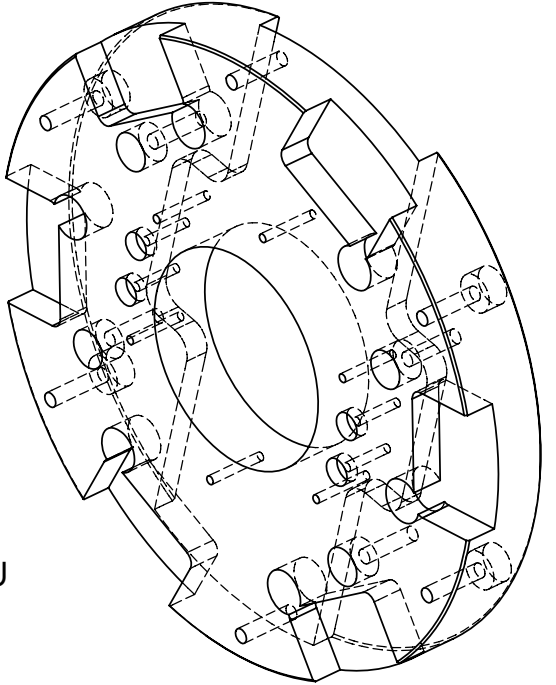
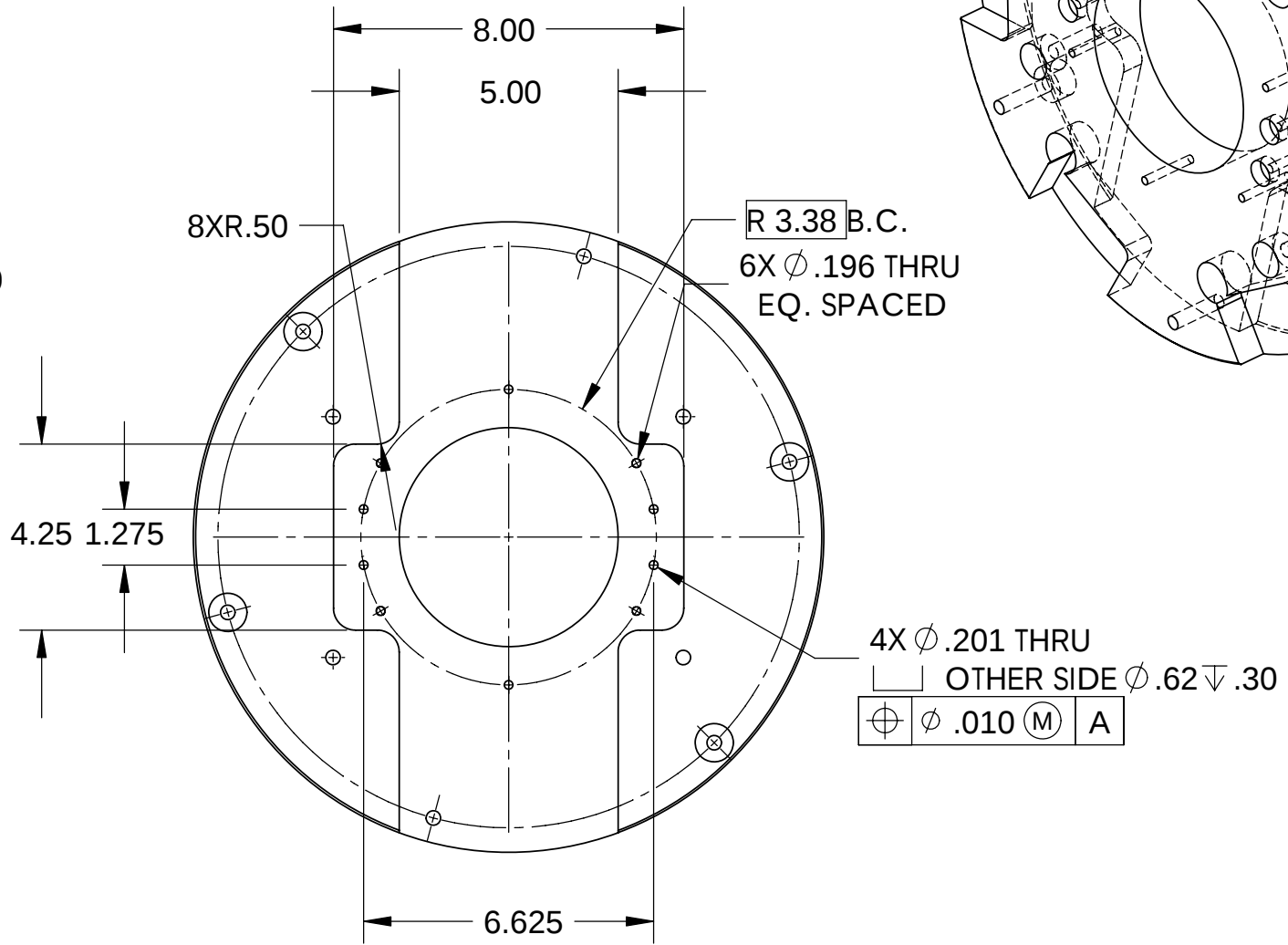
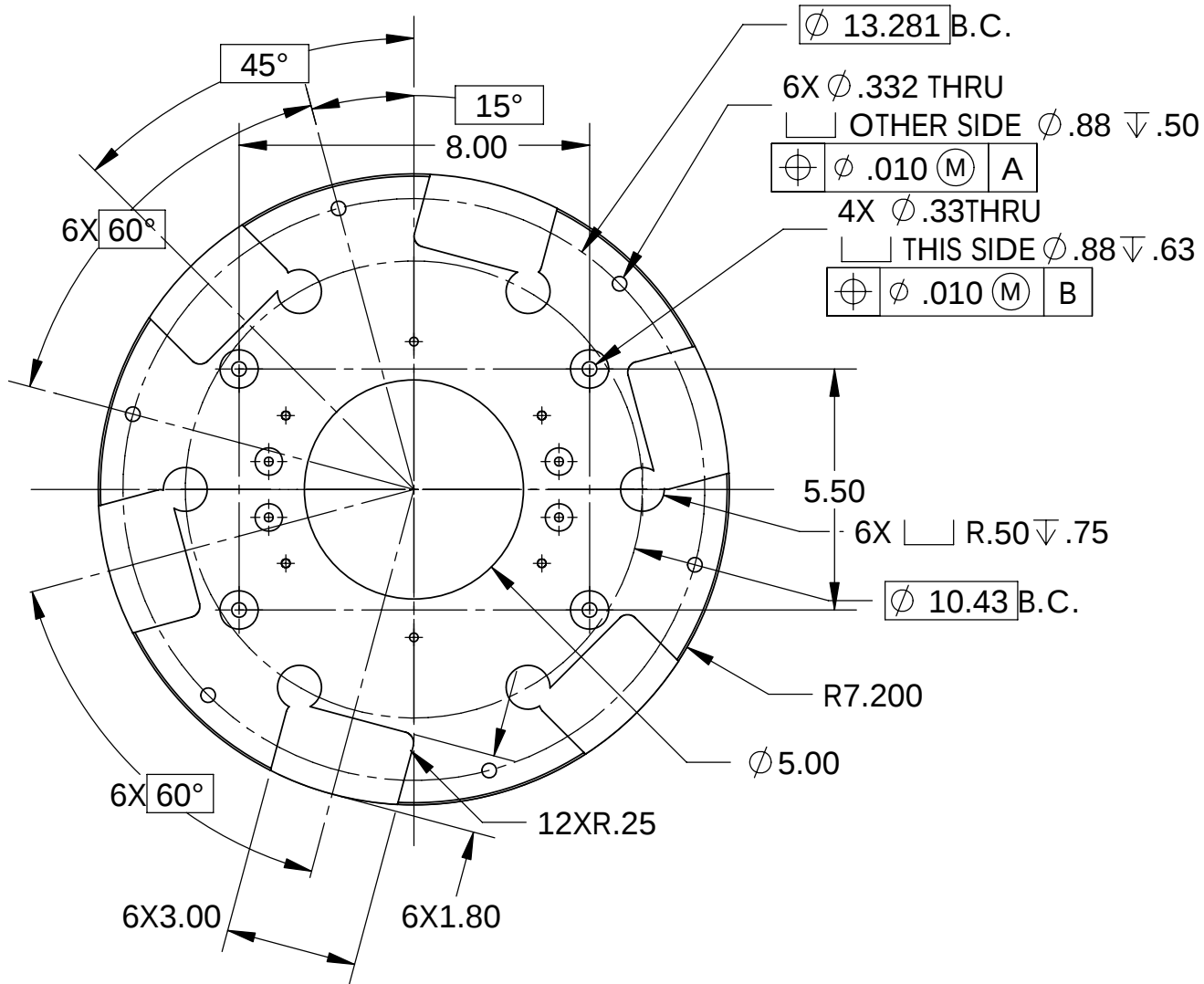
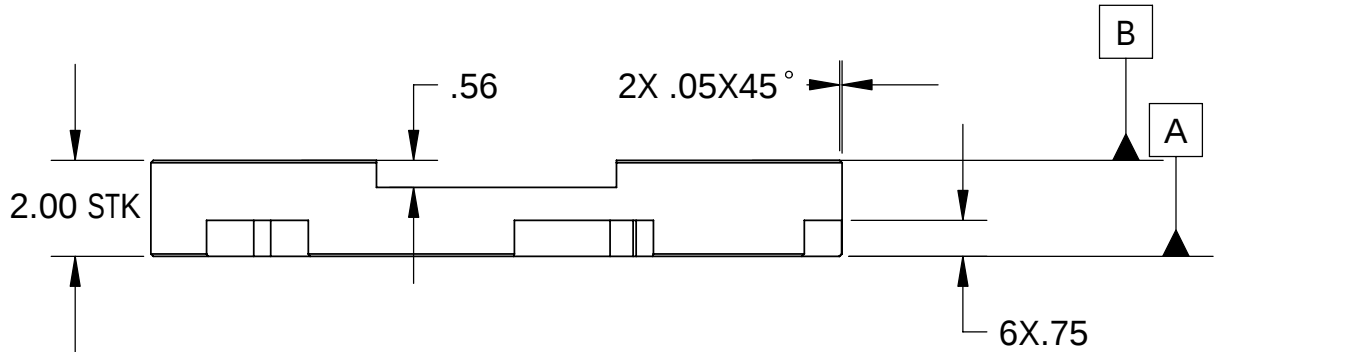


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- NOTES:
1) MAT'L: HDPE
2) QTY: 1
3) MATERIAL MUST BE CLEAN AND FREE OF ALL CONTAMINANTS SPECIFICALLY METALS AND OILS
4) FILE: M:\Project.Documents\03.Subsystems\04 Node Mechanical and Electrical\110418 MARS MV POWER HOUSING ASSY\fillerOhmiteR\fillerBase.sldprt

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
-	INITIAL RELEASE	SEP02.07	
A	REPLACE 4.500B.C. BOLT PATTERN W/ RECTANGULAR BOLT PATTERN	SEP11.07	
A	ADD RECESS	SEP11.07	
A	ADD RECTANGULAR AND CIRCULAR HOLE PATTERN IN RECESS	SEP11.07	
A	ADD R.5 COUNTERBORES	SEP11.07	
A	REDUCE R7.4 TO R7.2	SEP11.07	

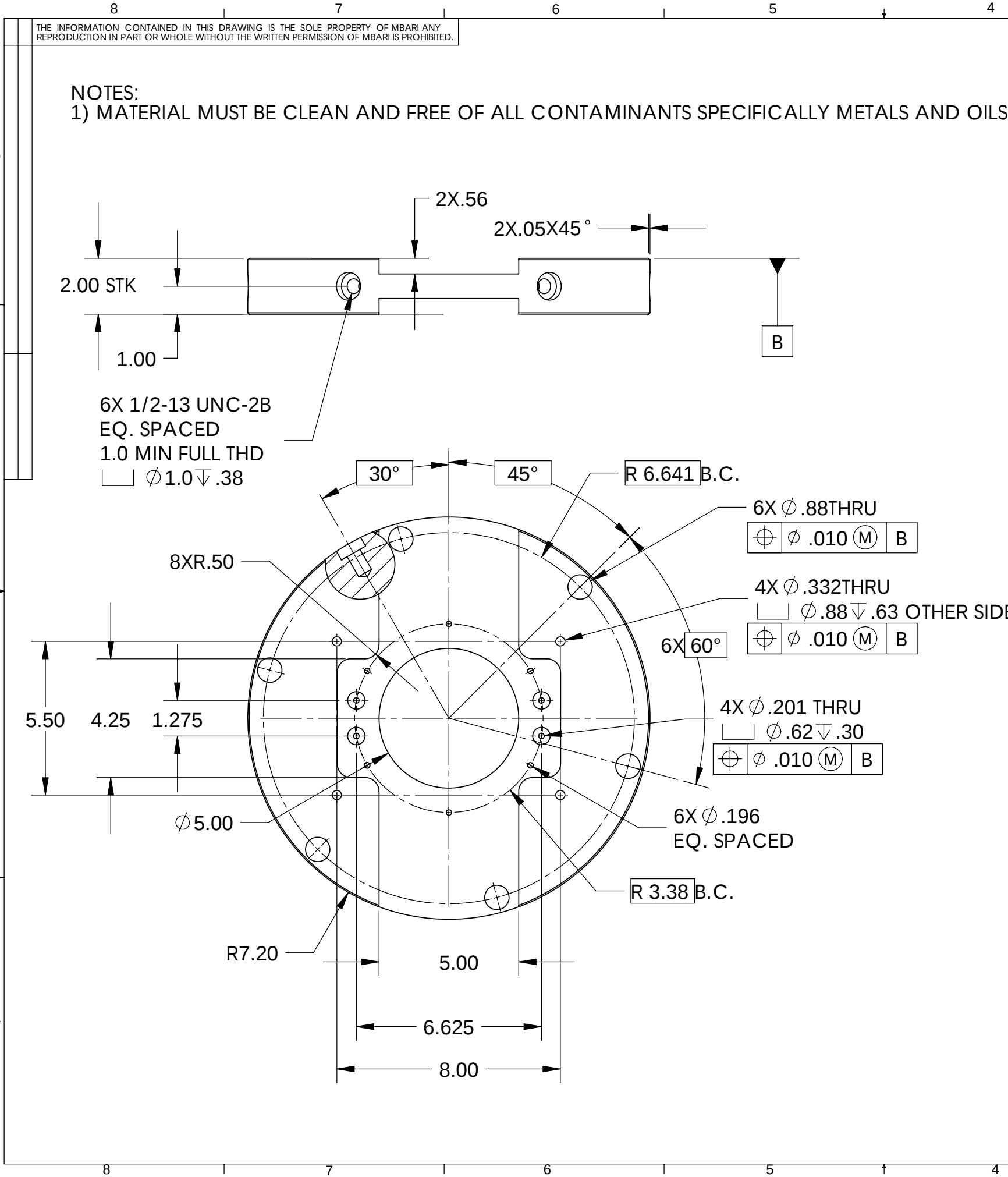


BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	GENE M.	SEP 2, 07	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	GENE M.	SEP 2, 07	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	900225		
						PROJECT	MARS		
Application		DO NOT SCALE DRAWING				WEIGHT			
		SCALE 1:8		DWG. NO. 100XXXDWG		REV.			
		CAD FILE: SEE NOTE		SHEET 1 OF 2					

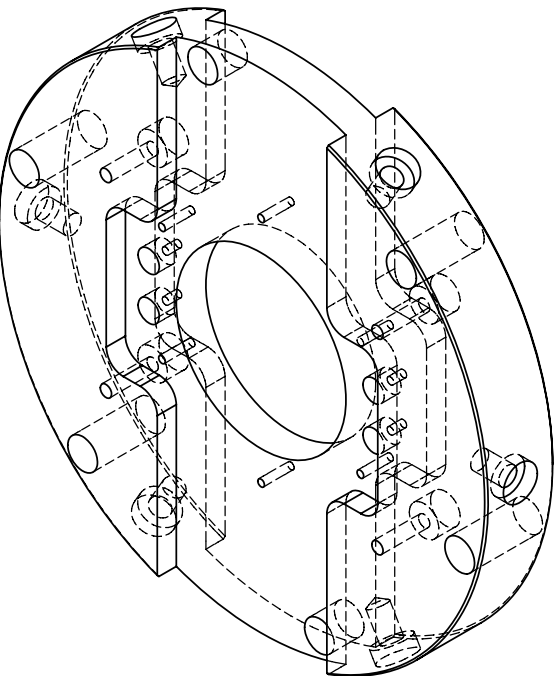
Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



MV HOUSING FILLER BASE



REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
-	INITIAL RELEASE	SEP02,07	
A	REPLACE 4.500B.C. BOLT PATTERN W/ RECTANGULAR BOLT PATTERN	SEP11,07	
A	ADD RECESS BOTH SIDES	SEP11,07	
A	ADD RECTANGULAR AND CIRCULAR HOLE PATTERN IN RECESS	SEP11,07	
A	ADD 1/2-13 THREADED HOLES ON EDGE 1 PIECE ONLY	SEP11,07	
A	REDUCE R7.4 TO R7.2	SEP11,07	



BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	GENE M.	SEP 17, 07	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	GENE M.	SEP 17, 07	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	900225		
						PROJECT	MARS		
Application		DO NOT SCALE DRAWING				WEIGHT			
						SIZE B	DWG. NO.	100XXWDWG	
						SCALE 1:8	CAD FILE:	SHEET 2 OF 2	

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MV HOUSING FILLER