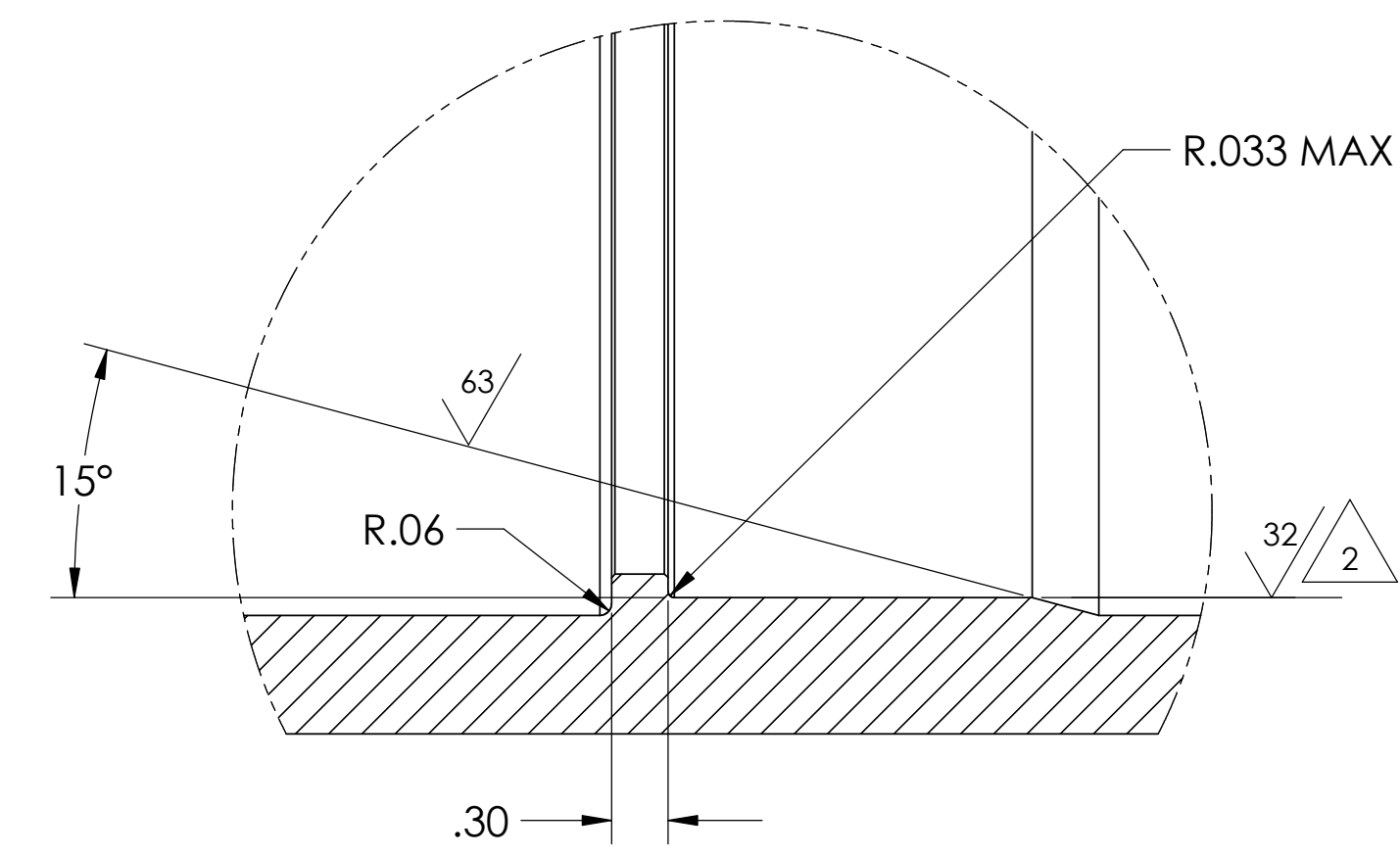
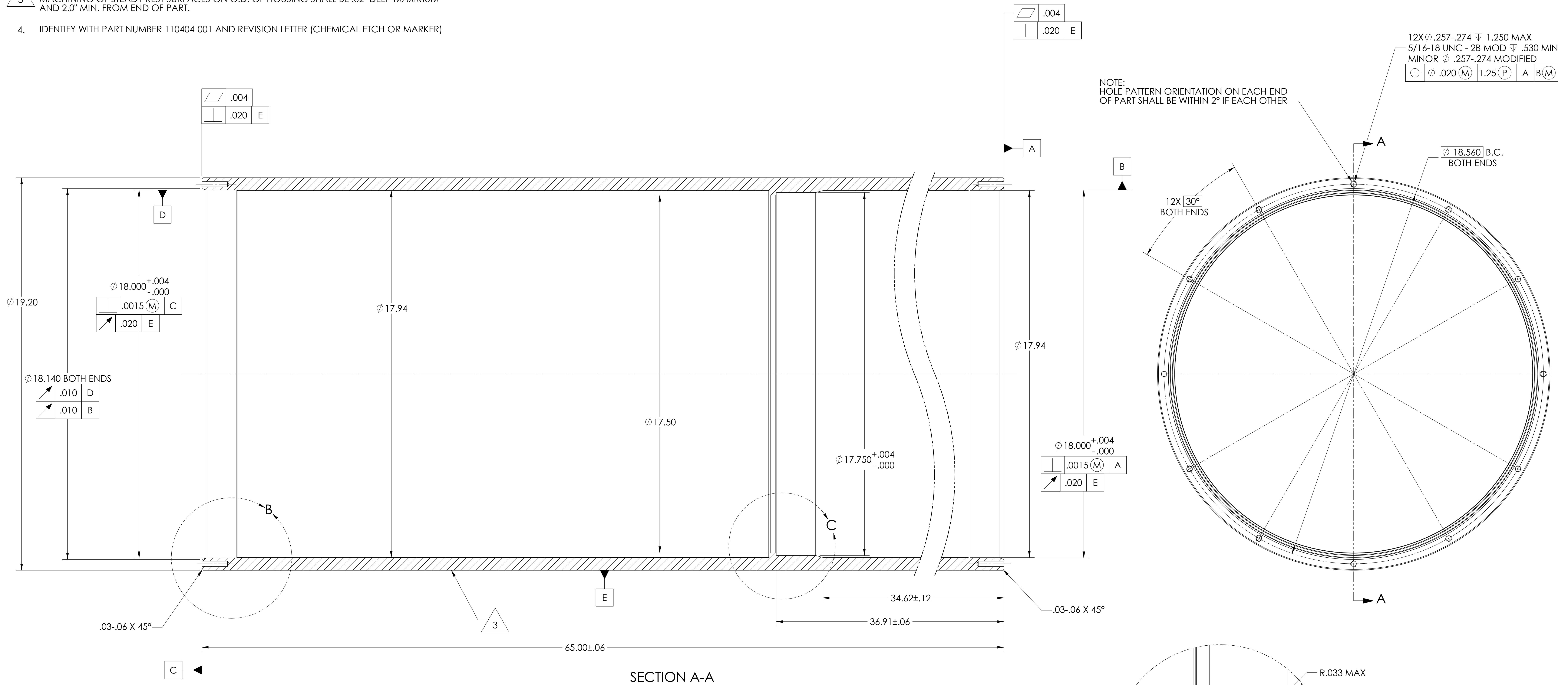


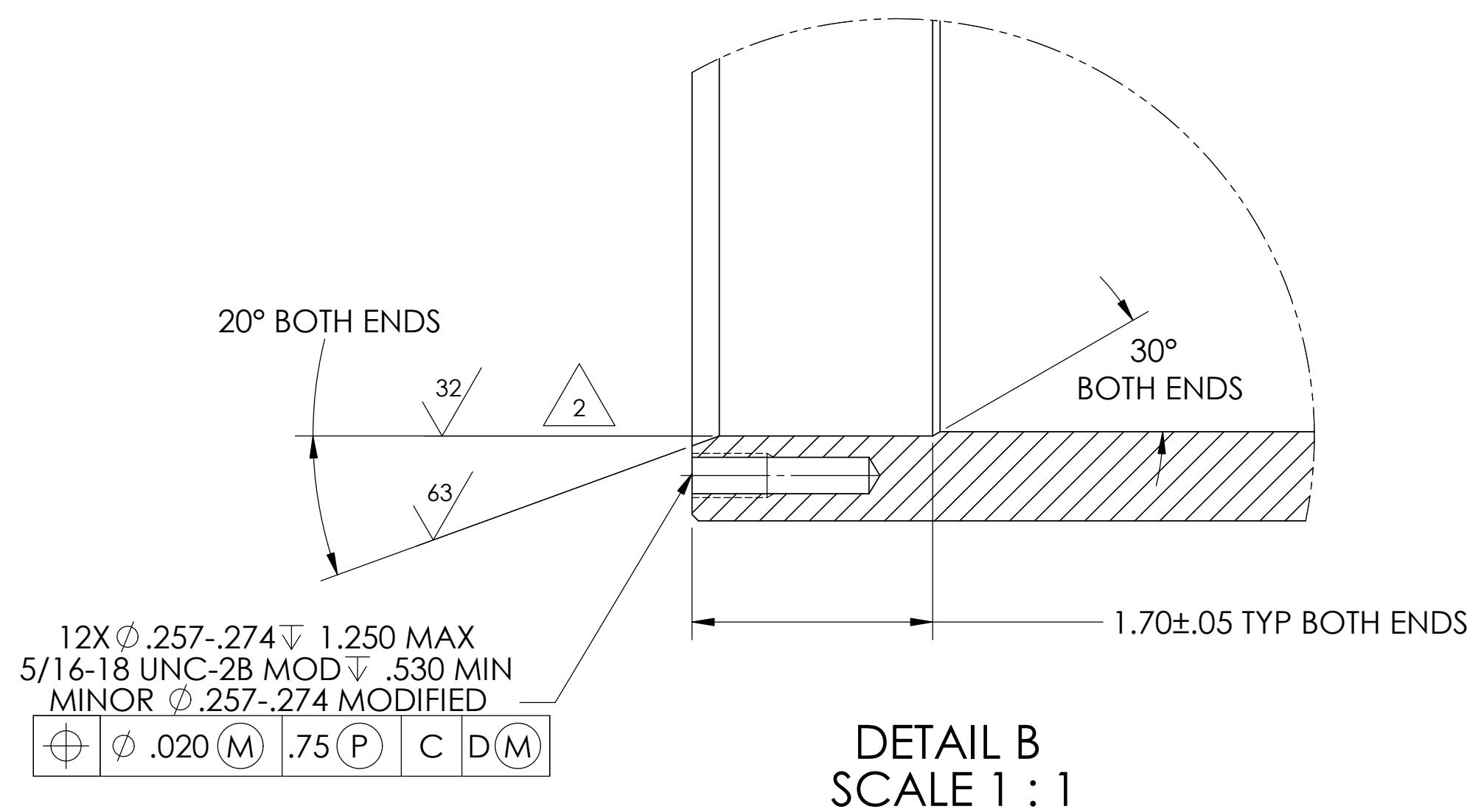
NOTES UNLESS OTHERWISE SPECIFIED:

- 1 MATERIAL: COMMERCIALLY PURE TITANIUM IAW ASTM-B265, GRADE 2 OR ASTM-B348, GRADE 2.
- 2 SURFACE INDICATED IS A SEALING SURFACE AND SHALL BE FREE FROM SCRATCHES AND OTHER DETRIMENTAL SURFACE IMPERFECTIONS.
- 3 MACHINING OF STEADY REST SURFACES ON O.D. OF HOUSING SHALL BE .02" DEEP MAXIMUM AND 2.0" MIN. FROM END OF PART.
4. IDENTIFY WITH PART NUMBER 110404-001 AND REVISION LETTER (CHEMICAL ETCH OR MARKER)

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL DRAWING RELEASE PER ECO 42524	23 DEC 04	KEEFER



DETAIL C
SCALE 1 : 1



	110410	40008/MARS
DASH NO.	NEXT ASSY	USED ON
APPLICATION		

DO NOT SCALE DRAWING

INTERPRET DIMENSIONS AND TOLERANCES IAW ASME Y14.5M-199

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:

ANGULAR	$\pm .5^\circ$
FRACTION	$\pm 1/8$
DECIMAL	$.X \pm .06$ $.XX \pm .03$ $.XXX \pm .015$
HOLES $< \varnothing .500$	$+0.006$ $-.001$
SURFACE ROUGHNESS	125
BREAK EDGES	$.005$ - $.020$
CHAMFER OR RADIUS	
FILLET RADII	$.015$ MAX

QTY. REQD.		QTY. REQD.		FSCM NO.		PART OR IDENTIFYING NO.		NOMENCLATURE OR DESCRIPTION							
CONTRACT NO.						PARTS LIST									
MATERIAL 		APPROVALS		DATE		 HOUSING, LV POWER/COMMS									
		DRAWN		TURNER						16 JUN 04					
		CHECKED													
FINISH		ISSUED		KEEFER		23 DEC 04		SIZE		CAGE CODE		DWG NO.		REV.	
								F		6T914		110404		A	
		ORIG RELEASE		23 DEC 04				SCALE		1:2		REF: NONE		SHEET 1 OF 1	