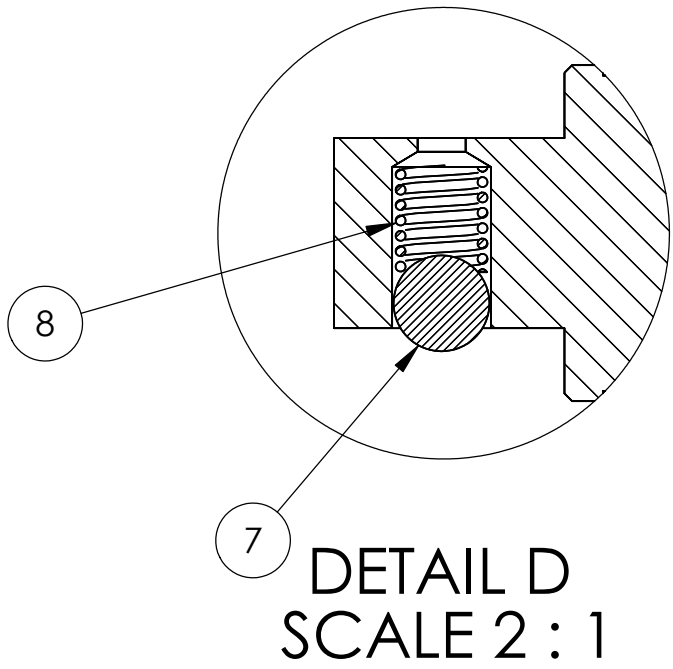
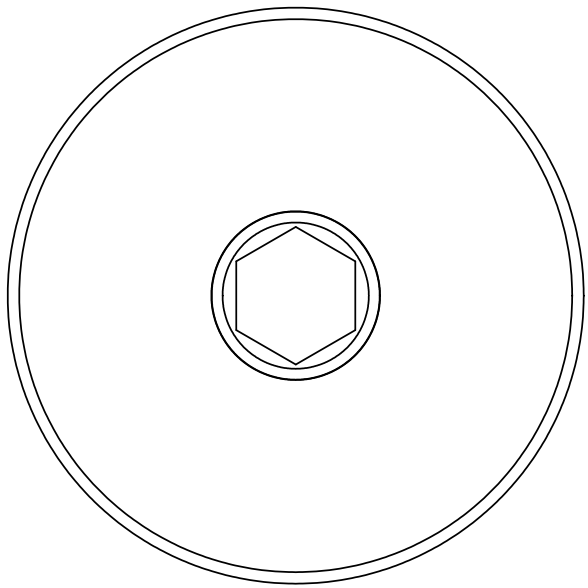
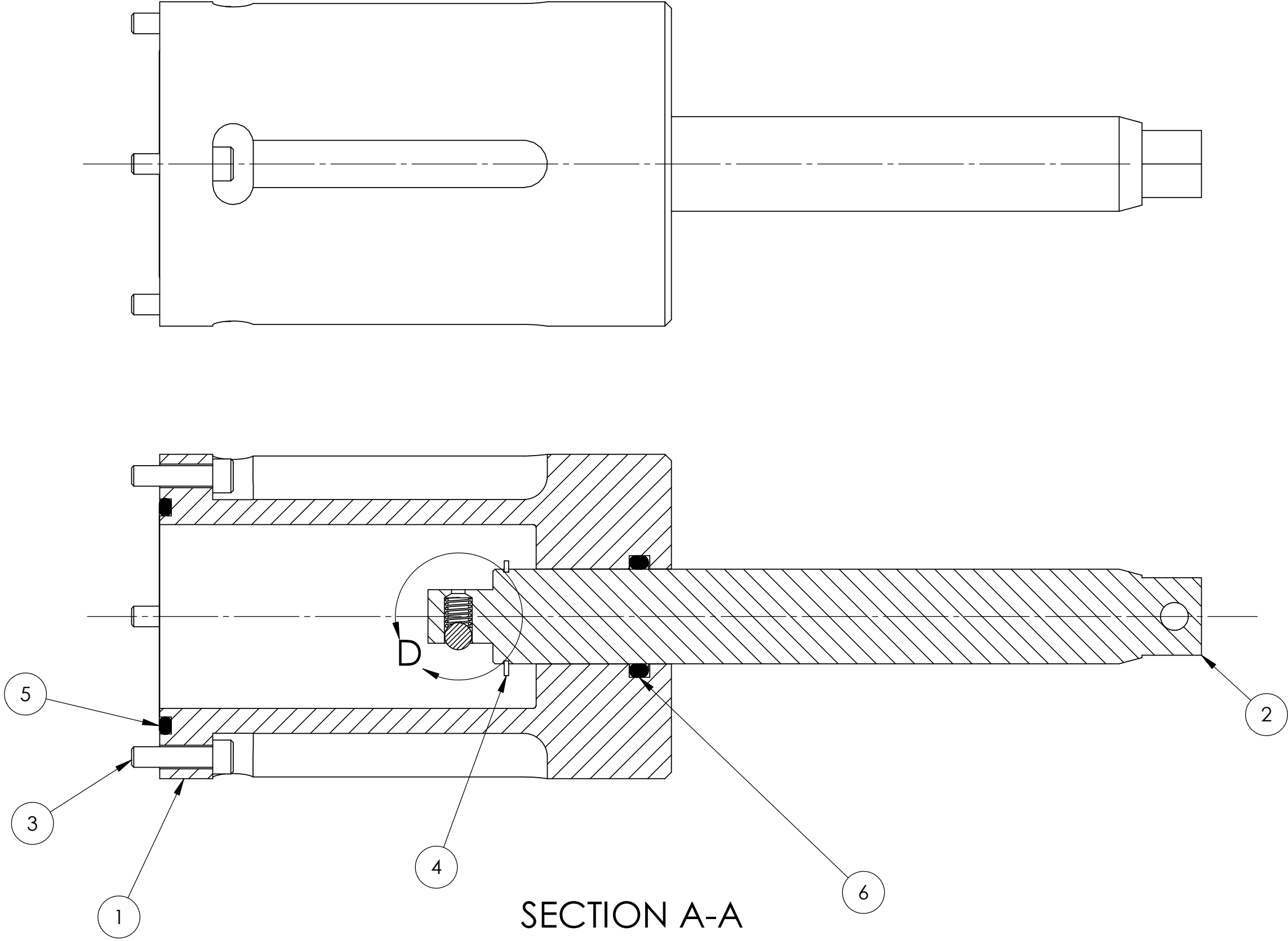
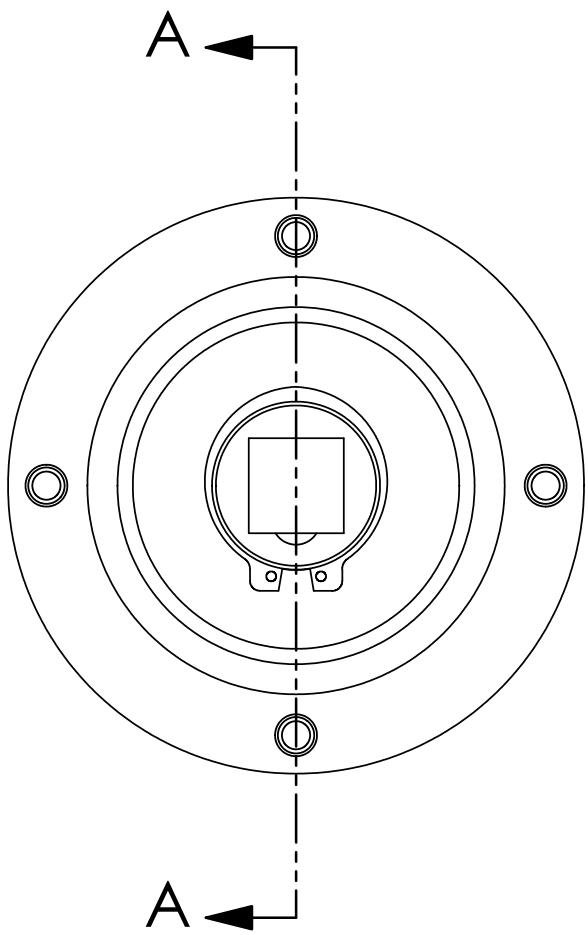


NOTES UNLESS OTHERWISE SPECIFIED:

1 PEEN EDGE OF HOLE USING A 5/16" DIA. PUNCH TO RETAIN BALL AND SPRING

2 IDENTIFY WITH PART NUMBER 110549-100 AND REVISION LETTER USING ELECTRIC PENCIL OR SCRIBE.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE PER ECO 42478	13 OCT 04	KEEFER



DETAIL D
SCALE 2 : 1

SOLIDWORKS FILE: 110549 SH 1 REV A.SLDPR

110418	40008/MARS
110410	40008/MARS
NEXT ASSY	USED ON
APPLICATION	

8	9434K4	SPRING, .24 OD X .026 WIRE X 5/8" LG MCMASTER-CARR	1
7	9642K39	STAINLESS STEEL BALL, 1/4" DIA MCMASTER-CARR	1
6	2-212 E540-80	O-RING, 80 DUROMETER, EP	1
5	2-225 E540-80	O-RING, 80 DUROMETER, EP	1
4	98410A142	RETAINING RING, TRUARC #5100-87 ZINC PLTD STEEL	1
3	92196A245	SOC HD SCREW .190-24UNC X .75, 18-8 SS	4
2	110530-001 XA	FILL FIXTURE SHAFT	1
1	110533-001 REV XA	BODY, ADAPTER, FC77 FILL SYSTEM	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
DO NOT SCALE DRAWING INTERPRET DIMENSIONS AND TOLERANCES IAW ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: ANGULAR ± .5° FRACTION ± 1/8 DECIMAL .X ± .06 .XX ± .03 .XXX ± .015 HOLES < Ø .500 +.006 -.001 SURFACE 125/ ROUGHNESS BREAK EDGES .005 -.020 CHAMFER OR RADIUS FILLET RADII .015 MAX			
QTY REQD	QTY REQD	FSCM NO.	PART OR IDENTIFYING NO.
PARTS LIST			
CONTRACT NO.		APPROVALS	DATE
MATERIAL		DRAWN PD/BT	04 OCT 04
FINISH		CHECKED P. DEXTER	04 OCT 04
		ISSUED KEEFER	13 OCT 04
		ORIG RELEASE	13 OCT 04
SIZE C	CAGE CODE 6T914	DWG NO. 110549	REV. A
SCALE 1:1	REF: NONE		SHEET 1 OF 1