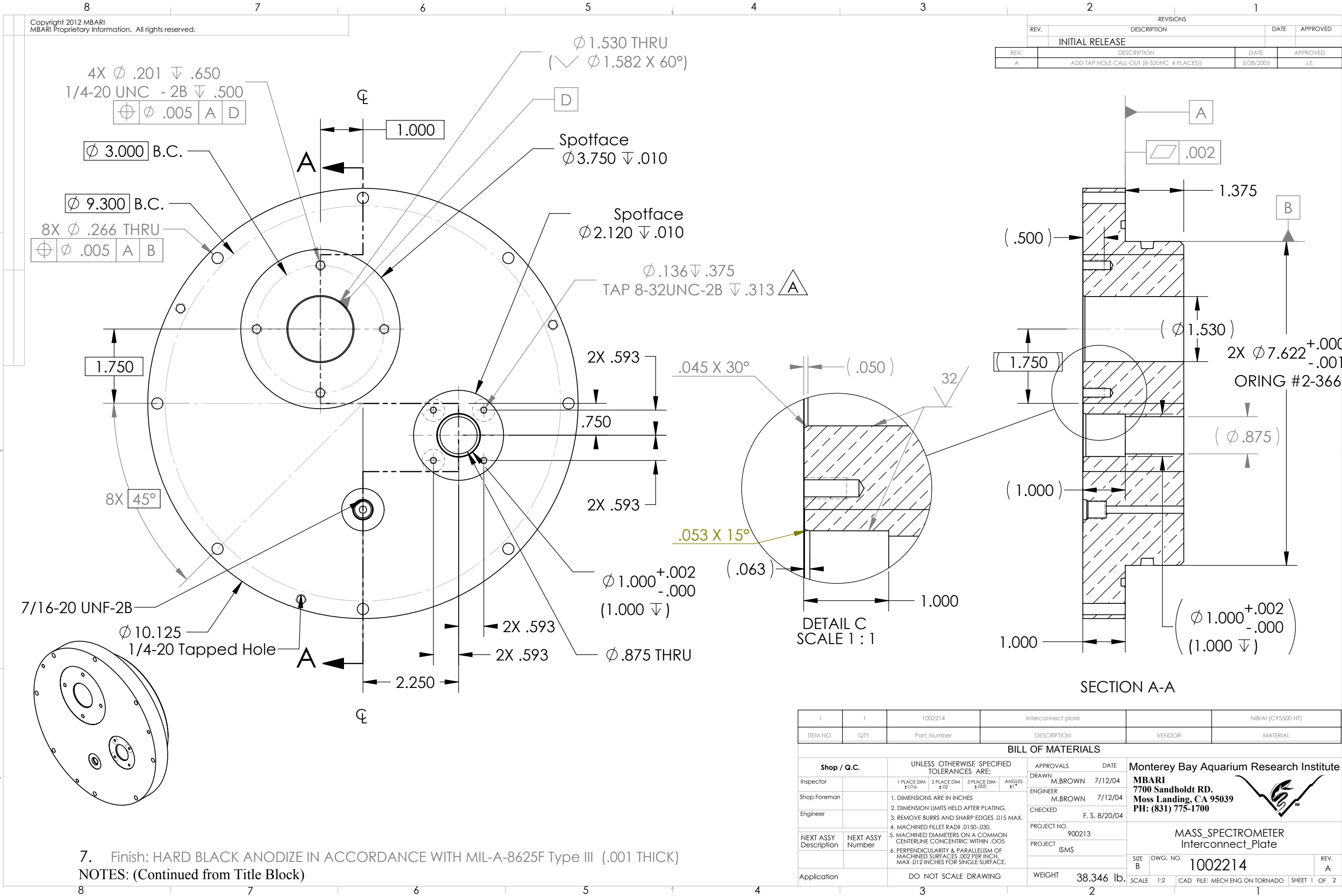
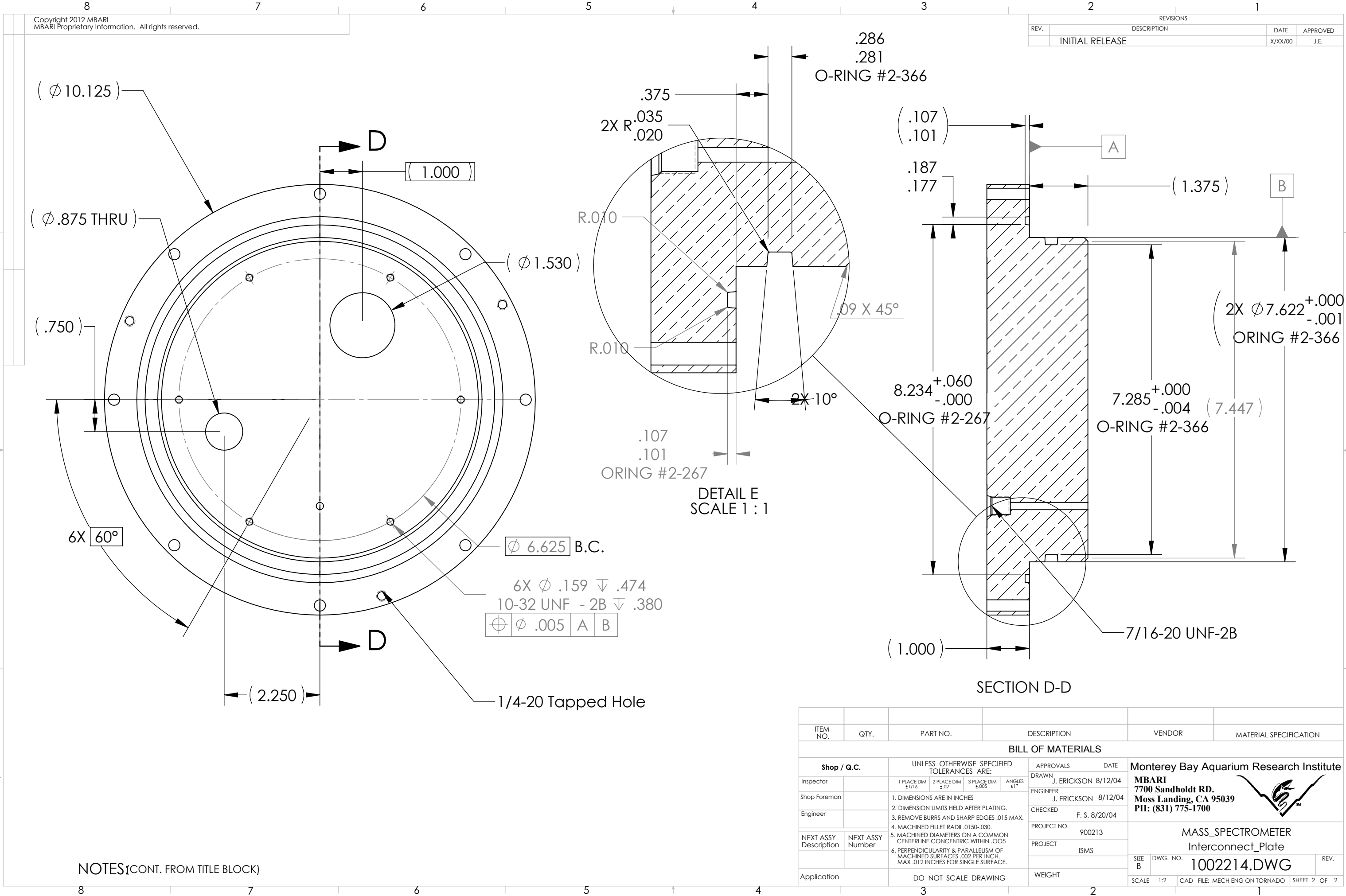






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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.

NOTES (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN	J. ERICKSON 8/12/04
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER	J. ERICKSON 8/12/04
Engineer		1. DIMENSIONS ARE IN INCHES		CHECKED	F. S. 8/20/04
NEXT ASSY Description		2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT NO.	900213
Application		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT	ISMS
		4. MACHINED FILLET RADII .0150-.030.		WEIGHT	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		SCALE	1:2
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		CAD FILE:	MECH ENG ON TORNADO
		DO NOT SCALE DRAWING		SHEET	2 OF 2

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MASS_SPECTROMETER

Interconnect_Plate

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REV.