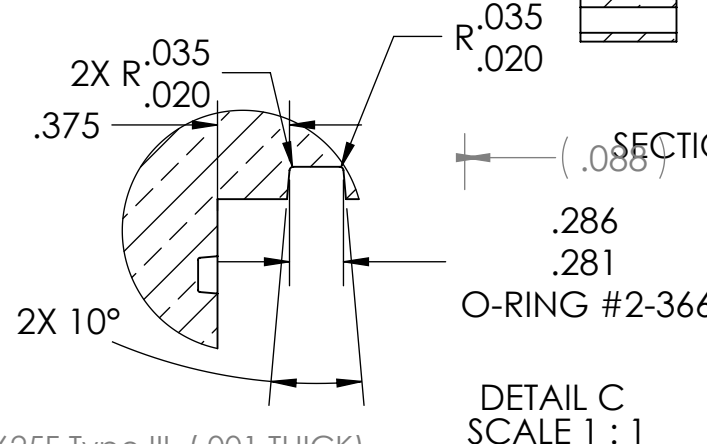
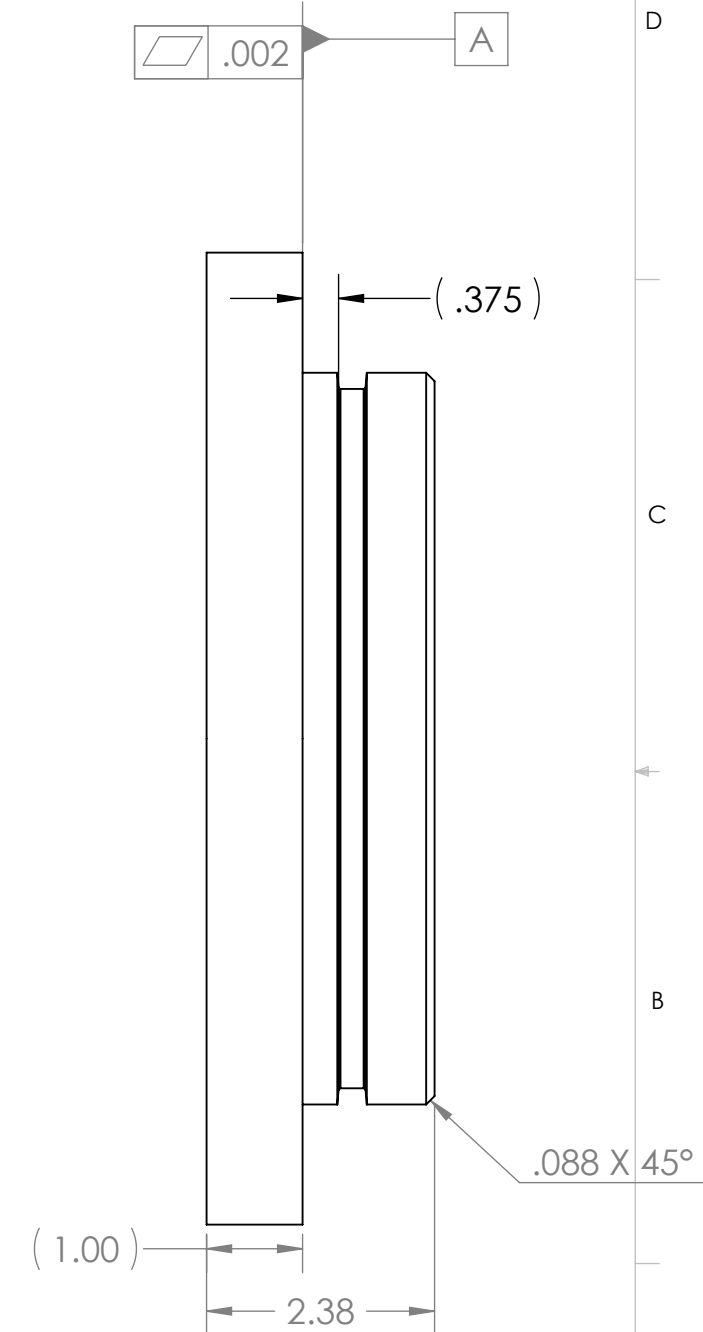
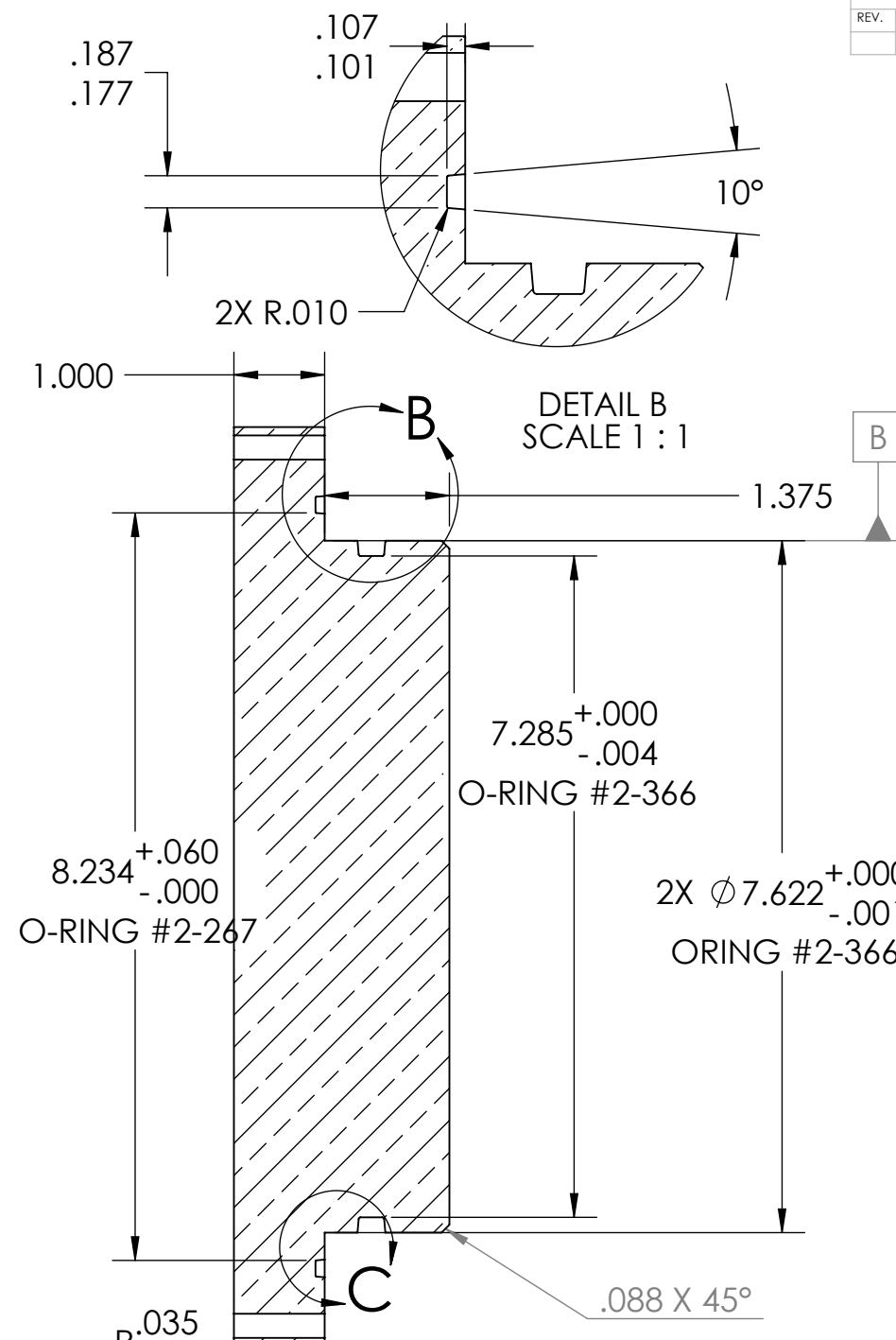




SECTION A-A

.286
.281
O-RING #2-366

DETAIL C
SCALE 1 : 1

1	1	1002214	Interconnect plate		1002214	NIBAI (C95500 HT)
ITEM NO.	QTY.	Part_Number	DESCRIPTION		VENDOR	MATERIAL

BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				DRAWN M.BROWN 10/12/2012
Engineer						ENGINEER M.BROWN 10/12/2012
						CHECKED F. S. 8/20/04
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 900213 900213
						PROJECT ISMS
Application		DO NOT SCALE DRAWING			WEIGHT 38.346 LB.	

Monterey Bay Aquarium Research Institute			
MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
MASS_SPECTROMETER Plug_Plate_V2			
SIZE B	DWG. NO. 1002495.DWG		REV.
SCALE 1:2	CAD FILE: Project_Library//	SHEET 1 OF 1	

NOTES: (Continued from Title Block)