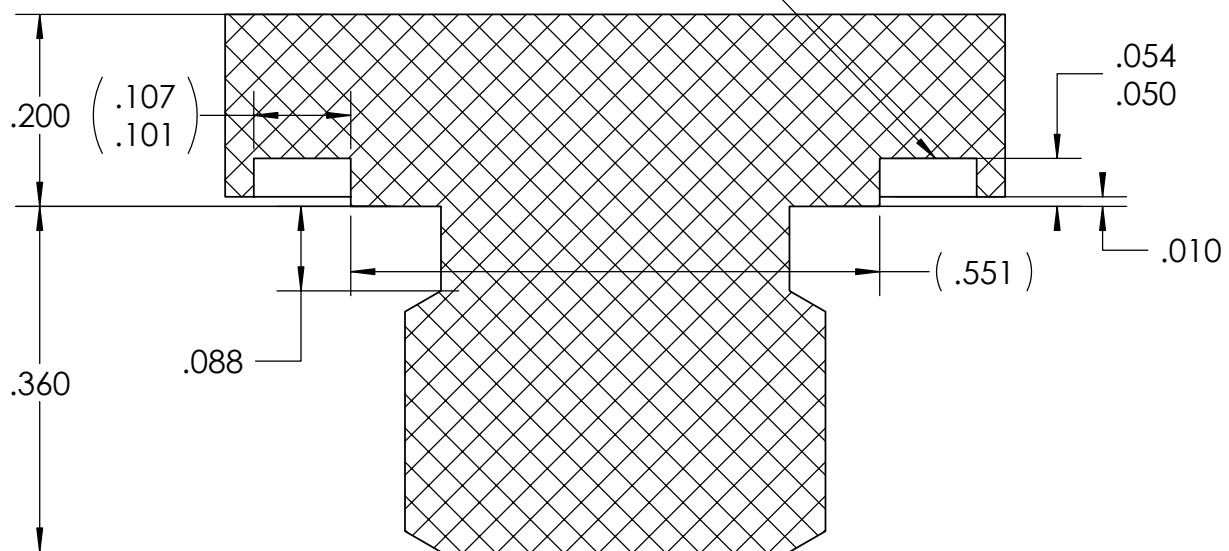
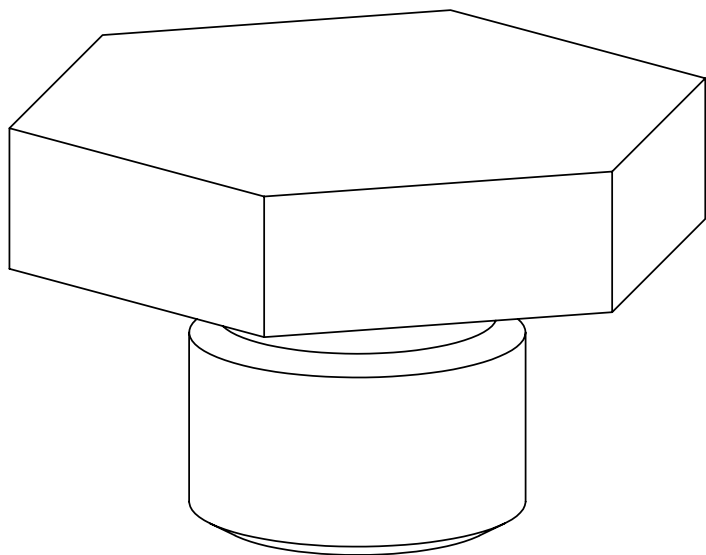
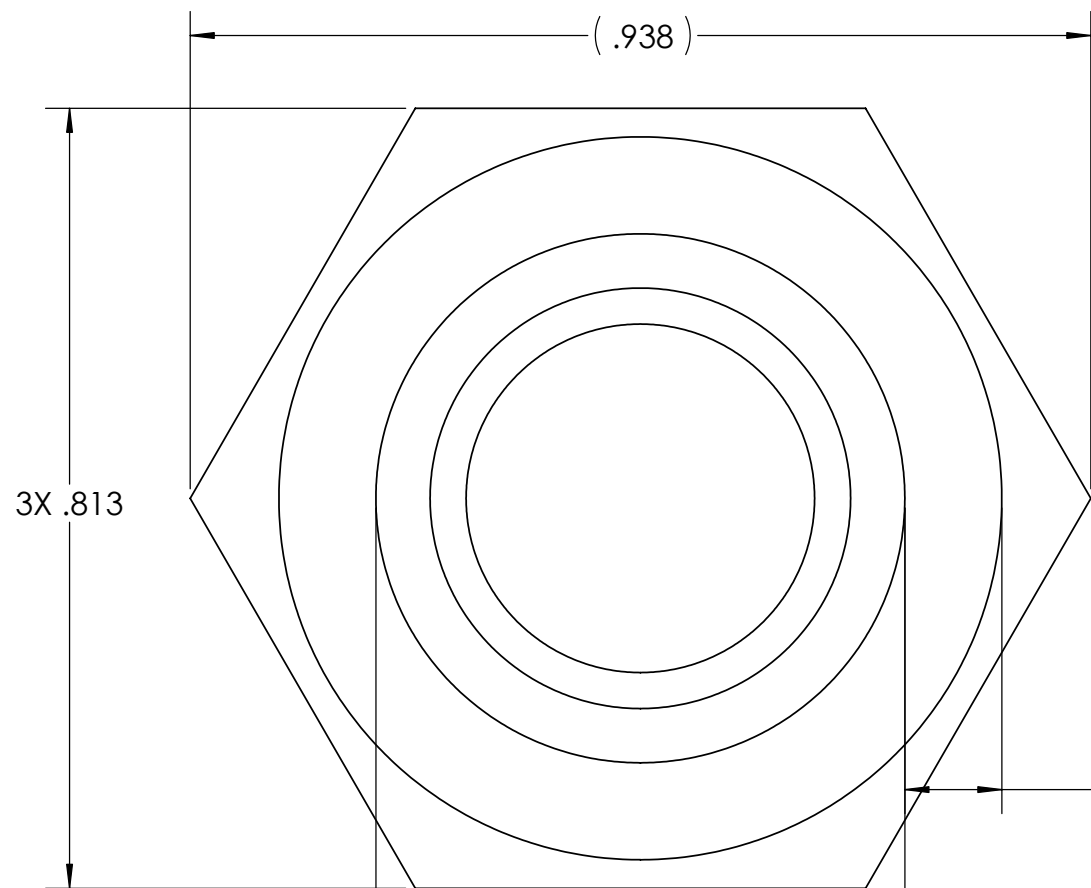




SECTION A-A
SCALE 5 : 1



ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	VentPlug	1001853		Titanium 6AL-4V

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON 3/12/03		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON 3/12/03		
Engineer						CHECKED	F.S. 3/3/03		
						PROJECT NO.	800237		
NEXT ASSY Description	NEXT ASSY Number					PROJECT	KECK B.B.		
Application		DO NOT SCALE DRAWING				WEIGHT	ZZ		
						SIZE B	DWG. NO.		REV.
						1001853.DWG			
						SCALE 8:1	CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1

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