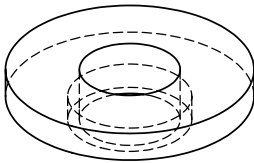
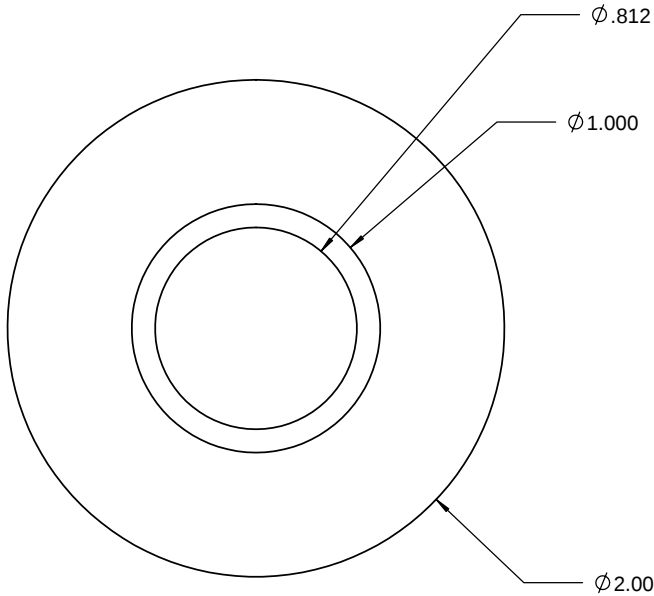
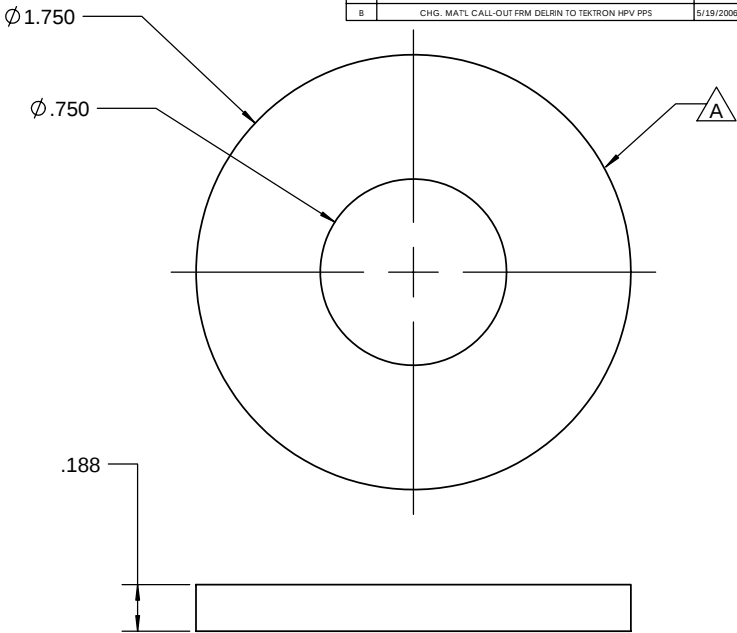
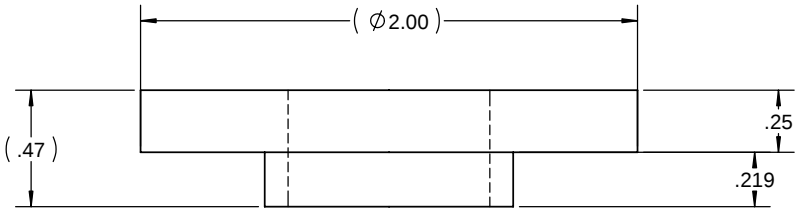


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
INITIAL RELEASE			
REV.	DESCRIPTION	DATE	APPROVED
A	ADD WASHER TO ASSEMBLY	3/16/2005	J.E.
B	CHG. MATL CALL-OUT FRM DELRIN TO TEKTRON HPV PPS	5/19/2006	J.E.



NOTES: (CONT. FROM TITLE BLOCK)

1	1		Tie Rod Spacer Washer		316 S.S.
ITEM NO.	QTY.	Part Number	DESCRIPTION	VENDOR	MATERIAL
1	1	1001480	TIE ROD BUSHING		Tektron HPV PPS
ITEM NO.	QTY.	Part Number	DESCRIPTION	VENDOR	MATERIAL

B

BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±.010	2 PLACE DIM ±.02	DRAWN	J. ERICKSON 4/3/02
Shop Foreman		1. DIMENSIONS ARE IN INCHES	3 PLACE DIM ±.005	ENGINEER	J. ERICKSON 4/3/02
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.	ANGLES ±.1	CHECKED	
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT NO.	600027
		4. MACHINED FILLET RADI .015-.030.		PROJECT	MOOS MOORING
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX. .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT	
				SCALE	2:1
				CAD FILE	MECH ENG ON TORNOAD
				SHEET	1 OF 1

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MOOS MOORING BUOY
TieRodBushing

SIZE B DWG. NO. 1001480.DWG REV. B