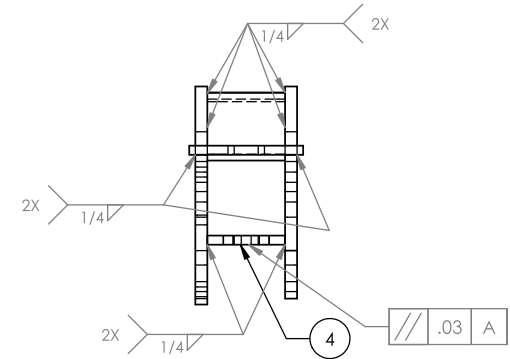
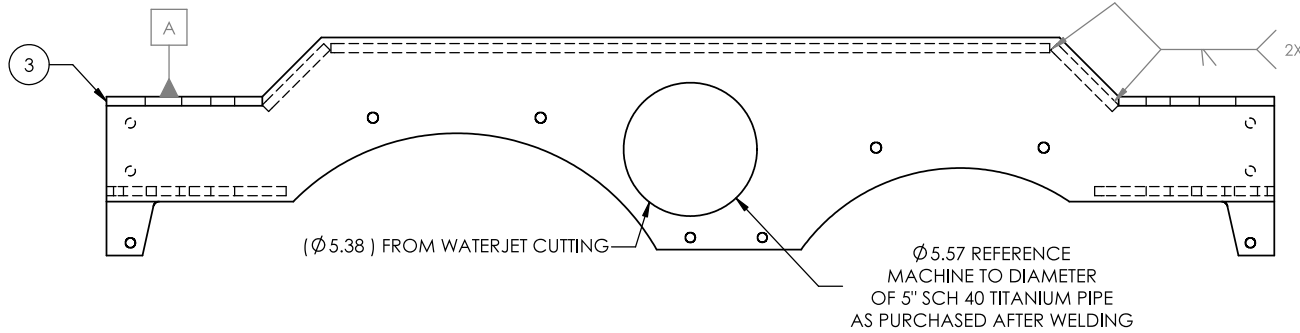
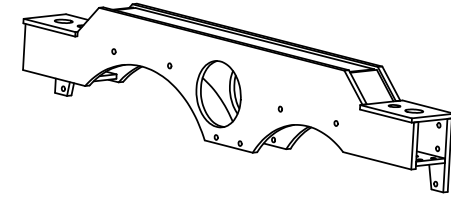
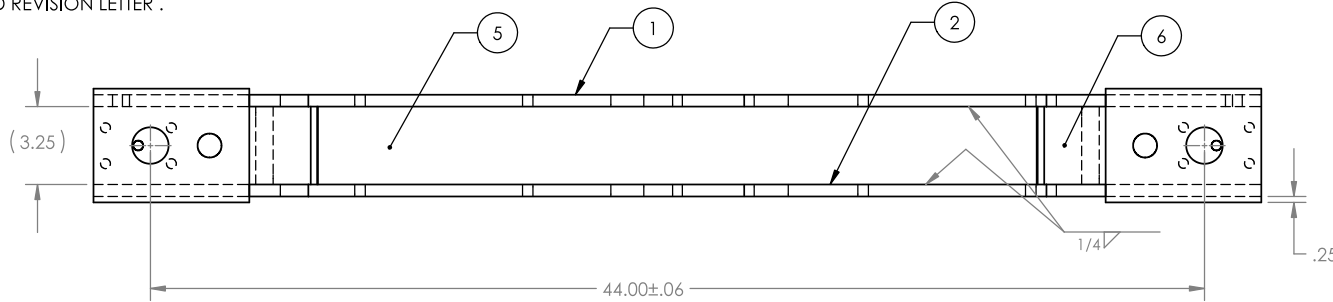


UNLESS OTHERWISE SPECIFIED:

- 1 ALL COMPONENTS SHALL BE THOROUGHLY CLEANED OF DIRT, OIL, AND GREASE PRIOR TO ANY WELDING.
- 2 ALL WELDS SHALL BE GAS TUNGSTEN ARC (ARGON GAS SHIELD) IAW AWS C5.5. FILLER MATERIAL SHALL BE COMMERCIALY PURE TITANIUM ROD, GRADE 1, ERTI-1 IAW ANSI AWS A5.16.
- 3 WELDS SHALL BE VISUALLY INSPECTED IAW ANSI/AWS D1.1 PARA. 9.25 BEFORE AND AFTER APPLICATION OF DYE PENETRANT. DYE PENETRANT SHALL BE OF A NON-CLORINATED HYDROCARBON TYPE AND SHALL BE APPLIED IAW ANSI/AWS B1.10-86, SECTION 3.2.
- 4 IDENTIFY WITH PART NUMBER 110598-100 AND REVISION LETTER .

REVISIONS			
ZONE	REV.	DESCRIPTION	DATE
	A	INITIAL RELEASE PER ECO #####	DD MM YY
			XXXXXX



6	110684-001 A	BOXBEAM TOP PLT SHORT	2
5	110602-001 A	BOX BEAM TOP PLT	1
4	110603-001 A	BOXBEAM BOT PLT	2
3	110599-001 A	BOX BEAM TOP PLATE	2
2	110601-001 A	SIDE PLATE BOXBEAM	1
1	110604-001 A	SIDE PLT W GUSSET	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

DO NOT SCALE DRAWING
INTERPRET DIMENSIONS AND
TOLERANCES IAW ASME Y14.5M-1994
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
ANGULAR ± .5°
FRACTION ± 1/8
DECIMAL .XX ± .03
XXX ± .015
HOLES < Ø .500 +.006
- .001
SURFACE 125/10
ROUGHNESS
BREAK EDGES .005-.020
CHAMFER OR RADIUS
FILLET RADII .015 MAX

110595	40008/MARS
NEXT ASSY	USED ON
APPLICATION	

PARTS LIST			
CONTRACT NO.	APPROVALS	DATE	
MATERIAL	DRAWN WHYTE	12-02-04	
FINISH	CHECKED		
	ISSUED XXXXXX	XX XXX XX	
	ORIG RELEASE	XX XXX XX	
SIZE C	CAGE CODE 6T914	DWG NO. 110598	REV. A
SCALE 1:1	REF: NONE	SHEET 1 OF 1	

SOLIDWORKS FILE: 110598-100 A