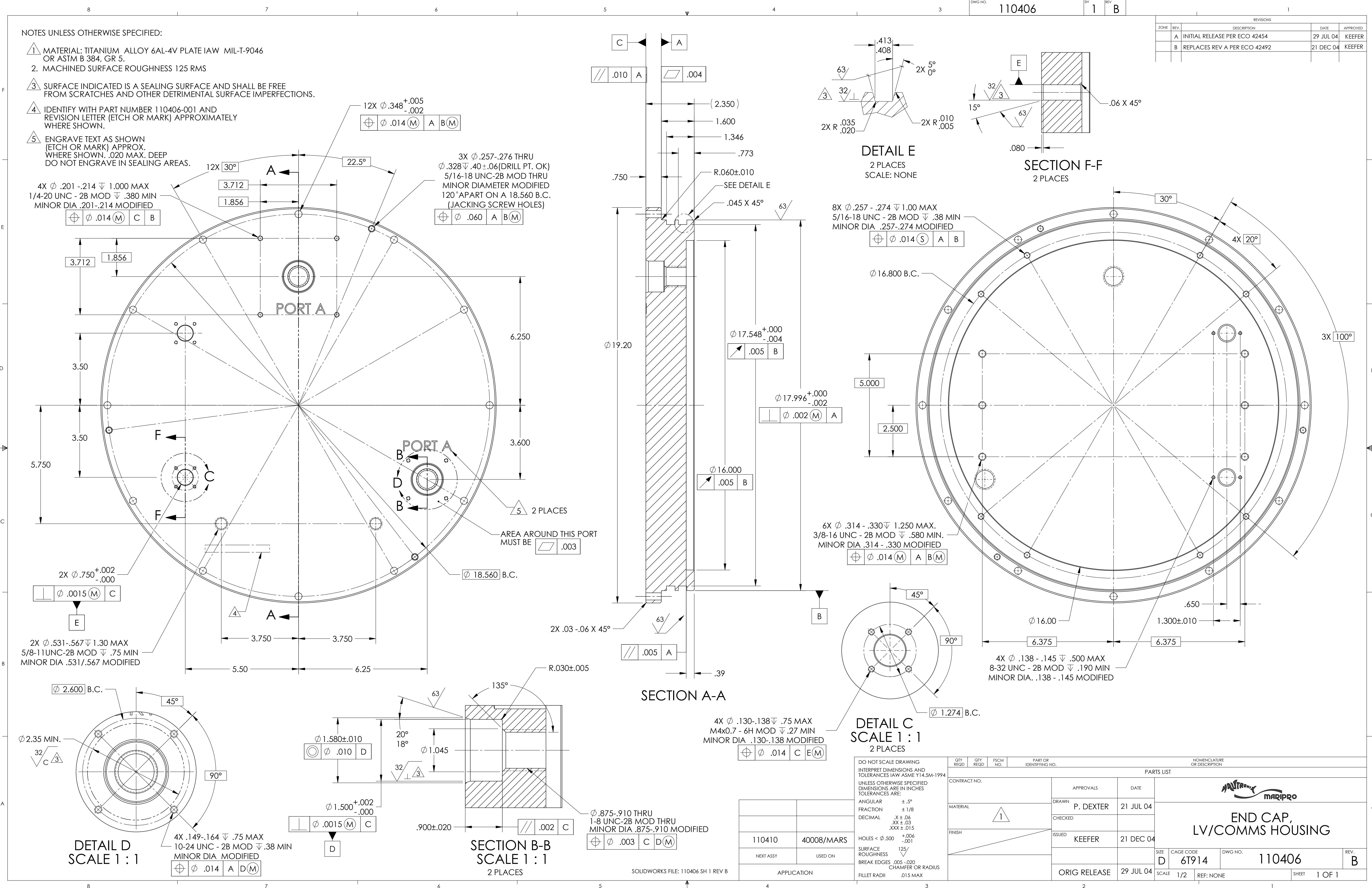




- NOTES UNLESS OTHERWISE SPECIFIED:
- 1 MATERIAL: TITANIUM ALLOY 6AL-4V PLATE IAW MIL-T-9046 OR ASTM B 384, GR 5.
 - 2. MACHINED SURFACE ROUGHNESS 125 RMS
 - 3 SURFACE INDICATED IS A SEALING SURFACE AND SHALL BE FREE FROM SCRATCHES AND OTHER DETRIMENTAL SURFACE IMPERFECTIONS.
 - 4 IDENTIFY WITH PART NUMBER 110406-001 AND REVISION LETTER (ETCH OR MARK) APPROXIMATELY WHERE SHOWN.
 - 5 ENGRAVE TEXT AS SHOWN (ETCH OR MARK) APPROX. WHERE SHOWN. .020 MAX. DEEP DO NOT ENGRAVE IN SEALING AREAS.

REVISIONS			
ZONE	REV.	DESCRIPTION	DATE
A	INITIAL RELEASE PER ECO 42454	29 JUL 04	KEEFER
B	REPLACES REV A PER ECO 42492	21 DEC 04	KEEFER

QTY REQD		QTY REQD		FSCM NO.		PART OR IDENTIFYING NO.		NOMENCLATURE OR DESCRIPTION	
CONTRACT NO.		APPROVALS		DATE		PARTS LIST		DRAWN	
MATERIAL		P. DEXTER		21 JUL 04		CHECKED		KEEFER	
FINISH		ISSUED		21 DEC 04		ORIG RELEASE		29 JUL 04	
SIZE		CAGE CODE		DWG. NO.		REV.		SCALE	
D		6T914		110406		B		1/2	
REF: NONE		SHEET		1 OF 1					

DO NOT SCALE DRAWING
INTERPRET DIMENSIONS AND TOLERANCES IAW ASME Y14.5M-1994
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
ANGULAR ±.5°
FRACTION ± 1/8
DECIMAL .XX ± .03
XXX ± .015
HOLES < Ø.500 +.006
- .001
SURFACE ROUGHNESS 125/
BREAK EDGES .005-.020
CHAMFER OR RADIUS
FILLET RADII .015 MAX

110410	40008/MARS
NEXT ASSY	USED ON
APPLICATION	

SOLIDWORKS FILE: 110406 SH 1 REV B