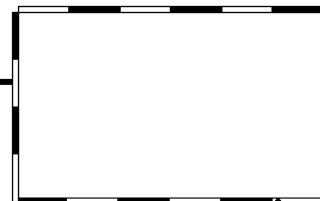


Research Vessel



ROV Ventana/Tiburón



ISMS



MINK-10 FCR

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN M.BROWN	10/12/2012		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER M.BROWN							
Engineer						CHECKED							
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.							
						PROJECT			System Diagram-Deployment level				
Application		DO NOT SCALE DRAWING				WEIGHT (lbs)		SIZE B		DWG. NO.		REV.	
								SCALE 1:1		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1	