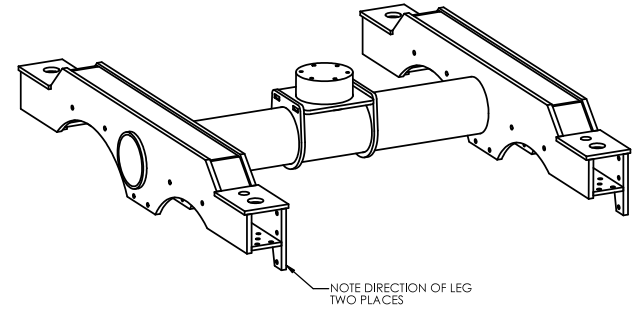
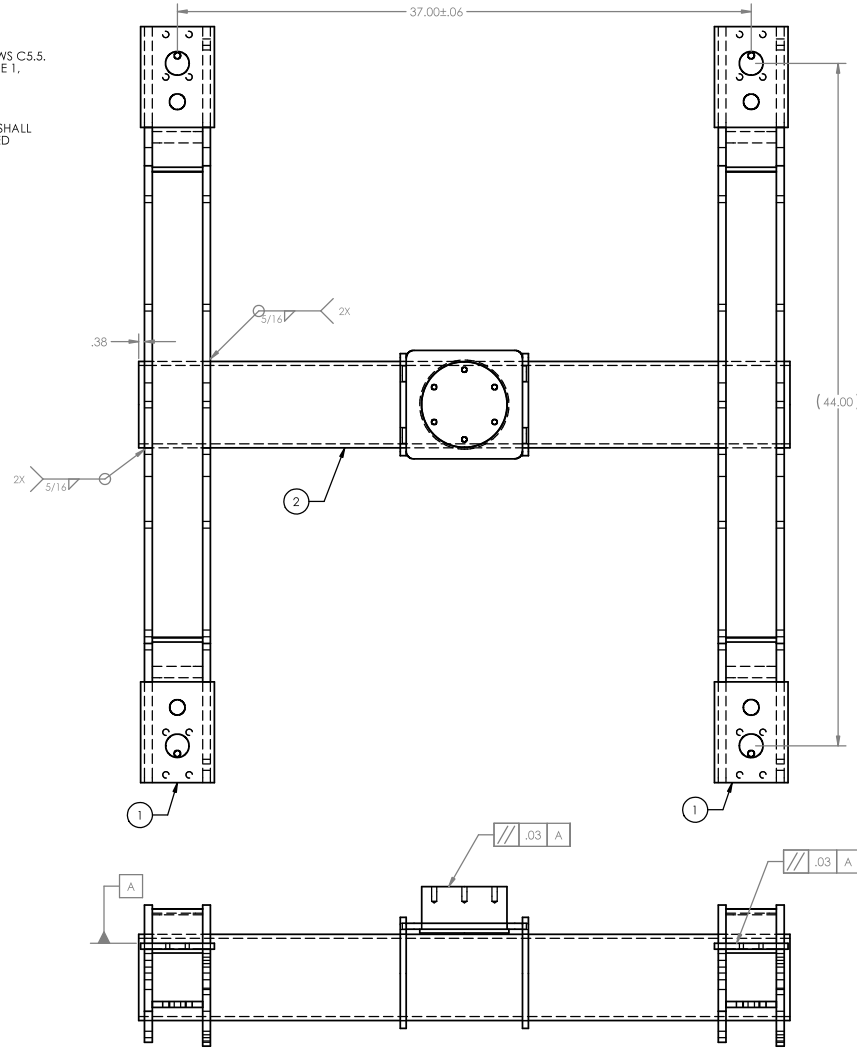


NOTES UNLESS OTHERWISE SPECIFIED:

- 1 ALL COMPONENTS SHALL BE THOROUGHLY CLEANED OF DIRT, OIL, AND GREASE PRIOR TO ANY WELDING.
- 2 ALL WELDS SHALL BE GAS TUNGSTEN ARC (ARGON GAS SHIELD) IAW AWS C5.5. FILLER MATERIAL SHALL BE COMMERCIAL PURE TITANIUM ROD, GRADE 1, ERTI-1 IAW ANSI AWS A5.16.
- 3 WELDS SHALL BE VISUALLY INSPECTED IAW ANSI/AWS D1.1 PARA. 9.25 BEFORE AND AFTER APPLICATION OF DYE PENETRANT. DYE PENETRANT SHALL BE OF A NON-CLORINATED HYDROCARBON TYPE AND SHALL BE APPLIED IAW ANSI/AWS B1.10-86, SECTION 3.2.
- 4 IDENTIFY WITH PART NUMBER 110595-001 AND REVISION LETTER.



2	110619-100 A	LIFT TUBE BACKBONE SUBASSY	1
1	110598-100 A	BOXBEAM STRONGBACK SUBASSY	2
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
PARTS LIST			
CONTRACT NO.	APPROVALS	DATE	
MATERIAL	DRAWN	WHYTE	12-02-04
FINISH	CHECKED		
	ISSUED	XXXXXX	XX XXX XX
	ORIG RELEASE	XX XXX XX	
REV	D	CAGE CODE	6T914
		DWG NO.	110595
		SCALE	1:8
		REF	NONE
		SHEET	1 OF 1

DO NOT SCALE DRAWING
INTERPRET DIMENSIONS AND
TOLERANCES BYW ASME Y14.5M-1994
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:

ANGULAR ± .5°
FRACTION ± 1/8
DECIMAL .XX ± .05
XXX ± .015
HOLES ± .000
SURFACE ROUGHNESS .005
BREAK EDGES .005 ± .001
RELIEF RADIUS .015 MAX

110505 40008/MARS
NEXT ASSY USED ON
APPLICATION

SOLIDWORKS FILE: 110595-100 A