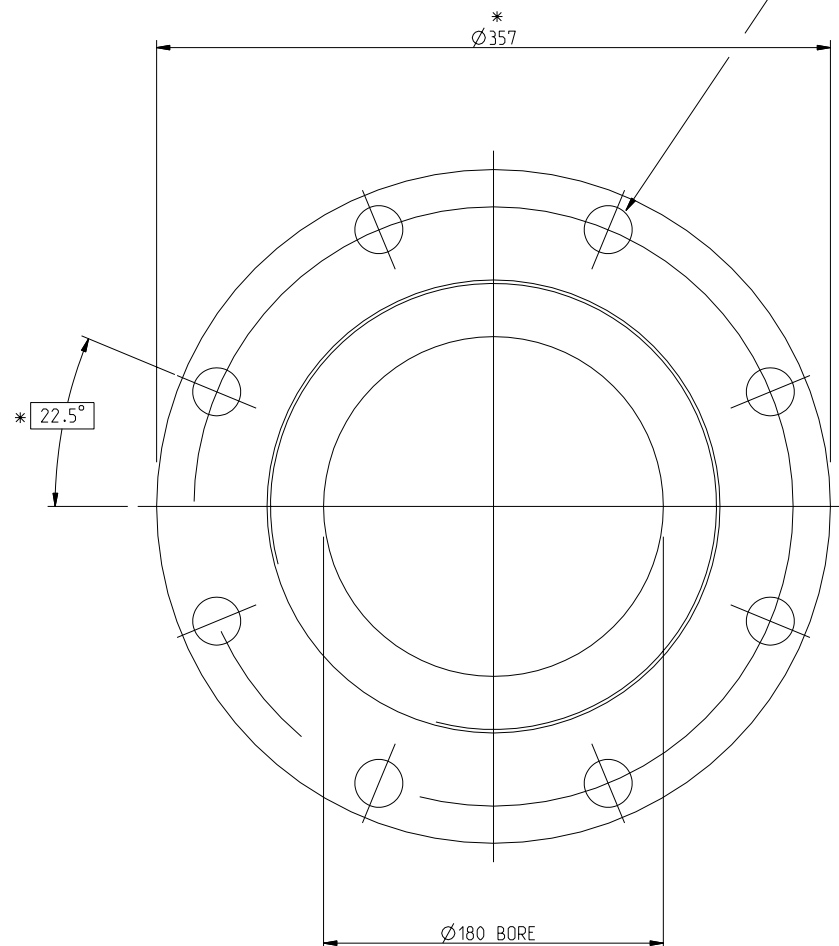


8- $\varnothing 25.4$ HOLES EQUISPACED
ON $\boxed{317.5}$ PCD AS SHOWN

$\oplus$	$\varnothing 0.07$	(M)	A	B	*
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Technical drawing of a mechanical part, likely a shaft or rod, showing dimensions and features:

- Overall Length:** 73
- Top Section:**
 - Feature **A** (square symbol) is located at the top left.
 - Feature **B** (square symbol) is located at the top right.
 - Feature **C** (square symbol) is located at the top right, with a dimension of 26.
 - Feature **D** (square symbol) is located at the top right, with a dimension of 17 WIDE U/CUT TO DEPTH OF THREAD.
- Bottom Section:**
 - Feature **E** (square symbol) is located at the bottom left.
 - Feature **F** (square symbol) is located at the bottom right.
 - Feature **G** (square symbol) is located at the bottom right, with a dimension of 3.0-6g.
 - Feature **H** (square symbol) is located at the bottom right, with a dimension of R3.

NOTES

1. MATERIAL:- STEEL TO BS970 GRADE 817 M40T
(U.S. EQUIV AISI-SAE 4340
HARDEN & TEMPER 248-302 HB).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. ☒ ALL OVER.
4. SHERADISE IN ACCORDANCE WITH BS 4921.
THICKNESS OF DEPOSIT TO BE 0.04 mm MAX & 0.025mm MIN.
5. APPLY ZINC PHOSPHATE THEN PASSIVATE. SUBSEQUENTLY APPLY
A SINGLE COAT OF DELTA SEAL BLACK. THESE STEPS ARE DETAILED
IN 'BODY COTE METALLURGICAL COATINGS' PROCESS SPECIFICATION
REF: ASN-BCC-1-97. (SEE ALSO 29M-0000-148-ABC).
6. ALL DIMENSIONS APPLY AFTER SHERADISING.
7. THROUGH HOLES TO BE NOT LESS THAN Ø24.5 AFTER
APPLICATION OF DELTA SEAL COATING.
8. ALL DIMENSIONS MARKED * ARE INTERFACE DIMENSIONS AND MUST
NOT BE CHANGED WITHOUT PRIOR AGREEMENT WITH NAUTRONIX
MARIPRO INC.

DIFFERENCES		REFERENCE		FIRST USED ON 29Y-BQ00-800-AAA		DERIVED FROM >	
MATERIAL		FINISH		ORIGINATING REF No 72530		GEL TOL +/- 0.2 Holes +/- 0.1 Ang +/- 0.25	
SEE NOTES		SEE NOTES				SCALE 1:2	
ED	DATE	01	04/04/28				
CHANGE NOTE							
APPRO. AUTHO.		SNWGH					
ORIGINATOR		SNWGH					
DRAWN	END	CHECKED	TECH. APPR.	LE. APPR.	CHECKED	TITLE	
GREENWICH (UK)	DW	I.W.	I.W.	I.W.	/		CTA AXIAL THRUST COLLAR
DIMENSIONS IN MILLIMETRES				CODE	29PRN00800AAA	0.N	INT No. 1/1