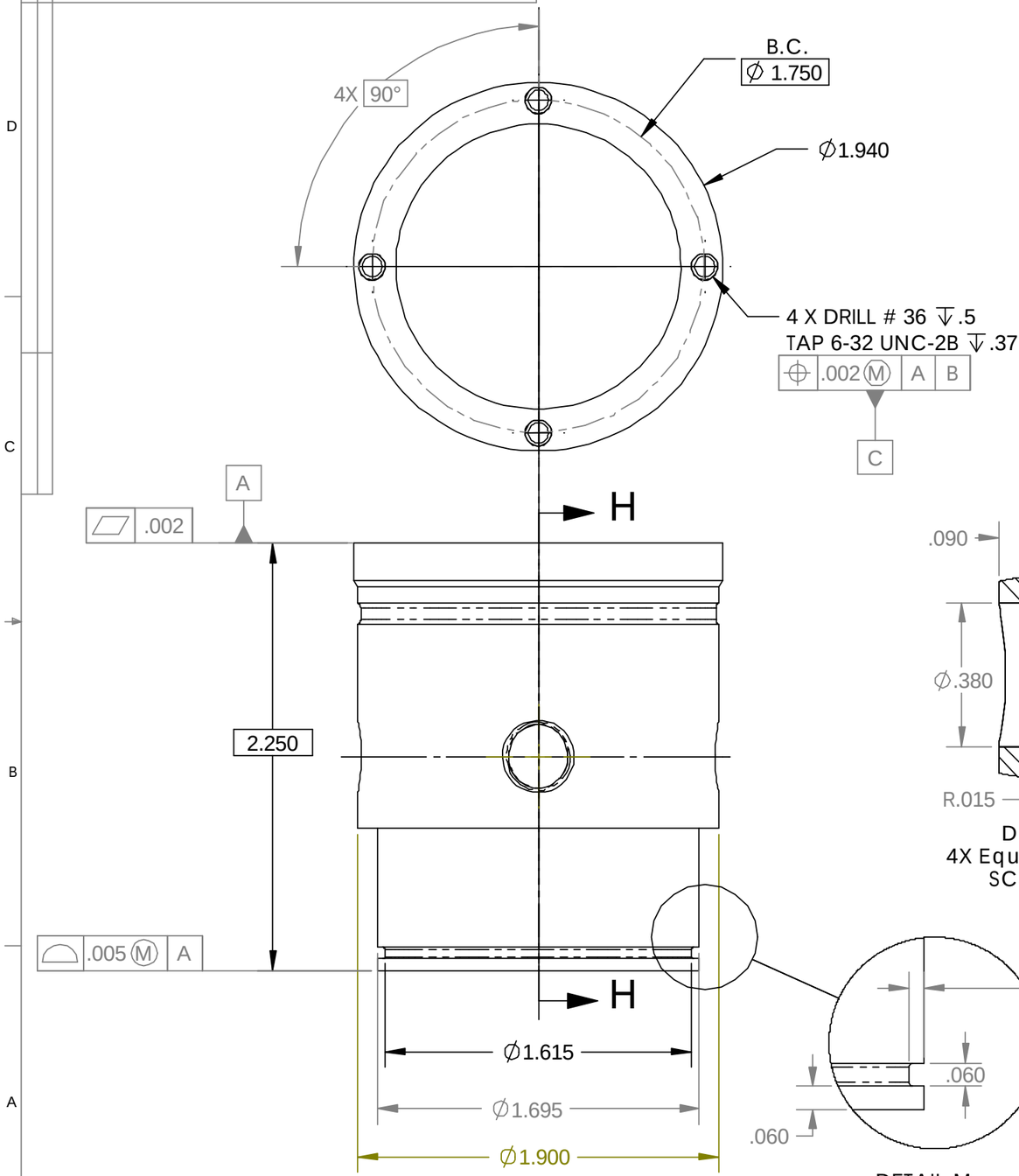
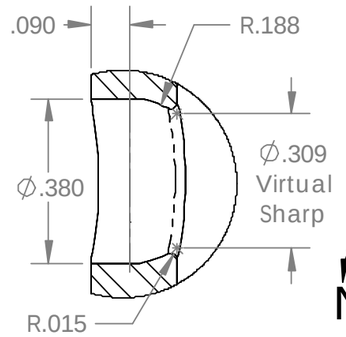
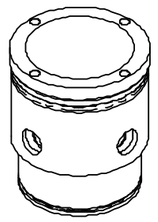
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
A	Shoulder dim .319 was 1.715 Groove dim .112 was .030		

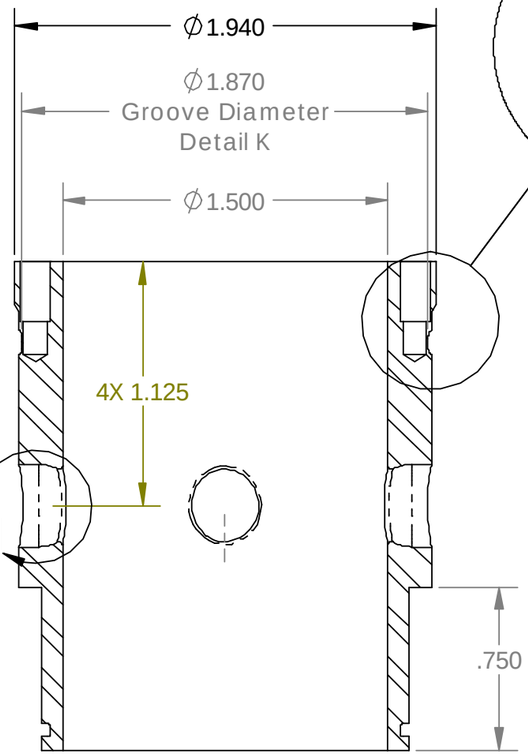


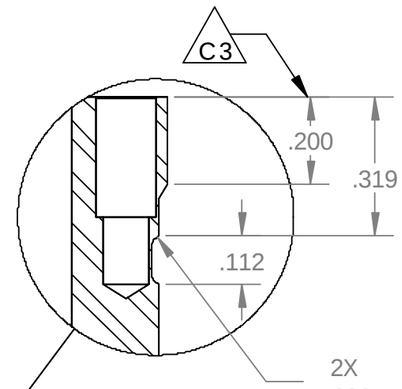
DETAIL M
SCALE 3 : 1



DETAIL N
4X Equally Spaced
SCALE 3 : 1







DETAIL K
SCALE 3 : 1

SECTION H-H
SCALE 1.5 : 1

MATL. STAINLESS STEEL 17-4 ph

7. All dimensions are symetric about common center lines unless specified otherwise.

BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN L. BIRD	12/09/02
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER M. BROWN	12/09/02
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900252	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .OO5		PROJECT ROV MARKER	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT	

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PH: (831) 775-1700

1001735-Stab Tube

SIZE	DWG. NO.	REV.
B	1001735	A

SCALE 2:1 | CAD FILE: MECH ENG ON TORNADO | SHEET 1 OF 1