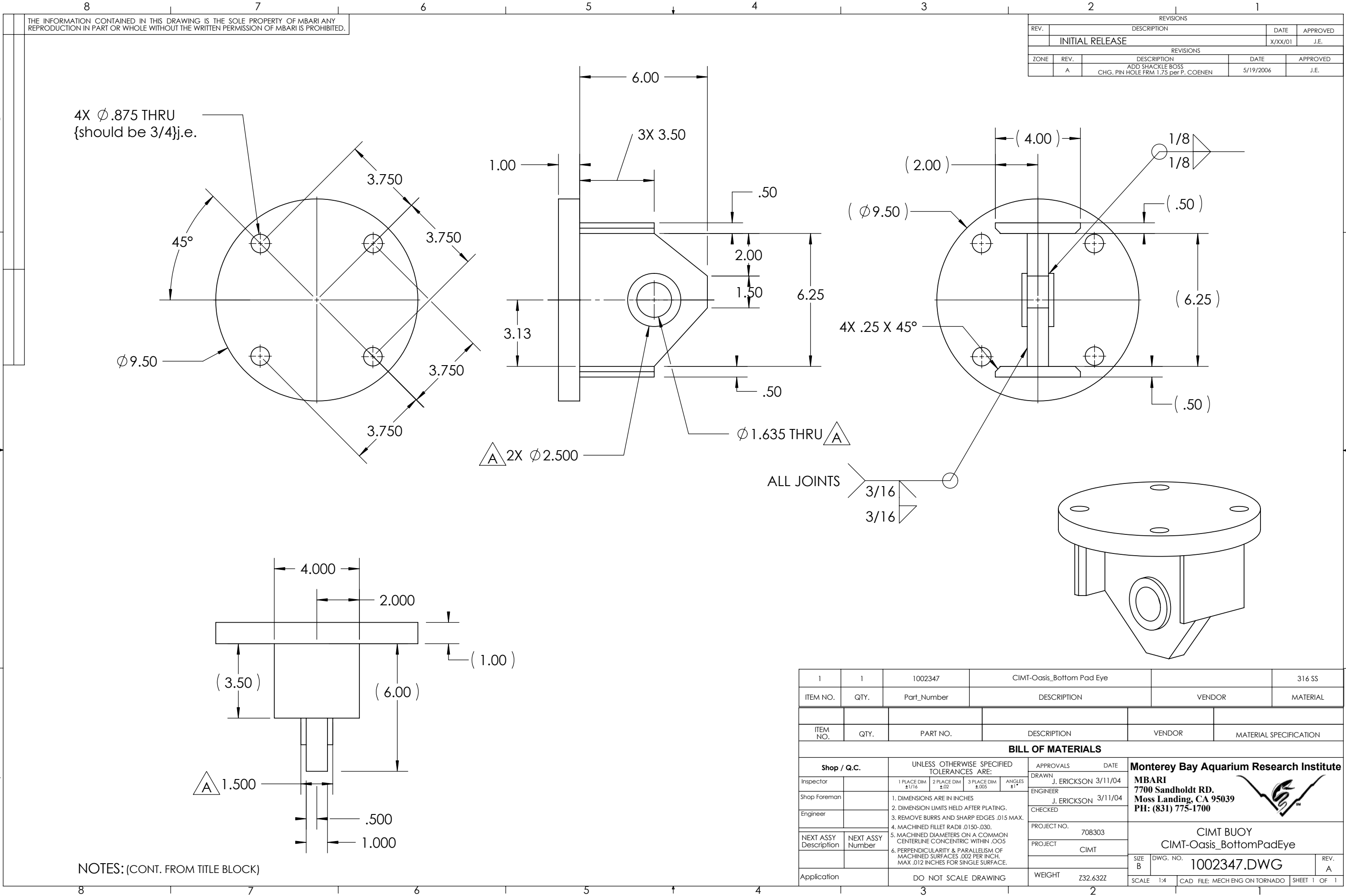
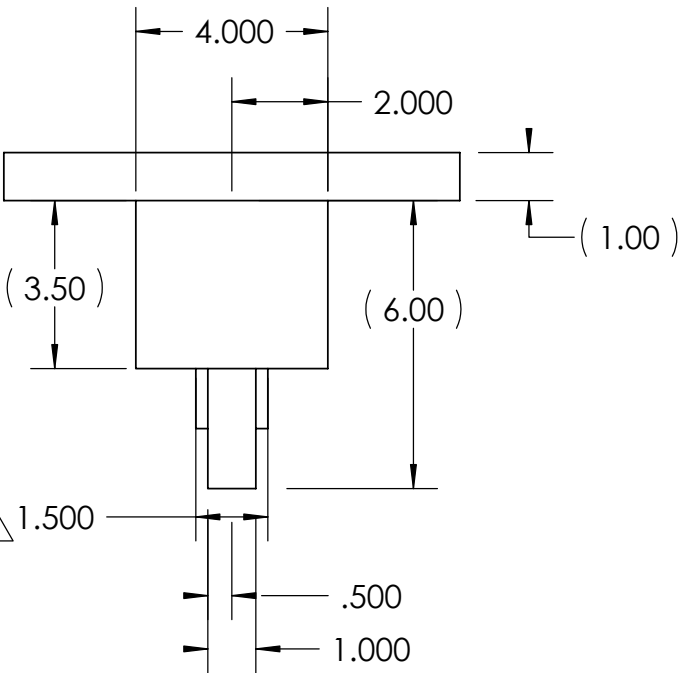
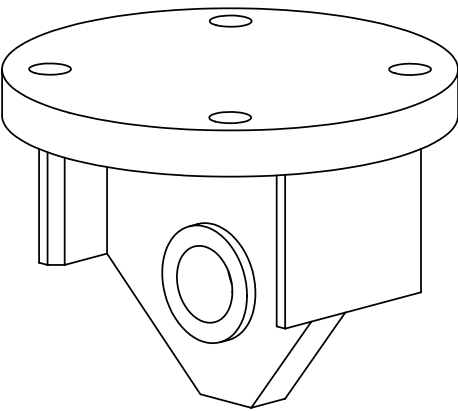
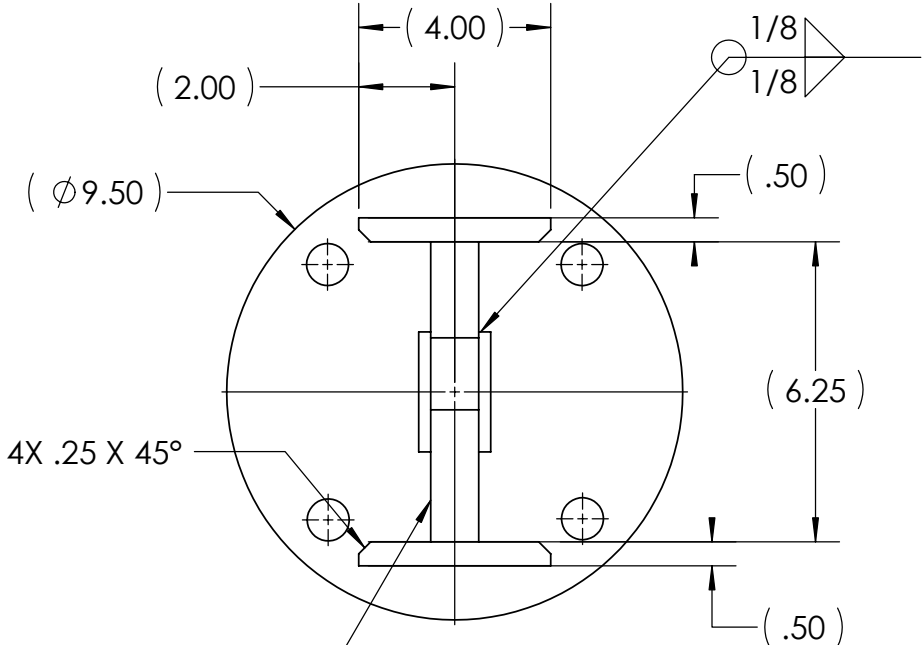
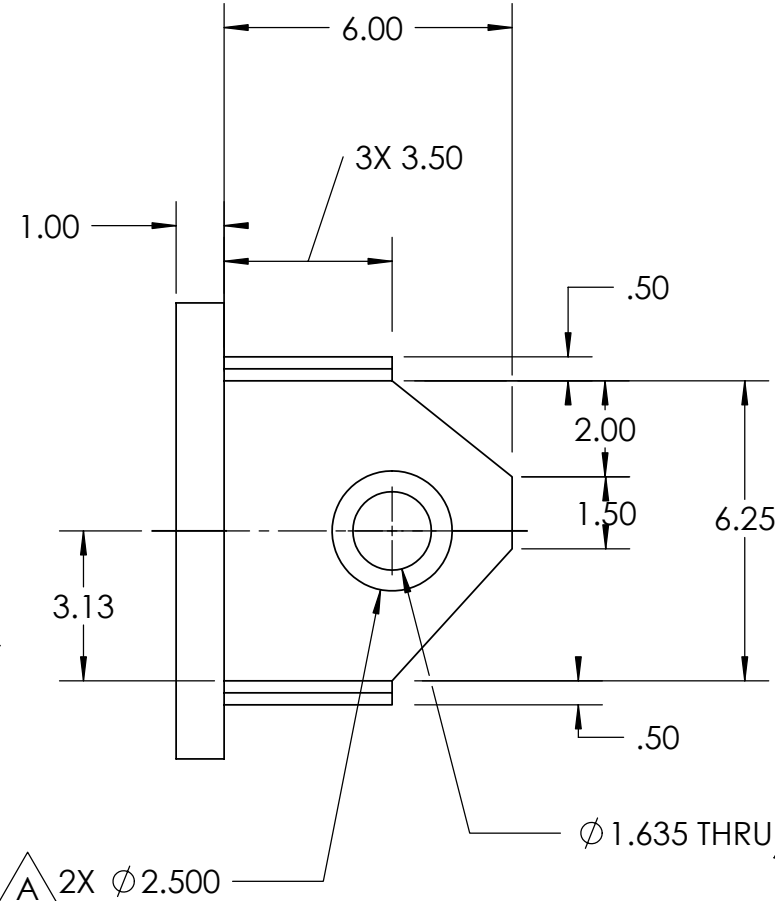
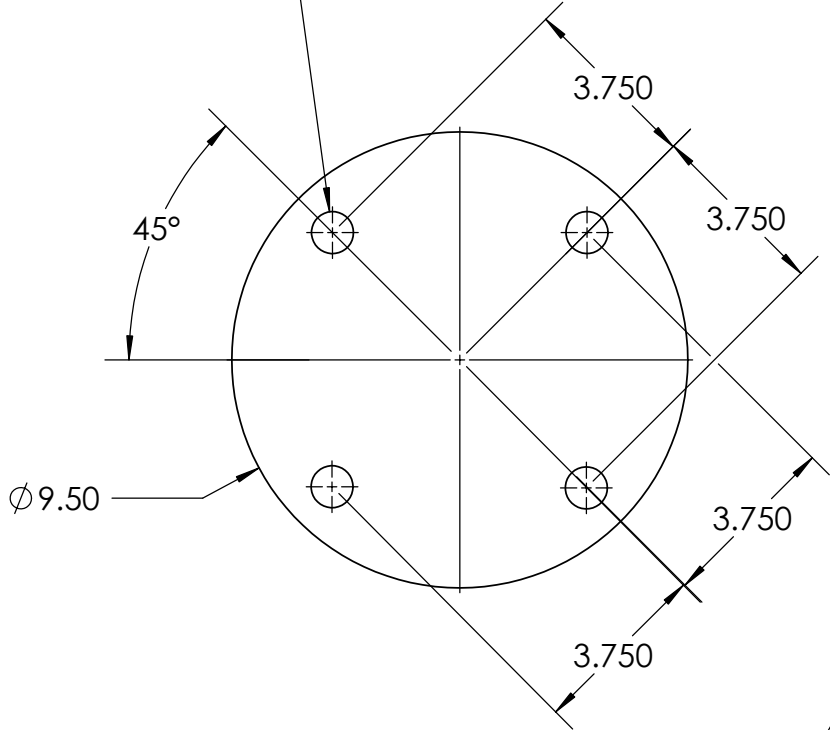




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REVISIONS				
REV.	DESCRIPTION		DATE	APPROVED
	INITIAL RELEASE		X/XX/01	J.E.
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	ADD SHACKLE BOSS CHG. PIN HOLE FRM 1.75 per P. COENEN	5/19/2006	J.E.

4X Ø.875 THRU
{should be 3/4}j.e.



NOTES: (CONT. FROM TITLE BLOCK)

1	1	1002347	CIMT-Oasis_Bottom Pad Eye			316 SS	
ITEM NO.	QTY.	Part_Number	DESCRIPTION			VENDOR	MATERIAL
ITEM NO.	QTY.	PART NO.	DESCRIPTION			VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON 3/11/04	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER J. ERICKSON 3/11/04	
Engineer						CHECKED	
						PROJECT NO. 708303	
NEXT ASSY Description	NEXT ASSY Number					PROJECT CIMT	
Application		DO NOT SCALE DRAWING			WEIGHT Z32.632Z		
					SIZE B DWG. NO. 1002347.DWG		
					SCALE 1:4 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1		

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CIMT BUOY
CIMT-Oasis_BottomPadEye

REV. A