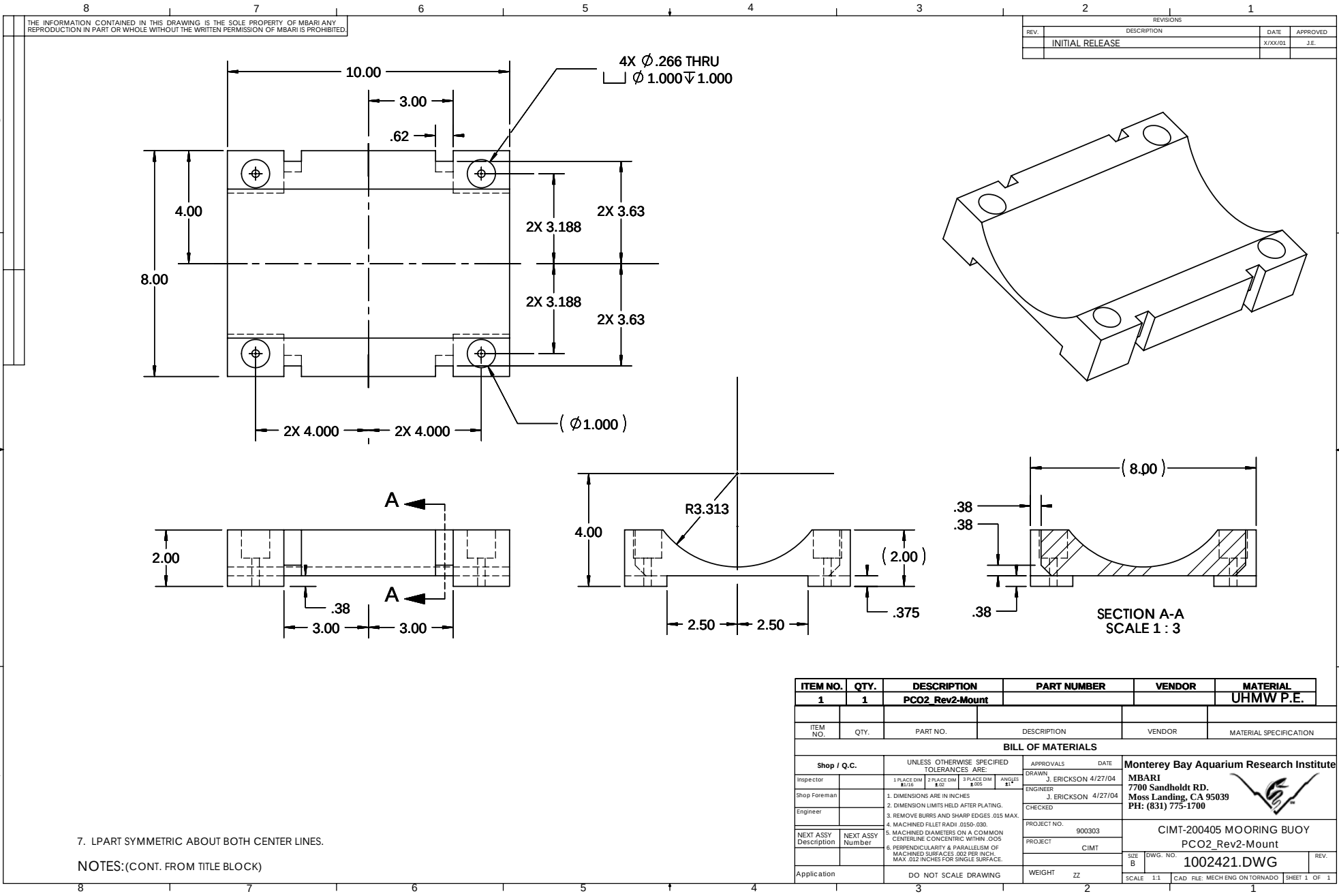




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE	X/XX/01	J.E.

7. L PART SYMMETRIC ABOUT BOTH CENTER LINES.

NOTES:(CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	PCO2_Rev2-Mount			UHMW P.E.
ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1. PLACE DIM ±.016	2. PLACE DIM ±.02	3. PLACE DIM ±.05	4. ANGLES ±.5°
Shop Foreman		1. DIMENSIONS ARE IN INCHES	ENGINEER J. ERICKSON 4/27/04		
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.	CHECKED J. ERICKSON 4/27/04		
NEXT ASSY Description		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	PROJECT NO. 900303		
NEXT ASSY Number		4. MACHINED FILLET RADII .0150-.030.	PROJECT CIMT		
Application		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	WEIGHT ZZ		
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	DO NOT SCALE DRAWING		
			SCALE 1:1		

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CIMT-200405 MOORING BUOY
PCO2_Rev2-Mount

SIZE B DWG. NO. 1002421.DWG

SCALE 1:1 CAD FILE: MECH ENG ONTORNADO SHEET 1 OF 1