

UNLESS OTHERWISE SPECIFIED:



IDENTIFY WITH PART NUMBER 110607-100
AND REVISION LETTER).

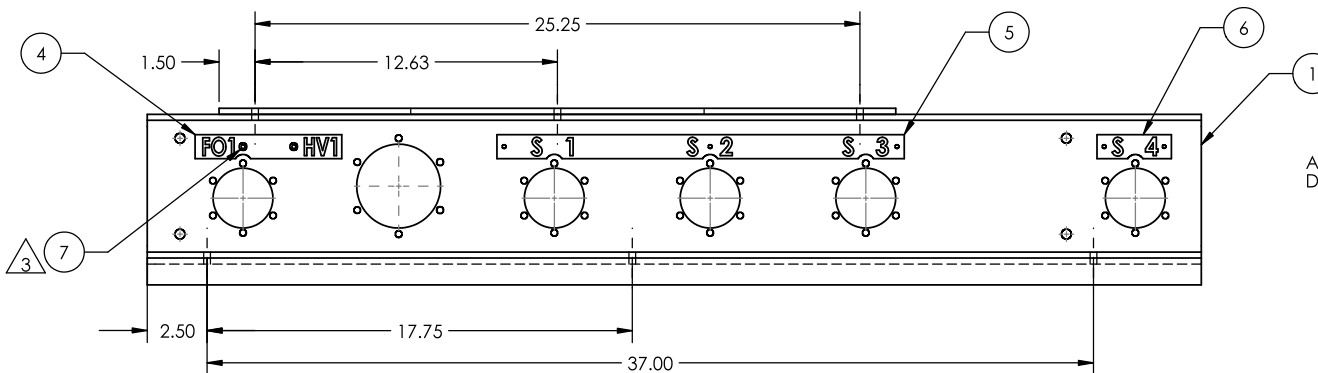
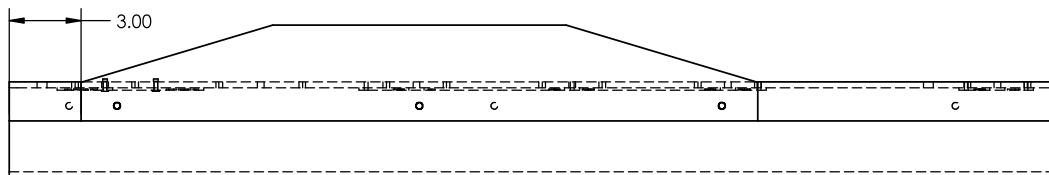


ADHESIVE FASTENING NOTES:

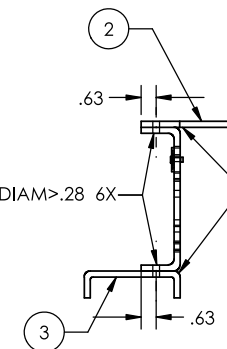
1. SAND BOTH SURFACES W/ 120 GRIT SANDPAPER.
2. CLEAN BOTH SURFACES WITH AIR OR DRY CLOTH.
3. MIX 2 PART EPOXY PER MANUFACTURES INSTRUCTIONS.
4. SPREAD A THIN FILM OF EPOXY ON BOTH SURFACES.
5. CLAMP TOGETHER AND LET CURE FOR 20-24 HOURS.
6. PUT A THIN COAT OF EPOXY ON ALL CUT SURFACES
AND DRILLED HOLES.



MATCH DRILL ITEM 1 FOR RIVETS 7X



AFTER GLUE
DRILL<HOLE-DIAM>.28 6X
SEE NOTE ABOVE



7	97550A225	RIVET, 5/32 316 SST MCMaster-CARR	2
6	110685-3	LABEL, S 4 MARS	1
5	110685-2	LABEL, SC 1-3 MARS	1
4	110685-1	LABEL, FO1 HV1 MARS	1
3	110611-001 A	FIBERGLASS LOWER CHANNEL	1
2	110612-001 A	FIBERGLASS TOP PLT	1
1	110609-001 A	FIBERGLASS CHANNEL LEFT	1
ITEM NO.	PART NO.	DESCRIPTION	QTY.

DO NOT SCALE DRAWING
INTERPRET DIMENSIONS AND
TOLERANCES IAW ASME Y14.5M-1994
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
ANGULAR ± .5°
FRACTION ± 1/8
DECIMAL ± .06
XX ± .03
XXX ± .015
HOLES < Ø .500 +.006
- .001
SURFACE
ROUGHNESS 125
BREAK EDGES .005-.020
CHAMFER OR RADIUS
FILLET RADII .015 MAX

110505	40008/MARS
NEXT ASSY	USED ON
APPLICATION	

CONTRACT NO.		APPROVALS		DATE	PARTS LIST	
MATERIAL		DRAWN	WHYTE	10 25 04	 FIBERGLASS CONNECTOR ASSEMBLY - LEFT	
		CHECKED				
FINISH		ISSUED	XXXXXX	XX XXX XX	SIZE C CAGE CODE 6T914 DWG NO. 110607 REV. A	
		ORIG RELEASE	XX XXX XX			
		SCALE 1:4	REF: NONE		SHEET 1 OF 1	

SOLIDWORKS FILE: 110607-100 A