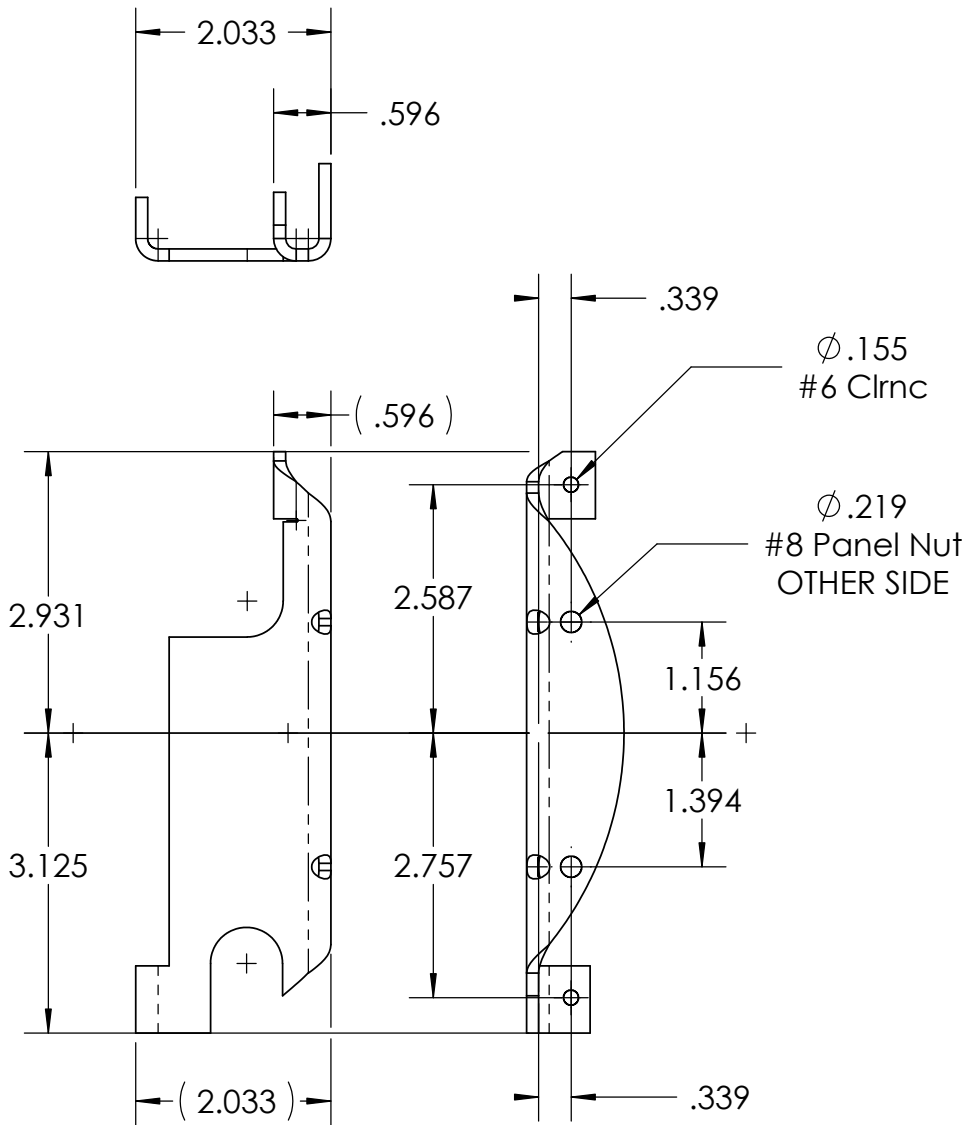
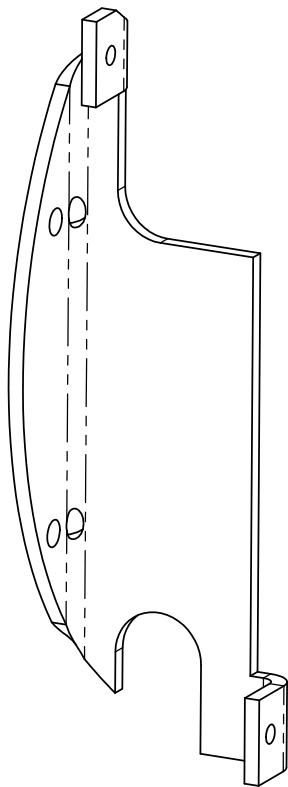
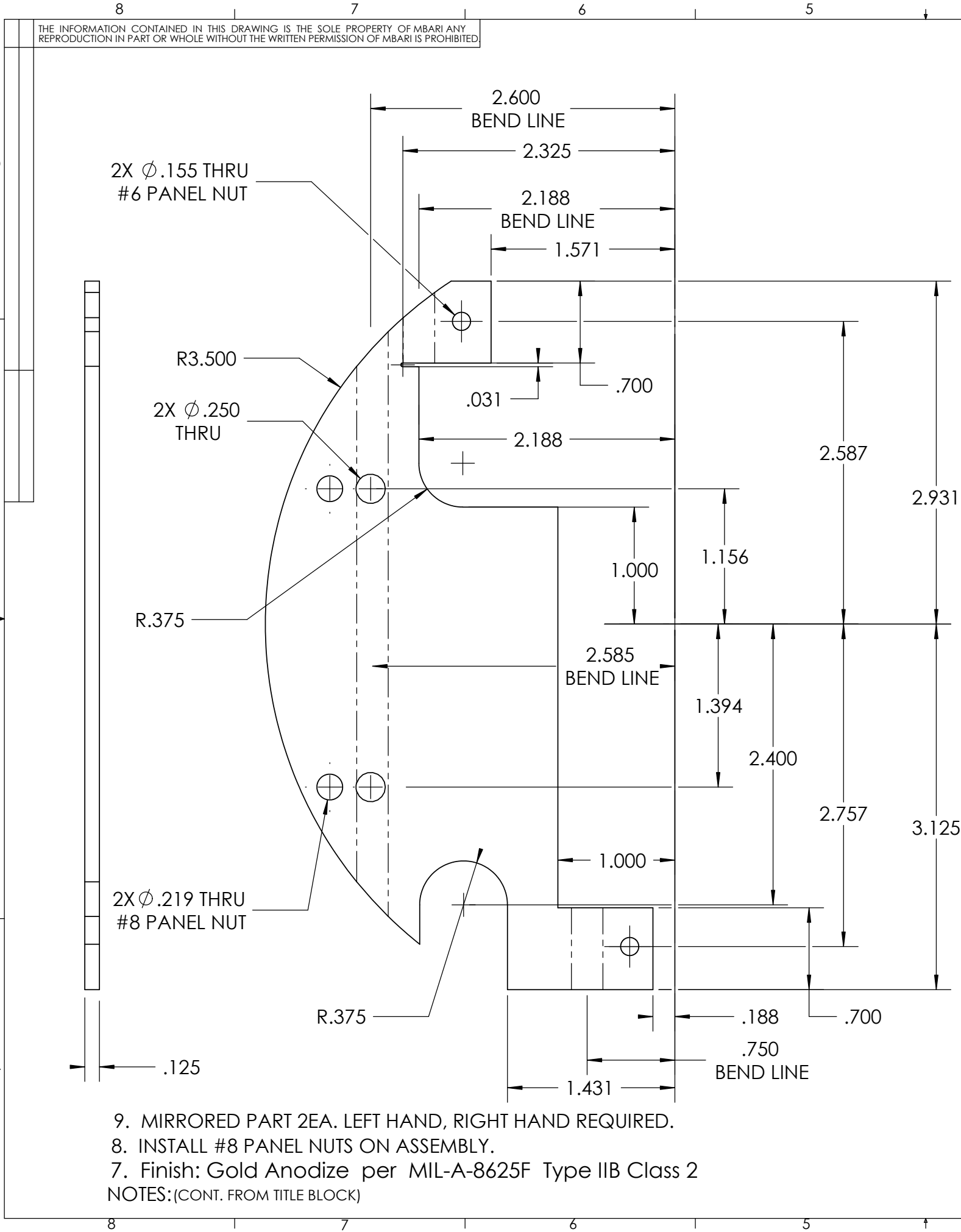




ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	Trace-Bracket1	1002223.DWG		5052-H0

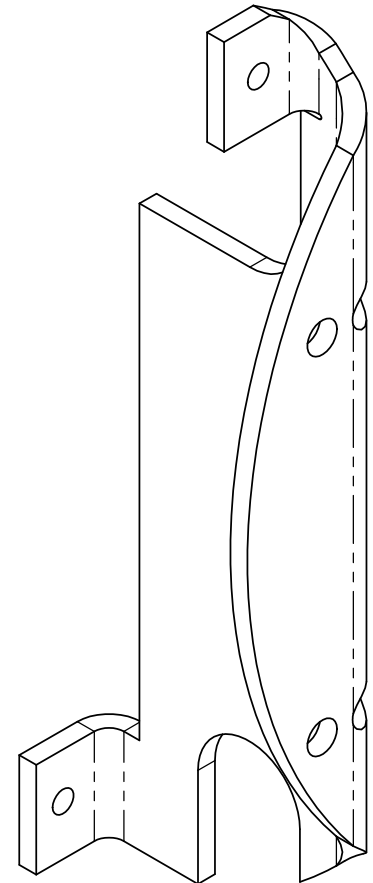
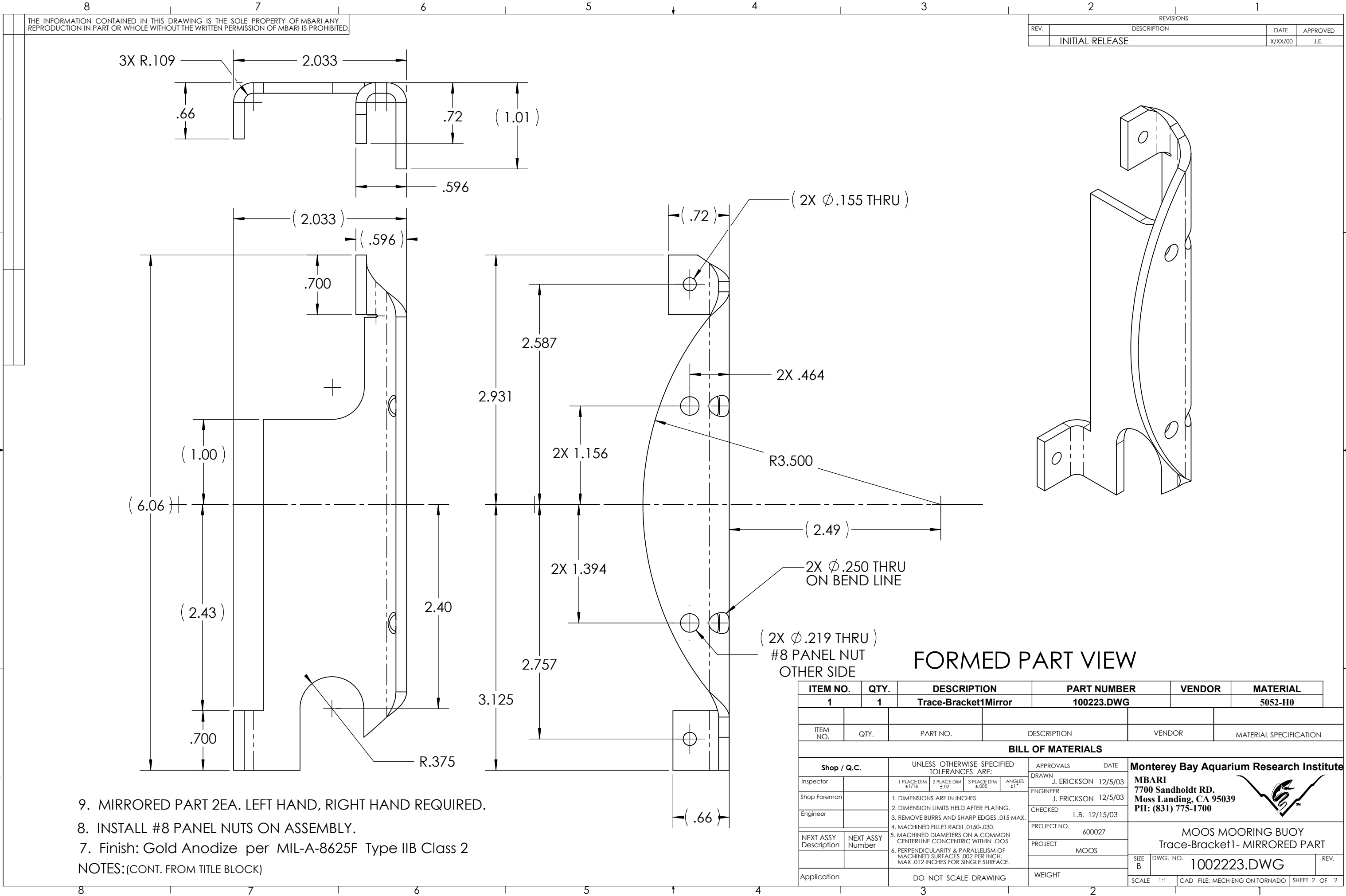
ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM $\pm$ 1/16	2 PLACE DIM $\pm$.02	DRAWN	J. ERICKSON 12/5/03
Shop Foreman		3 PLACE DIM $\pm$.005	ANGLES $\pm$ 1°	ENGINEER	J. ERICKSON 12/5/03
Engineer		1. DIMENSIONS ARE IN INCHES		CHECKED	
NEXT ASSY Description		2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT NO.	600027
NEXT ASSY Number		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT	MOOS
Application		4. MACHINED FILLET RADII .0150-.030.		WEIGHT	ZZ
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		SIZE B	DWG. NO.
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		SCALE 1:1	1002223.DWG
				CAD FILE: MECH ENG ON TORNADO	REV.
				SHEET 1 OF 2	

Monterey Bay Aquarium Research Institute

MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700

MOOS MOORIONG BUOY

Trace-Bracket1



FORMED PART VIEW

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	Trace-Bracket1Mirror	100223.DWG		5052-H0

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN	J. ERICKSON 12/5/03
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER	J. ERICKSON 12/5/03
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	L.B. 12/15/03
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO.	600027
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT	MOOS
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT	

Monterey Bay Aquarium Research Institute	
MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
MOOS MOORING BUOY Trace-Bracket1- MIRRORED PART	
SIZE B	DWG. NO. 100223.DWG
SCALE 1:1	CAD FILE: MECH ENG ON TORNADO

SHEET 2 OF 2
