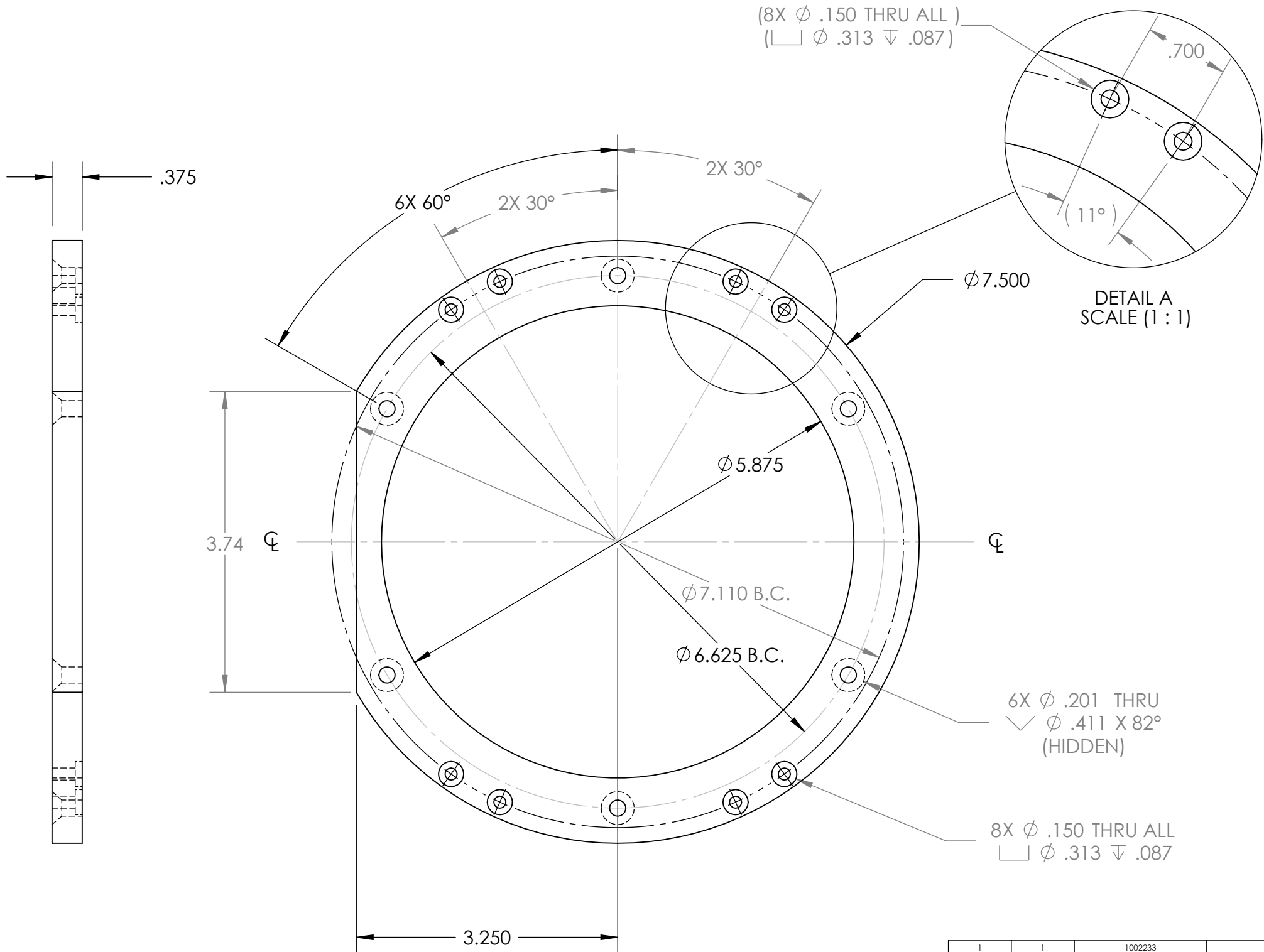
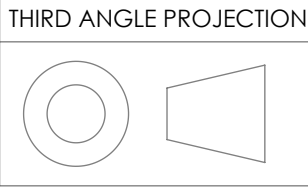


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



8. Finish: Gold Anodize per MIL-A-8625F Type IIB Class 2
7. All dimensions are symetric about common center lines unless specified otherwise.
NOTES: (Continued from Title Block)



2 EA.

1	1	1002233	Internal Guide ring		Aluminum 6061-T6
ITEM NO.	QTY.	Part Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN M.BROWN	10/12/2012
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER M.BROWN	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED J. F. 8/24/04	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900213	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT ISMS	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT 0.559	
				SIZE B	DWG. NO. 1002233.DWG
				SCALE 1:2	CAD FILE: Project_Library//
				SHEET 1 OF 1	REV.

Monterey Bay Aquarium Research Institute

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Moss Landing, CA 95039
PH: (831) 775-1700



MASS_SPEC
Internal guide ring

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