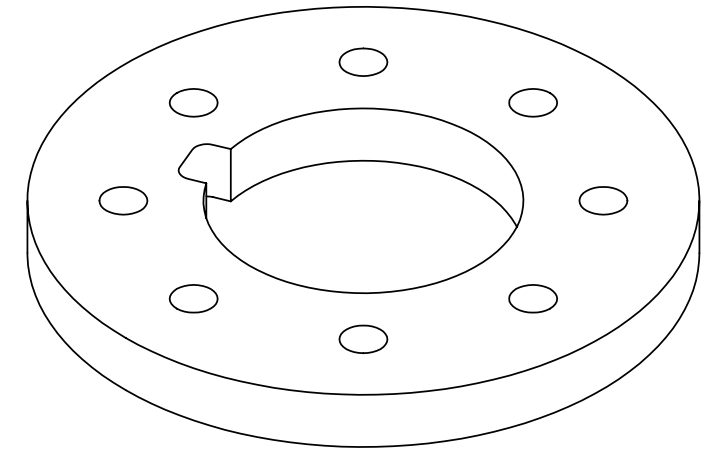
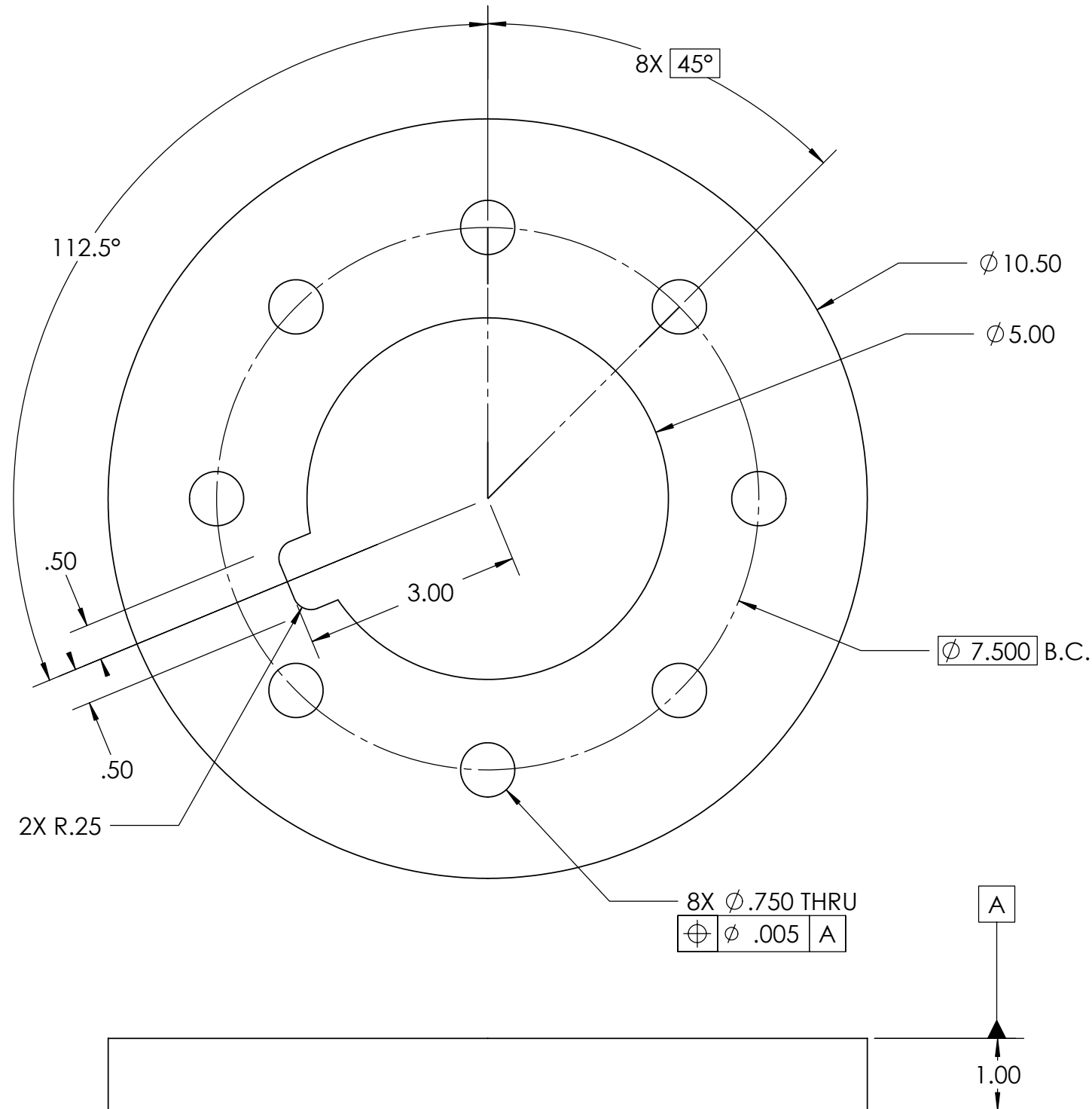


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.
A	ADDED CUT-OUT (ZONE C7)	8/11/03	J.E.



1	1		FLT. PLATE		316L S.S.
ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.			
Engineer					
NEXT ASSY Description	NEXT ASSY Number				
Application					
		DO NOT SCALE DRAWING		WEIGHT	
				DRAWN J. ERICKSON 6/21/02 ENGINEER J. ERICKSON 6/21/02 CHECKED PROJECT NO. 600027 PROJECT MOOS MOORING	
				SIZE B DWG. NO. 1001526.DWG SCALE 1:1 CAD FILE: MECH ENG ON TORNADO SHEET 3 OF 6	