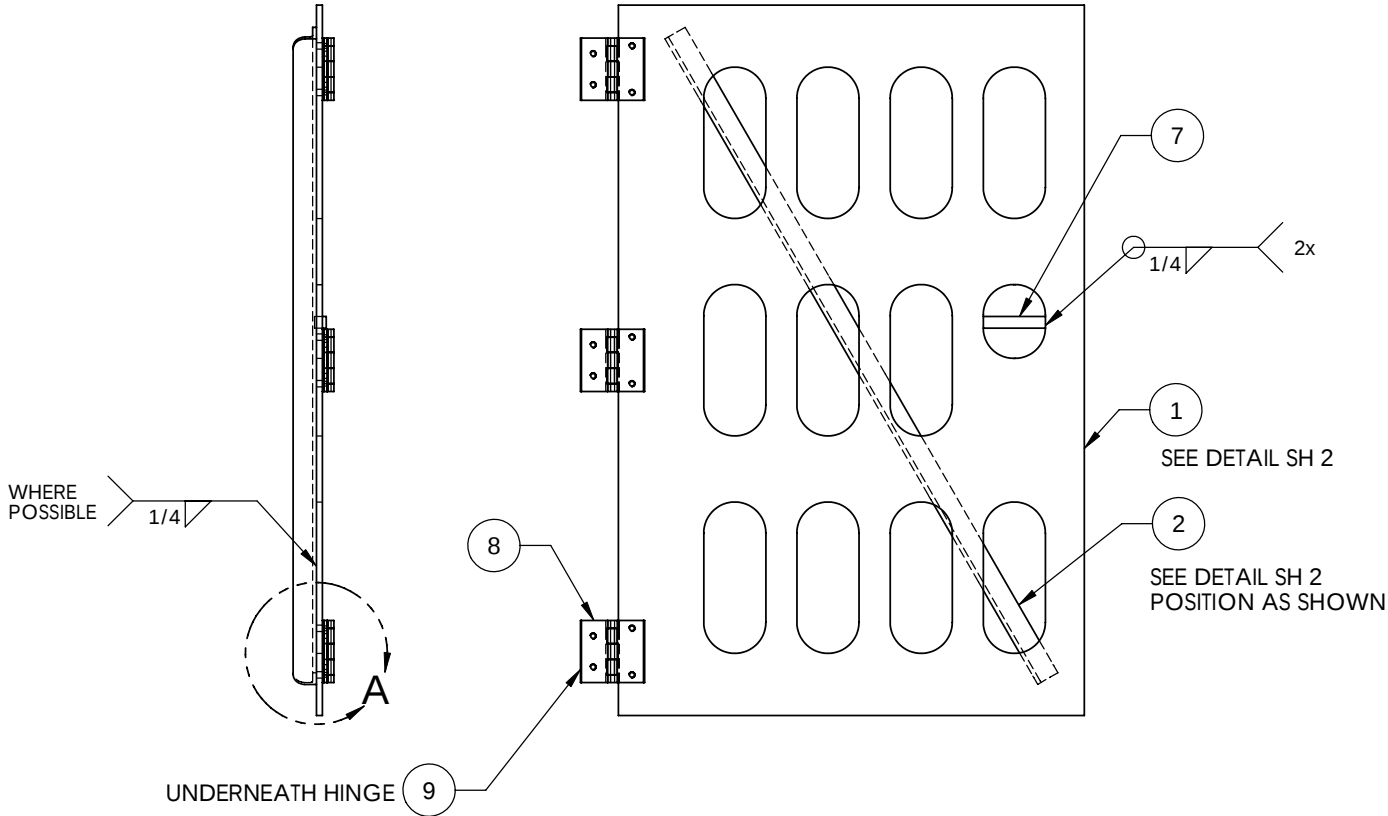
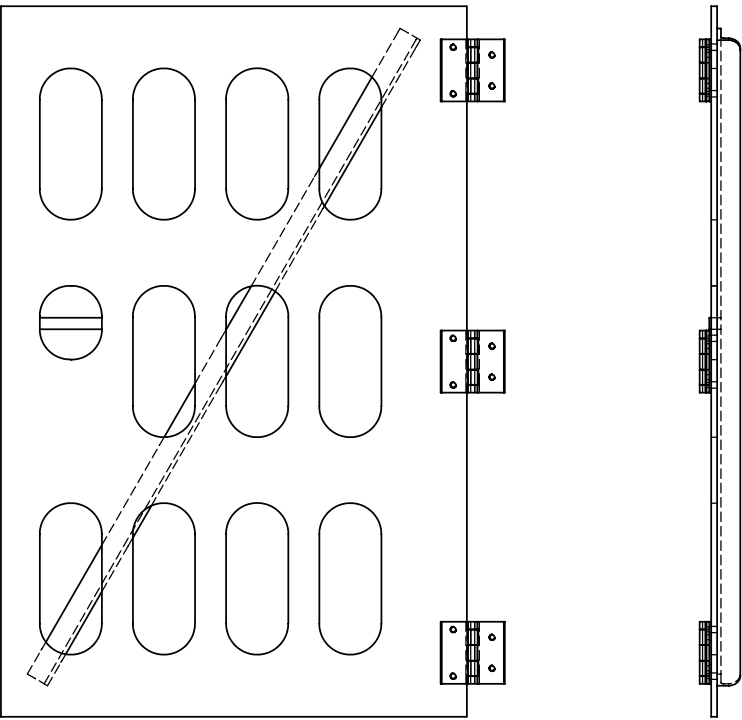


UNLESS OTHERWISE SPECIFIED:

| REVISIONS |      |                               |          |          |
|-----------|------|-------------------------------|----------|----------|
| ZONE      | REV. | DESCRIPTION                   | DATE     | APPROVED |
|           | A    | INITIAL RELEASE PER ECO 42552 | 01-02-05 | KEEFER   |
|           |      |                               |          |          |

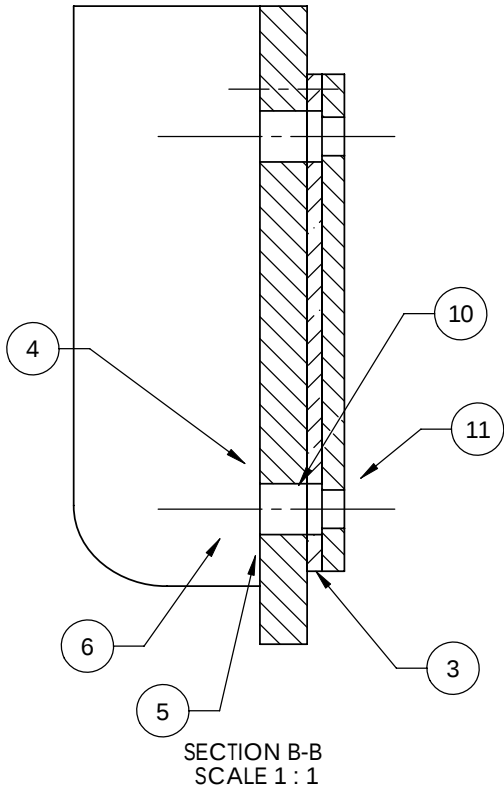


110434-54 DOOR ASSEMBLY, LEFT



110434-54 DOOR ASSEMBLY, RIGHT

QUANTITIES SHOWN ARE FOR 4 DOORS TOTAL



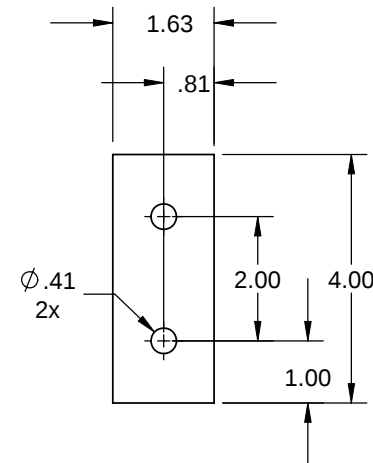
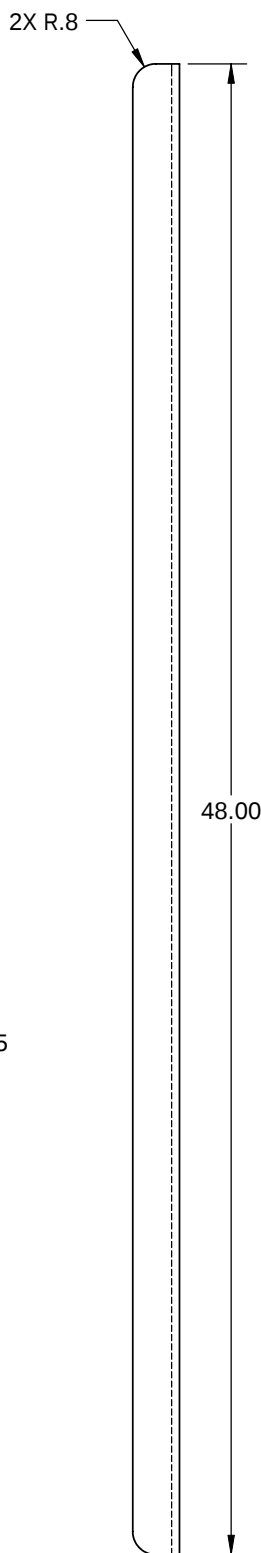
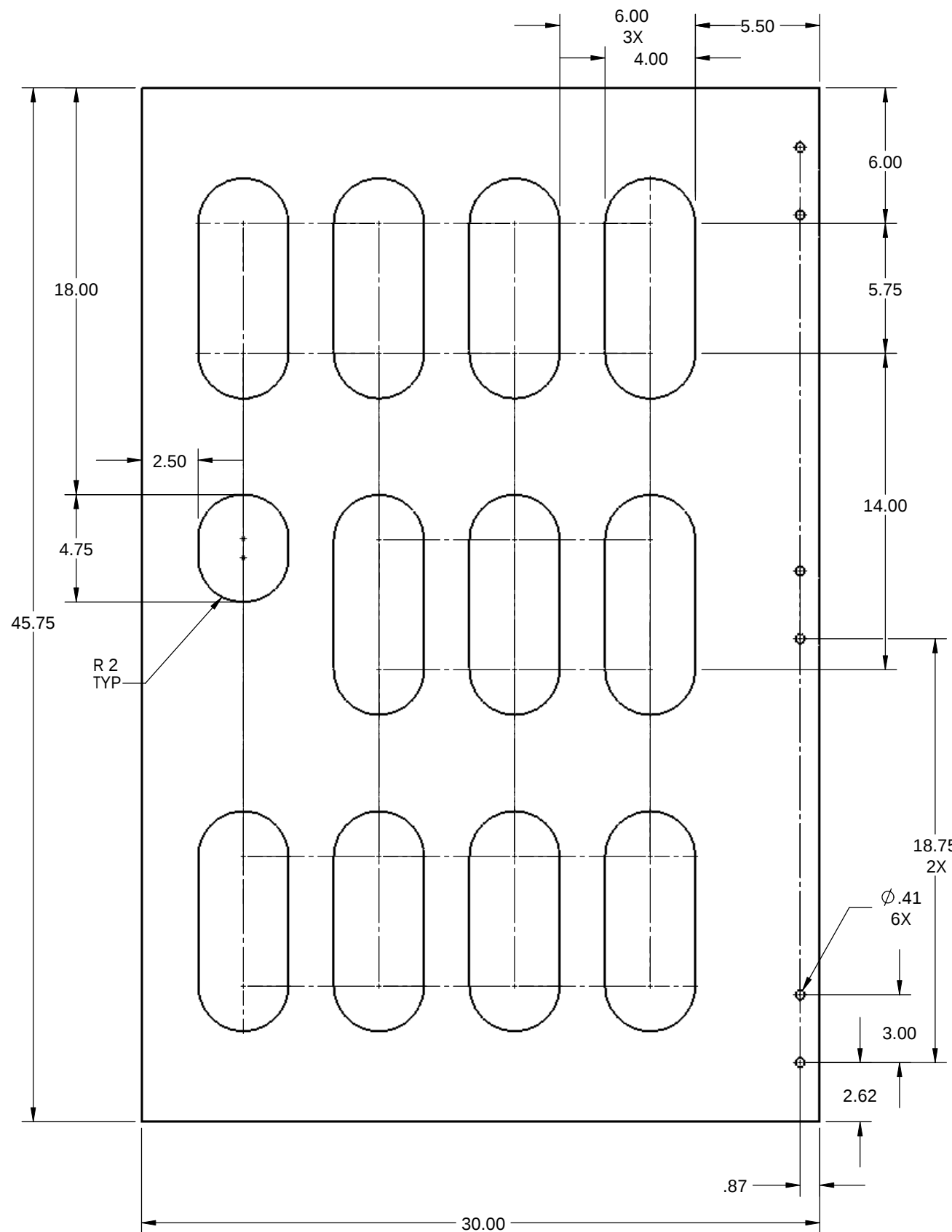
SECTION B-B  
SCALE 1 : 1

SOLIDWORKS FILE: 110434-54 DOOR ASSEMBLY

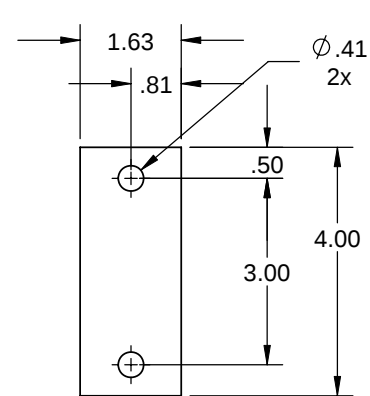
| ITEM NO. | PART NUMBER | DESCRIPTION                                 | QTY. |
|----------|-------------|---------------------------------------------|------|
| 1        | 110434-54   | TRF DOOR                                    | 4    |
| 2        | 110434-56   | DOOR STIFFENER                              | 4    |
| 3        | 110434-55   | HINGE ISOLATOR A TRF                        | 12   |
| 4        | 110434-67   | 3/4" SQUARE X 4" LG MILD STEEL BAR          | 4    |
| 5        | 4126A6      | HINGE 4 X 4 X .18 Ti NO HOLES McMASTER-CARR | 12   |
| 6        | 110434-51   | HINGE ISOLATOR B TRF                        | 12   |

|                                                                                                                                                                                                                                                                                                                                        |            |               |           |                                                                                                                                                |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|---------------|-----------|------------------------------------------------------------------------------------------------------------------------------------------------|
| DO NOT SCALE DRAWING<br>INTERPRET DIMENSIONS AND TOLERANCES IAW ASME Y14.5M-1994<br>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES<br>TOLERANCES ARE:<br>ANGULAR ± 2°<br>FRACTION ± 1/4<br>DECIMAL .X ± .2<br>.XX ± .12<br>.XXX ± .030<br>SURFACE ROUGHNESS 250/<br>BREAK EDGES .005 - .060 CHAMFER OR RADIUS<br>FILLET RADII .06 | PARTS LIST |               |           |                                                                                                                                                |
| CONTRACT NO.                                                                                                                                                                                                                                                                                                                           |            | APPROVALS     | DATE      | <br><b>DOOR ASSEMBLY, TRF<br/>DETAILS, RIGHT AND LEFT</b> |
| MATERIAL                                                                                                                                                                                                                                                                                                                               |            | DRAWN WHYTE   | 01/24/05  |                                                                                                                                                |
| FINISH                                                                                                                                                                                                                                                                                                                                 |            | CHECKED       |           |                                                                                                                                                |
|                                                                                                                                                                                                                                                                                                                                        |            | ISSUED KEEFER | 01-02-05  |                                                                                                                                                |
|                                                                                                                                                                                                                                                                                                                                        |            | ORIG RELEASE  | 01-02-05  | SIZE C CAGE CODE 6T914 DWG NO. 110434-54 REV. A                                                                                                |
|                                                                                                                                                                                                                                                                                                                                        |            | SCALE 1:8     | REF: NONE | SHEET 1 OF 2                                                                                                                                   |

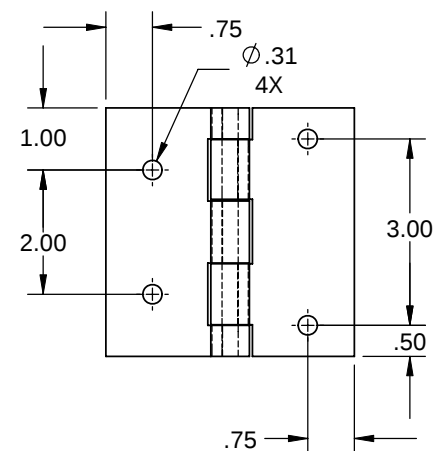
|             |            |
|-------------|------------|
| 110507      | 40008/MARS |
| NEXT ASSY   | USED ON    |
| APPLICATION |            |



10 110434-51  
HINGE ISOLATOR B TRF  
MATERIAL: FIBERGLASS 1/8 THK.  
NO. REQ'D: 12 (4 DOORS)



3 110434-55  
HINGE ISOLATOR A TRF  
MATERIAL: FIBERGLASS 1/8 THK.  
NO. REQ'D: 12 (4 DOORS)



9 4126A6  
HINGE, 4 X 4 X .18 (W/O HOLES)  
MATERIAL: TITANIUM  
McMASTER-CARR  
NO. REQ'D: 12 (3/DOOR)

2 110434-56  
DOOR STIFFENER  
MATERIAL: A-36 ANGLE 1.5 X 1.5 X 1/4  
NO. REQ'D: 4

# DOOR ASSEMBLY, TRF DETAILS, RIGHT AND LEFT

|            |        |       |
|------------|--------|-------|
| USED ON    | DRAWN  | WHYTE |
| 40008/MARS | ISSUED | X     |

|       |          |           |      |
|-------|----------|-----------|------|
| SIZE  | FSCM NO. | DWG. NO.  | REV. |
| C     | 6T914    | 110434-54 | A    |
| SCALE | REF      | SHEET     |      |
| NONE  | NONE     | 2 OF 2    |      |

SOLIDWORKS FILE: 110434-54 SH 2 REV A.SLDDRW