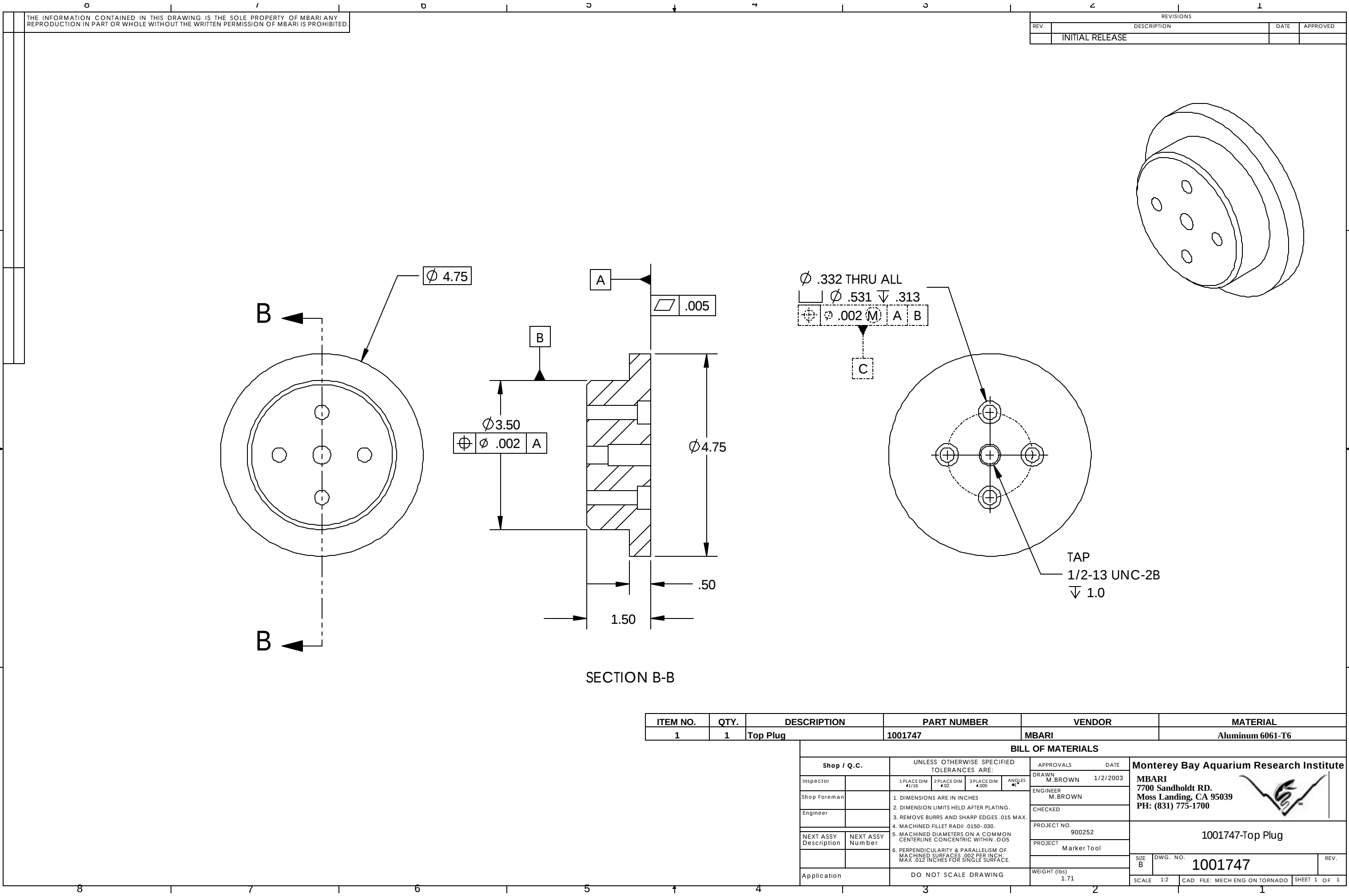




SECTION B-B

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	Top Plug	1001747	MBARI	Aluminum 6061-T6

BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			
Inspector		1 PLACE DIM #1/16	2 PLACE DIM #.02	3 PLACE DIM #.005	ANGLES .01
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.			
Engineer					
NEXT ASSY Description	NEXT ASSY Number				
Application		DO NOT SCALE DRAWING		WEIGHT (lbs) 1.71	

APPROVALS		DATE
DRAWN	M.BROWN	1/2/2003
ENGINEER	M.BROWN	
CHECKED		
PROJECT NO.		900252
PROJECT		Marker Tool
SIZE	DWG. NO.	REV.
B	1001747	

Monterey Bay Aquarium Research Institute		
MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
1001747-Top Plug		
SCALE	1:2	CAD FILE: MECH ENG ON TORNADO
SHEET 1		OF 1